

**Technical Service Bulletin (TSB)**  
**Front Door Weather Strip Lip Deformed**

<b>REFERENCE:</b>	<b>TSB:</b> 23-020-25 <b>GROUP:</b> 23 - Body	<b>Date:</b>	April 23, 2025	<b>REVISION:</b>	—
<b>VEHICLES AFFECTED:</b>	<b>2023 - 2024 (GU) Alfa Romeo Stelvio</b> This bulletin applies to vehicles built on or after <b>October 04, 2023 (MDH 1004XX)</b> and on or before <b>July 26, 2024 (MDH 0726XX)</b> .			<b>MARKET APPLICABILITY:</b>	
				<input type="checkbox"/> NA	<input checked="" type="checkbox"/> MEA
				<input type="checkbox"/> SA	<input type="checkbox"/> IAP
				<input checked="" type="checkbox"/> EE	<input type="checkbox"/> CH
<b>CUSTOMER SYMPTOM:</b>	<b>Customers may comment on the following:</b> <ul style="list-style-type: none"> <li>One or both front door weatherstrip door belt moldings are deformed.</li> </ul>				
<b>CAUSE:</b>	Supplier manufacturing issue				

This Technical Service Bulletin (TSB) has also been released as a Rapid Service Update (RSU) 25-071, date of issue April 23, 2025. All applicable RSU VINs have been loaded. To verify this RSU service action is applicable to the vehicle, use VIP or perform a VIN search in DealerCONNECT/Service Library. All repairs are reimbursable within the provisions of warranty.

**REPAIR SUMMARY:**

This bulletin involves inspecting both the left and right front weatherstrip door belt moldings for deformation and possibly replacing one or both.

**CLAIMS DATA:**

Labor Operation No:	Labor Description	Skill Category	Labor Time
23-51-16-9M	Inspect Left and Right Front Door Belt Moldings (1 - Semi-Skilled)	6 - Electrical and Body Systems	0.2 Hrs.
23-51-16-9N	Inspect Left and Right Front Door Belt Moldings and Replace <b>Replace One Side</b>	6 - Electrical and Body Systems	0.6 Hrs.
23-51-16-9P	Inspect Left and Right Front Door Belt Moldings and Replace <b>Replace Both Sides</b> (1 - Semi-Skilled)	6 - Electrical and Body Systems	1.1 Hrs.
Failure Code	ZY	Service Action	

**SPARE PARTS:**

Qty	Part No.	Description	Notes
1 (AR)	68356933AA - Mopar 050535372 - EMEA	Weatherstrip, Front Door Belt Outer	Right Front
1 (AR)	68356936AA - Mopar 050535387 - EMEA	Weatherstrip, Front Door Belt Outer	Left Front

**DIAGNOSIS:**

If a customer's VIN is listed in VIP or your RSU VIN list, perform the repair. If any vehicle not on the VIN list exhibits any of the symptom listed above in the customer symptom section, perform the Repair Procedure.

**REPAIR PROCEDURE:**

1. Inspect both the left and right front weatherstrip door belt moldings for deformation [Fig. 1](#) and [Fig. 2](#).

**Fig. 1**

Weatherstrip Door Belt Molding Deformation

**Fig. 2**

Weatherstrip Door Belt Molding Deformation

2. Was either the left or right front weatherstrip door belt moldings deformed [Fig. 1](#) and [Fig. 2](#)?
  - YES >>> Proceed to [Step 3](#).
  - NO >>> This bulletin has been completed. Use Inspect LOP (23-51-16-9M) to close the bulletin.
3. Replace the left or right front door weatherstrip door belt moldings as required. Refer to the detailed service procedures available in DealerCONNECT/Service Library under: Service Info> 23 - Body / Doors - Front / Molding, Door Belt, Outer / Removal and Installation.

**POLICY:**

Reimbursable within the provisions of the warranty.

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