

Linear EATS Mounting Straps

Service Category Service

Section 254

Technician Skill Level A

Market North America

Applicability

VOLVO

Years	Models
2025	VN(4), VN

Introduction

Volvo Trucks North America has introduced enhanced Liner EATS (Exhaust Aftertreatment System) Mounting Straps for specific VN(4) and VN model vehicles. These newly redesigned straps offer improved durability and strength. Please refer to the repair instructions in this document to replace the EATS mounting straps.

Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Volvo	D13	EM-USA21, EM-USA24	8-January-2024	11-November-2024

Warranty Information

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		B
Main Labor Code	Description	Hours
2543-03-02-09	Mounting Strap, Exhaust Aftertreatment Assembly, Replacement	SRT will vary by VIN. Refer to Impact.
Causal Part	24603598	
SCC Authorization Code	S4463	
Expiration Date	April 30, 2026	

Linear EATS Mounting Straps

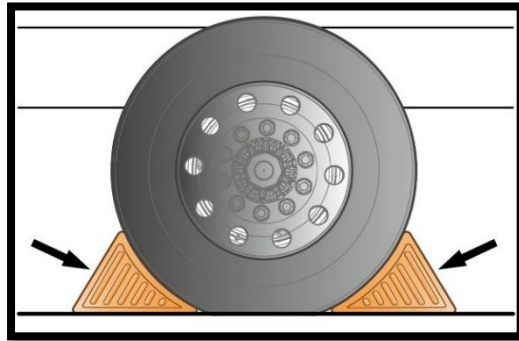
Parts Information

Parts can be ordered using the normal process.

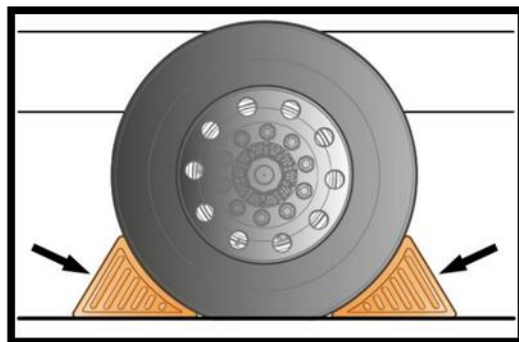
Part Numbers	Part Names	Quantity
24784988	Strap, Muffler Mounting	2

Repair Procedure

1. Park the vehicle on a level surface.
2. Apply the parking brakes.
3. Please the transmission in neutral.
4. Install wheel chocks.



5. Follow Impact repair operation **2543-03-02-09 Mounting Strap, Exhaust Aftertreatment Assembly, Replacement**, to replace the EATS mounting straps.
6. Remove wheel chocks.



7. Return the truck to service.