5 1 ° 2 9 ' 2 0 . 6 " N 0 ° 1 0 ' 0 5 . 2 " W

INEOS GRENADIER IATSB004224

Technical Service Bulletin

Authored Date	15/04/2025			
Doc No.	IATSB004224			
Title	Water dripping from the HVAC Pipes (Hot Climates only)			
Affected Vehicle(s)	Grenadier	PF00001 -		
This Technical Service Bulletin (TSB) should only apply to vehicles that demonstrate the described issue				

Reason for this document

below.

Issue: An issue has been identified on a small percentage of the affected vehicles where there the customer could possibly experience water in the passenger footwell.

Cause: Hot temperatures together with high humidity cause condensation on the cold pipes which aren't isolated.

Action: Follow the procedure below.

Workshop Procedure

Install isolation material around the HVAC pipes

Operation:	SRO	Repair Time:
Install Isolation Material	XTSBHVACIIM	0.3 Hours

Parts

Part Number	Description	Qty
GRA-0000-032340	Cable Tie	2
GRA-0E99-051670	12cm Isolation Material	1

Note:

- The procedure contains illustrations showing certain components removed to provide extra clarity.
- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.



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Removal

1.

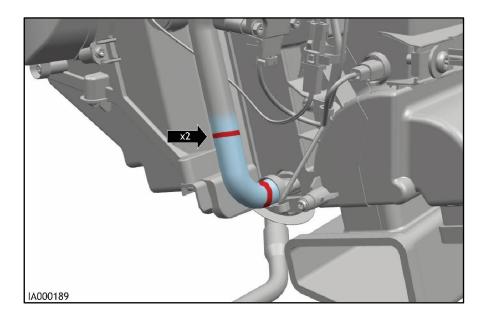
Remove the Upper Console lower side panel.

Refer to: <u>Upper-console Lower Left Side Panel (Remove for Access and Install) TOPIC_0000001428 (LHD Only)</u>

<u>Upper-console Lower Right Side Panel (Remove for Access and Install) TOPIC_0000001427 (RHD Only)</u>

Installation

1.



- Install the isolated material around the highlighted section of the HVAC pipe. Parts: GRA-0E99-051670 - 12cm Isolation Material. Quantity: 1
- Install the 2 cable ties.

Parts: GRA-0000-032340 - Cable Ties. Quantity: 2

2.

Install the Upper Console lower side panel.

Refer to: <u>Upper-console Lower Left Side Panel (Remove for Access and Install) TOPIC_0000001428 (LHD Only)</u>

<u>Upper-console Lower Right Side Panel (Remove for Access and Install) TOPIC 0000001427 (RHD Only)</u>



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3.

Release the vehicle.

Change History

Reference No.	Date	Description
IATSB004224	15/04/2025	First release

