



# Technical Service Bulletin

SUBJECT:		No: <b>TSB-25-51-002</b>	
<b>LIFTING AROUND THE FRONT END ROOF MOLDING</b>		DATE: <b>April 2025</b>	
		MODEL: <b>Outlander and Outlander Plug-in Hybrid</b>	
<b>CIRCULATE TO:</b>	<input type="checkbox"/> GENERAL MANAGER	<input checked="" type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input checked="" type="checkbox"/> WARRANTY PROCESSOR	<input checked="" type="checkbox"/> SALES MANAGER

## PURPOSE

Due to the properties of the material used, roof side moldings expand in high-temperature environments. However, the roof structure may not accommodate this expansion completely, causing lifting in unsupported areas. Therefore, clips have been added to the areas of the roof side molding where lifting may occur.

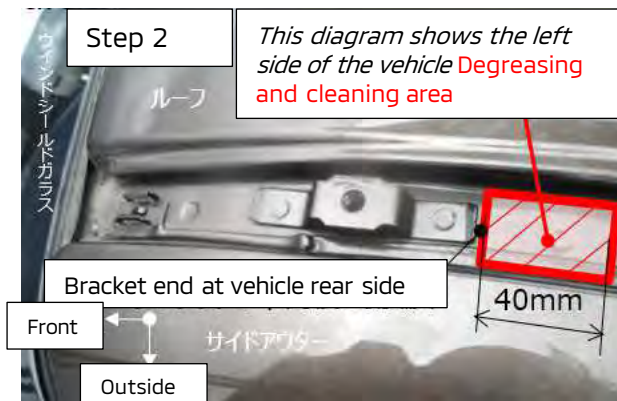
On a customer complaint basis, please follow the work procedure below and reference the Service Manual as needed to replace the existing roof molding with a new molding and clips.

## AFFECTED VEHICLES

2022-2025 Outlander  
2023-2025 Outlander Plug-in Hybrid

## WORK PROCEDURE

1. Remove the roof side molding according to the Service Manual.
2. Clean and degrease the bottom of the body groove where the roof side molding was attached.
  - Remove any mud or sand adhering to the groove with a wet cloth. Dry with compressed air or hair dryer, then wipe with a cloth soaked in Mitsubishi Motors Genuine Parts Cleaner (MZ100387) or equivalent.

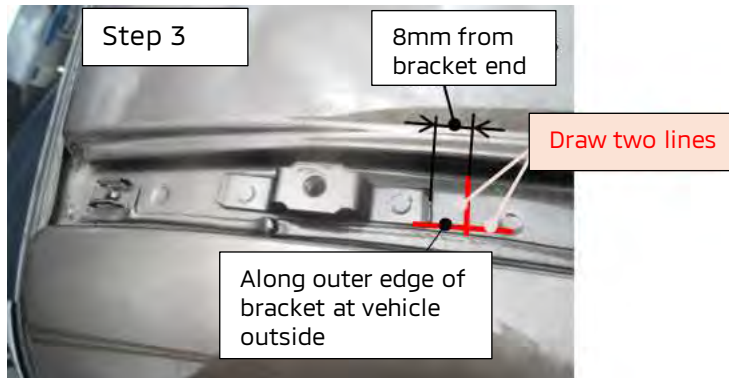


**Note:** When cleaning the grooves, do not touch the roof side with your hands as this may cause a dent.

Copyright 2025, Mitsubishi Motors North America, Inc.

The information contained in this bulletin is subject to change. For the latest version of this document, go to the Mitsubishi Dealer Link, MEDIC, or the Mitsubishi Service Information website ([www.mitsubishitechinfo.com](http://www.mitsubishitechinfo.com)).

3. Draw lines with a thin marker to mark where to attach the clip.

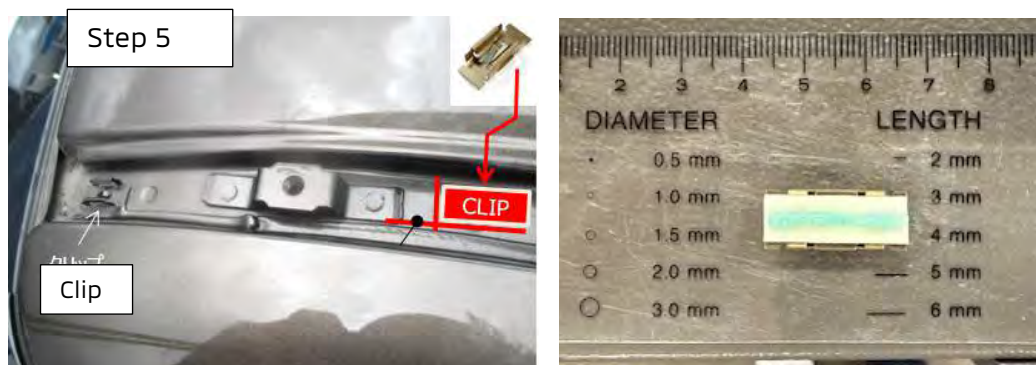


**Note:** Do not mark with a scribe as this may damage the sheet metal surface.

4. Apply the specified adhesive to the clip (MU001595 CLIP, ROOF MLDG).  
Adhesive: Sumitomo 3M DP-8010 or DP-8005 or equivalent

5. Glue the clip along the lines drawn in step 3.

**Note:** Only approximately 1.5 mm of adhesive is necessary.



6. Allow to dry for at least 60 minutes.

7. Assemble the new roof side molding by inserting the front end of the roof side molding starting from the front clip towards the rear of the vehicle.

## PARTS INFORMATION

Part Name	Part Number	Quantity	Remarks
MOLDING ASSY,DLIP,LH	7400A549	1	
MOLDING ASSY,DLIP,RH	7400A550	1	
CLIP,DLIP MOLDING	MU001595	1/side	

## WARRANTY

This bulletin is supplied as technical information only and is not an authorization to repair. If an affected vehicle is reported with the described condition, diagnose the condition, repair as described in this bulletin and submit a normal warranty claim using the information below.

Labor Operation Code	Operation	Cause Code A	Nature Code B	Nature Code C	Quantity	Labor Time	Primary Failed Part Number
516243UW	Replacement (one side)	160	56	6	1	0.3H	7400A549 or 7400A550 as appropriate
516243UX	Replacement (both sides)					0.4H	