



SIB 51 08 25

2025-04-25

## SERVICE ACTION: REPLACE FRONT KIDNEY GRILLE ASSEMBLY

<input checked="" type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

**MODEL**

E-Series	Model Description	Production Date	Affected Option Code
G42	2 Series Coupe	November 28, 2024 - February 18, 2025	7M9 Extended Shadowline Trim

**AFFECTED VEHICLES**

- Vehicles which require this campaign to be completed will show it as "Open" when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.
- Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

**SITUATION**

During vehicle assembly, the incorrect kidney grille trim finish (**highlighted in orange**) was installed.



**Red = Incorrect kidney grille finish (chrome)**

**Green = Correct kidney grille finish (black)**

**CORRECTION**

Replace the front kidney grille assembly.

**PROCEDURE**

1. Replace the front kidney grille assembly following the repair instructions listed in ISTA/AIR 51 13 000.

**Note: If the customer does not agree to the replacement of the front kidney grille assembly, the campaign can be closed without replacing the front kidney grille assembly. Please note this**

request by the customer on the repair order and in the claim comments.

## **PARTS INFORMATION**

Use and invoice the part number below that applies to the vehicle.

Part Number	Description	Quantity
51 13 8 098 220	Front ornamental grille black	1
Or:		
51 13 8 098 225	Front ornamental grille black (with Option Code 05DN - Parking Assistance system Plus)	1

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants, one-time use screws, nuts, and seals, which must be replaced or installed (according to the ISTA repair instructions/ETK/AIR), are to be selected from the Electronic Parts Catalog, and/or other approved BMW Group's resources according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

## **CLAIM INFORMATION**

Reimbursement for this Service Action will be via normal claim entry utilizing the applicable work package information below and the part above that applies.

<b>Repair Code:</b>	<b>0051240600</b>	---
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Below are the special flat rate labor operation code choices for this action.

**Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.**

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 78 614	Replacing the front ornamental grille (Chrome to Black)	14 FRU
Or:			
# 2	00 78 615	Customer wants to keep the incorrectly delivered chrome front ornamental grille	1 FRU

Or:

**The vehicle arrives at your center and this Service Action shows open (No other Main work will be performed or claimed during this workshop visit).**

Work Package	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 78 094	Replacing the front ornamental grille (Chrome to Black)	16 FRU
Or:			
# 4	00 78 095	Customer wants to keep the incorrectly delivered chrome front ornamental grille	1 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

## **Claim Repair Comments**

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B51 08 25 WP 1), unless otherwise required by State law.

**Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This Service Action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Repair Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

**FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

