

Lift Gate Cable Bracket

Service Category Service

Section 373

Technician Skill Level C

Market North America

Applicability**VOLVO**

Years	Models
2025	VN (4)

Introduction

Volvo Trucks has identified certain VN(4) models were built with the incorrect trailer cable/power lift gate brackets. The bracket can cause the cables to contact cab mounting members, which could cause the lift gate to be inoperable. Follow the instructions in this document to install the correct bracket.

Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Volvo	D13	EOBD EM-USA24	11-November-2024	20-December-2024

Warranty Information

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		
Claim Type (used only when uploading from the Dealer Bus. Sys.)		B
Main Labor Code	Description	Hours
1720-16-09-01	Campaign, General (0.1 x 10)	1.0
Other Cost	Please clam \$21 for part markup	0.0
Causal Part	24589467	
SCC Authorization Code	S4507	
Expiration Date	April 30, 2026	

PepsiCo/Frito Lay Lift Gate Cable Bracket

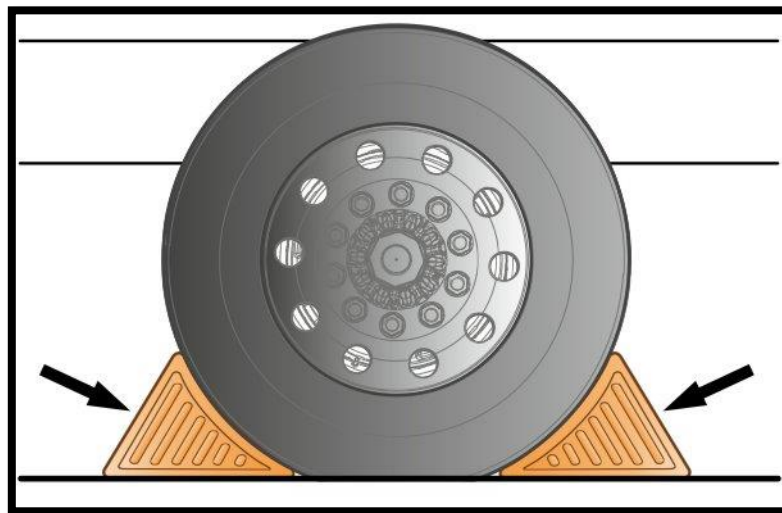
Parts Information

Order parts by normal process.

Part Numbers	Part Names	Quantity
24857625	Power Liftgate Receptacle (Back of Cab)	1

