

VN(4) Hood Ventilation Grille Replacement

Service Category Service

Section 821

Technician Skill Level A

Market North America

Applicability

VOLVO

Years	Models
2025	VN(4)

Introduction

Volvo Trucks North America has developed an updated Hood Ventilation Grille that utilizes a mesh insert for VN(4) model vehicles. Please refer to the repair instructions in this document to replace the Hood Ventilation Grille.

Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Volvo	D13	EM-USA24	28-May-2024	25-October-2024

Warranty Information

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		B
Main Labor Code	Description	Hours
8219-03-02-04	Ventilation Grille, Hood, Replacement	0.4
Causal Part	24655526	
SCC Authorization Code	S4462	
Expiration Date	April 30, 2026	

VN4 Hood Ventilation Grille Replacement

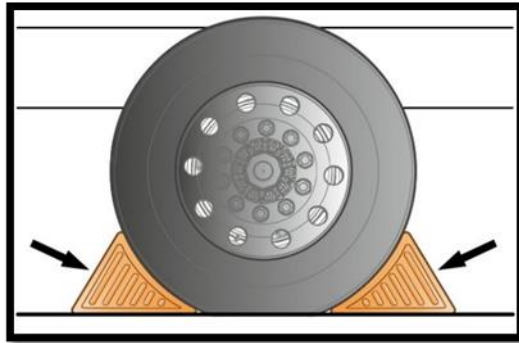
Parts Information

Parts can be ordered using the normal process.

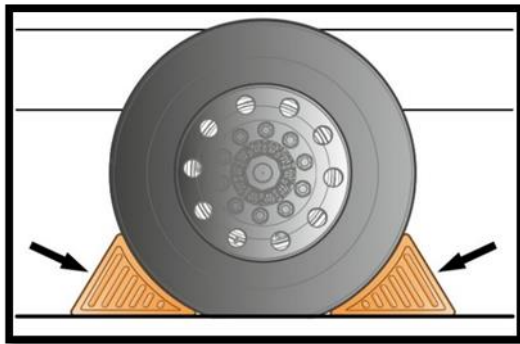
Part Numbers	Part Names	Quantity
24655526	Hood Bezel	1

Repair Procedure

1. Park the vehicle on a level surface.
2. Apply the parking brakes.
3. Please the transmission in neutral.
4. Install wheel chocks.



5. Follow Impact repair operation **8219-03-02-04 Ventilation Grille, Hood, Replace**
6. Remove wheel chocks.



7. Release the truck.