



- The radiator outlet fitting location was changed from low to high.
- The coolant pump bracket was changed to lower the overall pump position. This improves the purging and helps any air pockets that could be trapped at the inlet of the coolant pump to move upward into the radiator.
- The coolant hose that goes from the coolant pump to the rear head inlet has improved geometry and no longer contains a union fitting.

Both early and later parts are depicted in the parts catalog. Use the parts catalog to identify the correct replacement part.

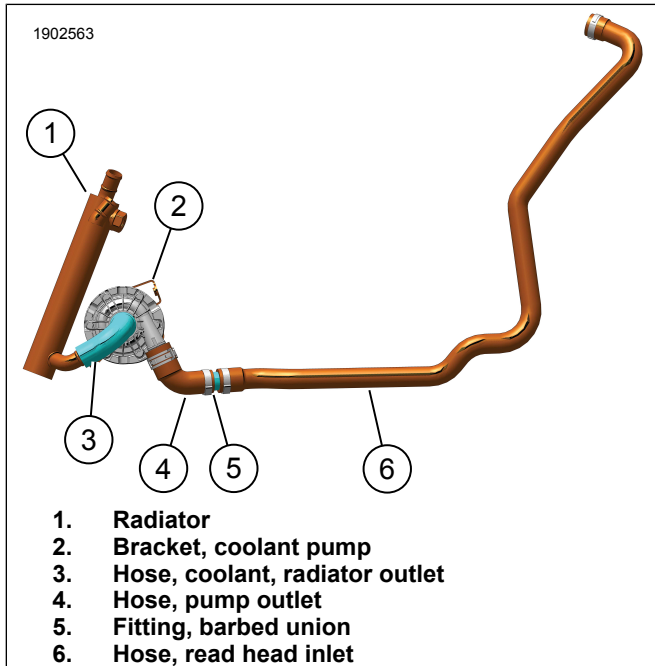


Figure 1. Original Coolant Pump

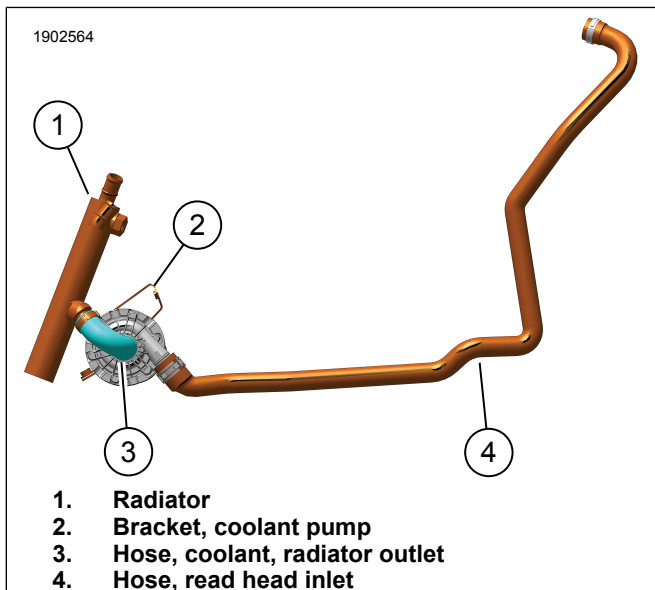


Figure 2. Updated Coolant Pump