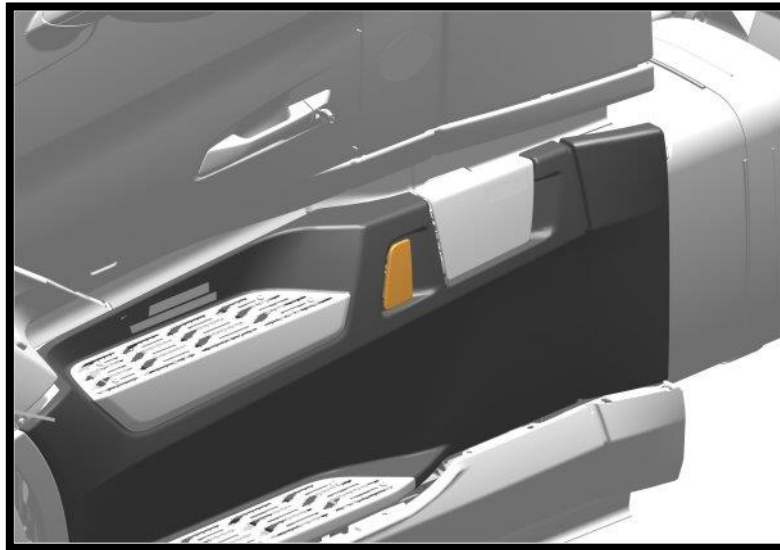
Repair Procedure

1. Place Vehicle on level surface.
2. Apply the park brake.
3. Place transmission in neutral.
4. Install wheel chocks.

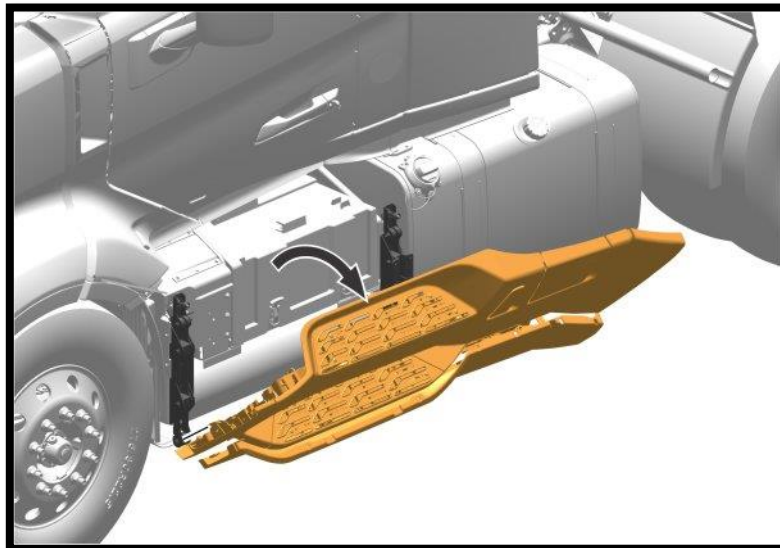


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5. Unlatch Faring.



6. Remove tether.
7. Remove faring.



8. Follow Impact operation **3100-09-01-06 Low Voltage System, Decommissioning.**

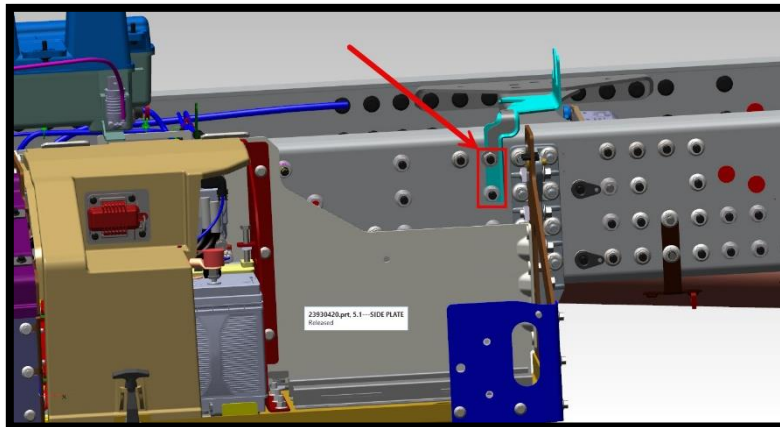
PepsiCo/Frito Lay Lift Gate Cable Bracket

9. Locate Powerlift gate receptacle.



10. Remove electrical cords from bracket.

11. Remove the two fasteners and nuts that hold bracket to frame.



Important Note
Be sure to retain fasteners and nuts they will need to be reused.

12. Remove bracket and install new bracket P/N **24857625**.

13. Install fasteners and nuts.

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14. Torque nuts to specification.

