

#### SIB 63 01 25

2025-03-27

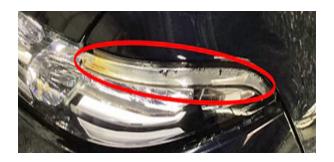
# CONTAMINATION/CONDENSATION IN THE UPPER SECTION OF THE DRL HEADLIGHT

$\boxtimes$	THIS REPAIR IS MOBILE FRIENDLY
	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

## **MODEL**

E-Series	Model Description	Affected Option Code
G07	X7 Sports Activity Vehicle	3DM – Crystal Headlights

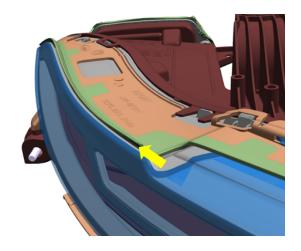
### **SITUATION**



Contamination/condensation in the upper section of the Daytime Running Lights (DRL) headlight(s); driver's headlamp shown.

Note: This situation only occurs on G07 LCI vehicles with crystal headlights.

## **CAUSE**



The crystal DRL headlights have a transparent upper channel that may collect moisture/debris over time. This becomes visible to the customer.

# **CORRECTION**

Clean the moisture/debris in the upper channel of the DRL headlight(s).

#### **PROCEDURE**

1. Verify the customer's concern.



2. Using a cleaning swab, clean the upper channel on the DRL headlight(s).

Note: The cleaning can be done with the headlight installed in the vehicle.

This image shows the headlight removed for instructional purposes only.

Note: Do not use a heat gun to remove any moisture due to risk of deforming the headlamp housing plastic.

## **PARTS INFORMATION**

Part Number	Description	Quantity
Source locally	Cleaning swab	As needed

# **CLAIM INFORMATION**

This Service Information Bulletin provides information on a cleaning procedure.

Damage and/or issues caused by outside influences are not covered under the BMW limited warranties.

## FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin	
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal	
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department	