



SIB 51 05 25

2025-04-14

DELIVERY STOP: FRONT PASSENGER SIDE DOOR PANEL

This Service Information Bulletin (Revision 01) replaces SI B51 05 25 **dated February 2025**.

What's New:

- Title updated
- Situation updated
- Correction added
- Procedure added
- Parts information added
- Claim information added

☐ THIS REPAIR IS MOBILE FRIENDLY**MODEL**

E-Series	Model Description	Production Date
G45	X3 Sports Activity Vehicle	January 22, 2025 – January 23, 2025

AFFECTED VEHICLES

- Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.
- Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

BMW AG has issued a Delivery Stop (effective February 7, 2025) on a small number of Model Year 2025 BMW vehicles that were produced between January 22, 2025, and January 23, 2025.

Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.

The pins for the pull handle may have not been correctly plastic welded to the front passenger door panel.

CORRECTION

Replace the front passenger side door panel.

PROCEDURE

1. Replace the front passenger side door panel following the repair instructions listed in ISTA/AIR 51 41 000 (Reference only).
2. Verify repair once completed.

PARTS INFORMATION

Only install the part instructed to be used for this action

Please send a Recall IDS Ticket and the part will be shipped to you.

Part Number	Description	Quantity
XX XX X XXX XXX	xxx	xx

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below to replace the door panel with the specified fully assembled replacement part.

Repair Code:	0051220600	G45 Replace front right door trim panel
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Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.

Work Pkg	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 78 541	Replacing front right door trim panel (Specified part complete with the assembly's sub-components)	4 FRU

Delivered

Or:

The vehicle arrives at your center and this Action shows open (No other Main work will be performed or claimed during this workshop visit).

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 78 037	Replacing front right door trim panel (Specified part complete with the assembly's sub-components)	5 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the technician's RO notes and in the claim comments (For example: B51 05 25 WP 1), unless otherwise required by State law.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

