

SERVICE BULLETIN

2025-03-28



M1678: NEW MAXI FUSE LOCATION FOR REVOLUTION MAX VEHICLES AT PDI

Reason for Revision

Refer to Table 1.

Table 1. Document History

		<u> </u>
Date	Date Rev Revision (Rev) Description	
2025-03-28	-	Initial release

Purpose for Service Bulletin

M1678

This bulletin informs dealers that on all 2025 Revolution® Max vehicles shipped from the Thailand factory, the location of the 40 A Maxi Fuse (main) has changed.

Production of **all** Revolution® Max vehicles has been moved to the Thailand plant for model year 2025. Some of their delivery processes will differ from prior production. On all Revolution Max vehicles, the Maxi Fuse will be shipped **under the front side cover instead of being in a plastic bag** attached to the connector.

There have been multiple instances of United States dealers incorrectly noting a missing Maxi Fuse on the Bill Of Lading (BOL) when performing a visual inspection of the vehicle at delivery only to later find the Maxi Fuse is present under the side cover.

Notables:

- BOL notations are a measure of product quality at the time of delivery.
- Verify that the Maxi Fuse is under the front side cover before noting its absence on the BOL or filing a Dealer Product Quality Alert (DPQA).

Required Dealer Action

Table 2. Required Dealer Action

Category	Description	Required	
1	Must Perform Repair		
2	Repair If Presenting Symptom		
3	Feature Pack- Customer/Dealer Paid		
4	Informational Purposes Only	\checkmark	

1. Before notating a missing maxi fuse on the BOL, verify that it is not under or near the front side cover.

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or services.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
INITIAL HERE									



Figure 1. Pan America Maxi Fuse Location

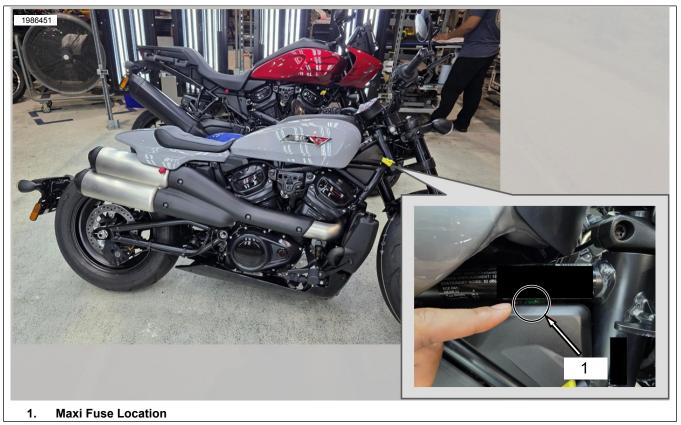


Figure 2. Sportster S Maxi Fuse Location

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Figure 3. Nightster/S Maxi Fuse Location

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Vehicles Affected

2025: Pan America S (RA1250S), Pan America ST (RA1250ST), CVO Pan America (RA1250SE), Sportster S (RH1250S), Nightster/S (RH975/S)

Markets Affected

All markets affected.

Affected Part Number

Refer to Table 3.

Table 3. Part Number

Part No.	Item Description
69200563	Fuse, 40 amp

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