

Subject: Transmission Fluid Leak Near Torque Converter Housing Area

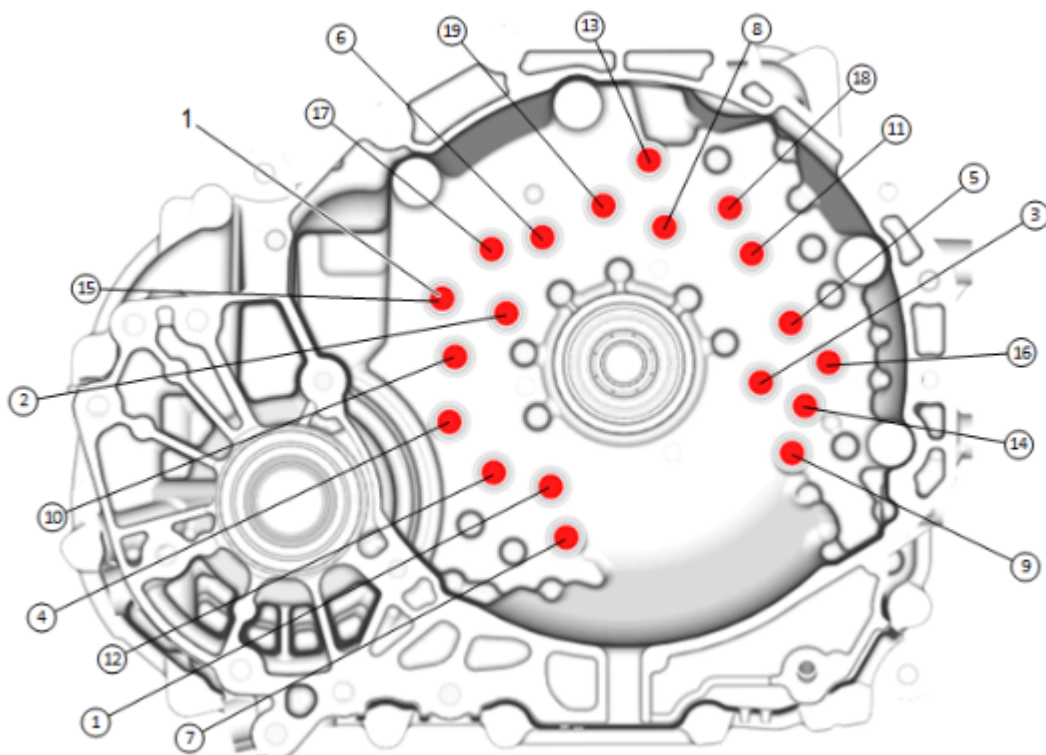
This bulletin replaces PIP6025. Please discard PIP6025.

This bulletin only applies to 8T65/45 or 9T45/50/60/65 transmissions.

Brand:	Model:	Model Year:		VIN:		En-gine:	Transmis-sion:
		from	to	from	to		
Buick	Encore GX	2024	2025				M3F
	Enclave						M3W, MF8
Cadillac	XT4	2024	2025				M3H
	XT5						M3G M3W
	XT6						M3G M3W
Chevro-let	Blazer	2024	2025				M3T M3V
	Equinox	2025					MGH
	Trailblaz-er	2024					M3F
	Traverse						MF8
GMC	Acadia	2024	2025				MF8
	Terrain						M3U, MGH

In-volved Re-gion or Coun-try	North America, Japan, South Korea, Europe, Palestine, Middle East, Chile, Brazil, Colombia.
Con-di-tion	Some customers may comment on a transmission fluid leak. Some technicians may comment on a transmission fluid leak coming from the torque converter housing.

Cause



6419117

This condition may be caused by the transmission pump bolts were not fully torqued.

Cause

Note: Service replacement transmission assemblies received may be built in the same Julian date range. If that occurs replacement of the pump bolts must be performed before the transmission is installed in the vehicle.

For Transmission Julian Date, refer to *Transmission Identification Information* in SI.

Check transmission Julian build date:

- If the transmission Julian date is between 24 160 and 24 311 and the vehicle comes in with a transmission leak in the torque converter housing area, order the bolt kit as required.

Note: Example TUN where Julian date is found: 13241794TKBP0151 (Date Reads 13[24179]4TKBP0151).

- Once the bolt kit arrives, remove the transmission, and verify that the bolts are loose.
- If loose, replace all the bolts and reinstall the transmission.

Note: Service replacement transmission assemblies received may be built in the same Julian date range. If that occurs check the transmission label for a Yellow Dot on it.



6863024

If a Yellow Dot is seen the pump bolts have already been replaced and no further action is required.

If **No** Yellow Dot is seen and the transmission is built in the Julian date range, then the pump bolts must be replaced before the transmission is installed into the vehicle.

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Parts Information

Note: Follow the procedure in SI for additional parts that may be required for the repair.

Part Number	Description	Qty
24044946	Automatic Transmission Fluid Pump Cover Bolt (KIT)	1

Warranty Information

For vehicles repaired under the Powertrain coverage, use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Note: Service transmission assembly bolt replacement should use bulletin labor operation noted. 1.0 hour has been included for the labor time. Also include the pump cover bolt kit in the parts cost.

Labor Operation	Description	Vehicle	Labor Time
8486478*	Replace Transmission Pump Exterior Bolts	Enclave (FWD) M3W	7.6
		Enclave (AWD) M3W	8.5

Labor Operation	Description	Vehicle	Labor Time
		Enclave (FWD) MF8	12.1
		Enclave (AWD) MF8	13.4
		Encore GX	11
		XT4 (FWD) M3H	13.3
		XT4 (AWD) M3H	17.1
		XT5 (FWD) M3G	11.8
		XT5 (AWD) M3G	13.2
		XT5 (FWD) M3W	7.2
		XT5 (AWD) M3W	7.7
		XT6 (FWD) M3G	11.9
		XT6 (AWD) M3G	13.3
		XT6 (FWD) M3W	9.5
		XT6 (AWD) M3W	12.4
		Blazer (FWD) M3T	14.3
		Blazer (AWD) M3T	17.6
		Blazer (FWD) M3V	8.5
		Blazer (AWD) M3V	10.9
		Equinox (AWD) MGH	11.2
		Traverse (FWD) MF8	12.1
		Traverse (AWD) MF8	13.7
		Trailblazer (AWD) M3F	11
		Acadia (FWD) MF8	12.1
		Acadia (AWD)	13.7

Labor Operation	Description	Vehicle	Labor Time
		MF8	
		Terrain (FWD) M3U	8.2
		Terrain (AWD) M3U	9.4
		Terrain (AWD) MGH	11.1

Version	5
Modified	<p>Released January 10, 2025</p> <p>Revised February 04, 2025 - Added a Note and Updated Julian Date in the Correction section and Added a Note and Add time for Bolt Replacement in the Warranty Information section.</p> <p>Revised February 12, 2025 - Updated the Warranty Information section Respectively.</p> <p>Revised March 04, 2025 - Updated the Warranty Information section Respectively.</p> <p>Revised March 13, 2025 - Added Note, TUN Graphic and Information in relation to Graphic in the Cause section and Added an Additional Note to the Warranty Information section.</p>