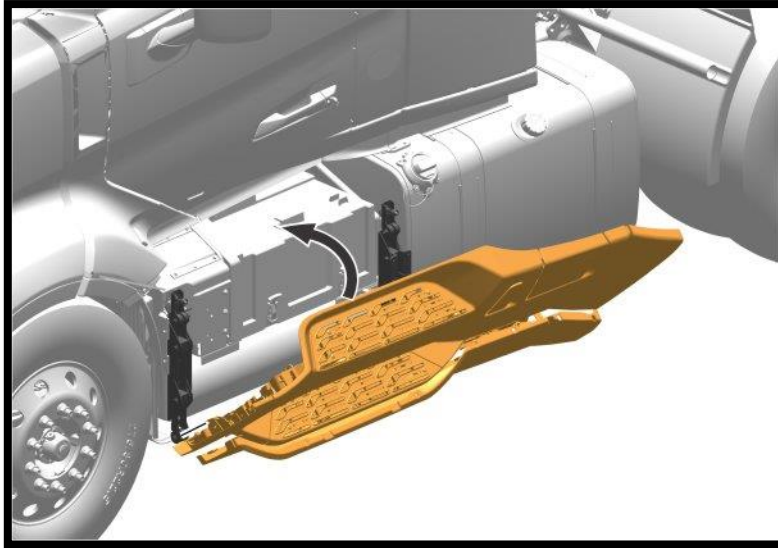
Tightening Torque	
Nut	$175 \pm 30 \text{ N}\cdot\text{M}$ (129±22 lbf·ft)

15. Install electrical cords back in original locations.

16. Follow Impact Operation **3100-09-01-05 Low Voltage System, Commissioning**.

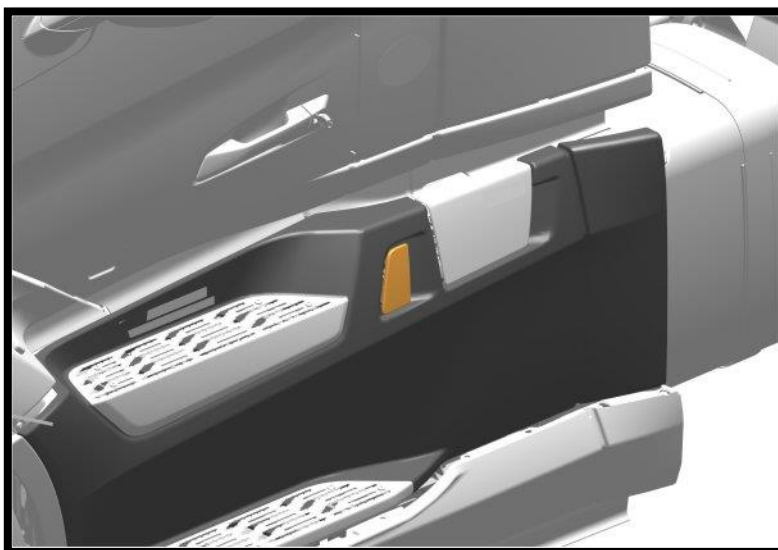
17. Install the fairing.

18. Install the tether.

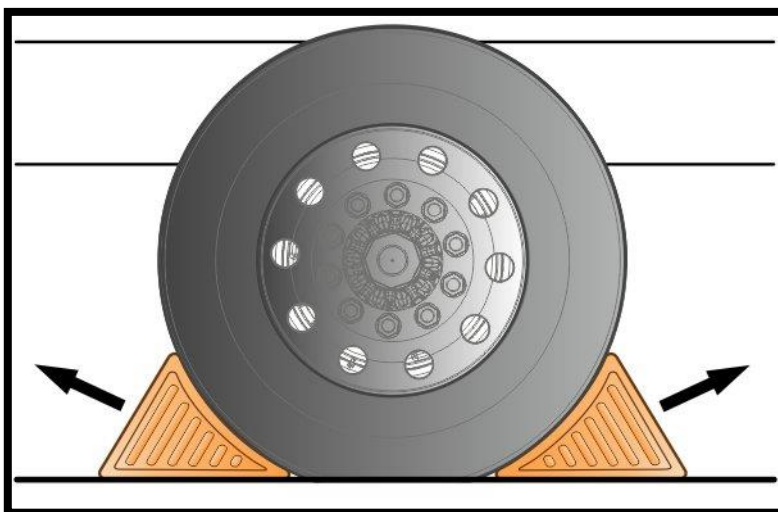


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19. Latch the fairing.



20. Remove the wheel chocks.



21. Return vehicle to service.