

GENERAL MOTORS
DCS7196
URGENT - DISTRIBUTE IMMEDIATELY

Date: April 14, 2025

Subject: N252499750 - Service Update
Low Torque Front Brake Lines

Models: 2025 GMC HUMMER EV

General Motors is releasing Service Update N252499750 today.

What Should Dealers Do: Dealers should review IVH or the Dealer Maxis reports for open VINs in their inventory. Dealers can view the attached bulletin and it will also be displayed in Service Information tomorrow.

The Stock VIN list of vehicles in dealer inventory is attached to this message.
Note: this list is only accurate at the time of report creation and all VINs should be validated in IVH prior to repair.

END OF MESSAGE

Service Update

N252499750 Low Torque Front Brake Lines



Release Date: April 2025

Revision: 00

Attention: This service update includes vehicles in dealer inventory and customer vehicles that return to the dealership for any reason. This bulletin will expire at the end of the involved vehicle's New Vehicle Limited Warranty period.

For EV Involved Vehicles: The repairs outlined in this bulletin must only be completed at an authorized EV dealer and repairs must be performed by a technician who has successfully completed the applicable technical training required to perform this repair.

Make	Model	Model Year	
		From	To
GMC	HUMMER EV	2025	2025

Investigate Vehicle History (IVH) in the GM Global Warranty Management system should always be checked to confirm vehicle involvement prior to beginning any required inspections and/or repairs.

Condition	Certain vehicles listed above may have a condition in which the front brake lines are below torque specification.
Correction	Dealers will inspect and if necessary, correct the front brake line torque to specification.

Parts

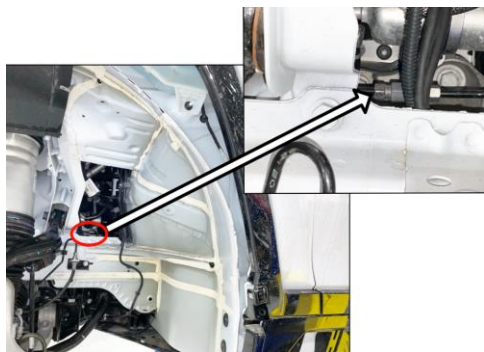
No parts are required for this repair.

Warranty Information

Labor Operation	Description	Labor Time	Trans. Type	Net Item
9107900	Torque Front Brake Front Pipe Nuts	0.8	ZFAT	N/A

Service Procedure

1. Remove LH Front Wheelhouse Rear Liner. Refer to *Front Wheelhouse Rear Liner Replacement* in SI.



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Note: Only the Forward Brake Pipe Nut (shown as left above) needs to be torqued.

2. Torque the LH Front Brake Front Pipe to 15-29 N•m.
3. Remove the High Voltage Battery Tray Lower Front Reinforcement. Refer to *High Voltage Battery Tray Lower Front Reinforcement Replacement* in SI.

Service Update

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Note: Only the Right Brake Pipe Nut as shown above needs to be torqued.

4. Torque the RH Front Brake Front Pipe to 15-29 N•m.
5. If any brake fluid leak was observed, check brake fluid reservoir level and add as necessary.
6. Install the High Voltage Battery Tray Lower Front Reinforcement. Refer to *High Voltage Battery Tray Lower Front Reinforcement Replacement* in SI.
7. Install LH Front Wheelhouse Rear Liner. Refer to *Front Wheelhouse Rear Liner Replacement* in SI.

Dealer Responsibility

Whenever a vehicle subject to this service update enters your vehicle inventory or is in your facility for service in the future, and the vehicle is still covered under the New Vehicle Limited Warranty, you must take the steps necessary to be sure the service update correction has been made before selling or releasing the vehicle.

All new, used, GM Certified Pre-Owned (CPO), courtesy transportation vehicles, dealer shuttle vehicles, CarBravo, etc. in dealers' possession and subject to this field action must be held and inspected/repared per the service procedure of this bulletin before customers take possession of these vehicles. Involved vehicles must be held and not delivered to customers, dealer-traded, released to auction, used for demonstration, or any other purpose.

All GM Certified Pre-Owned (CPO) vehicles currently in the dealers' inventory within the SHIFT Digital system will be de-certified and must be held and remedied per the service procedure in this bulletin. Upon submitting an accepted/paid warranty transaction in the Global Warranty Management (GWM) system, the vehicle can be re-certified for sale within the SHIFT Digital system, or once again be used in the Courtesy Transportation Program.

Dealer Reports – For USA & Export

The Inventory tab of the Open Vehicle Report will contain Service Update Bulletin VINs that apply to this field action. This information is intended to assist dealers with the **PROMPT COMPLETION** of these vehicles. The Customer In-Service tab will not contain Service Update Bulletin VIN data because the intent of a Service Update Bulletin is to not inconvenience a customer with a special trip for service. Service Update Bulletins are to be completed when the customer is in for a regularly scheduled visit.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the tools, equipment, safety instructions, and know-how to do a job properly and safely. If a condition is described, **DO NOT** assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your dealer for information on whether your vehicle may benefit from the information.



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Voluntary Technician
Certification**