



SIB 51 16 24

2025-03-31

**SERVICE ACTION: RETROFIT "XDRIVE" TRUNK EMBLEM**

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

 THIS REPAIR IS MOBILE FRIENDLY
**MODEL**

E-Series	Model Description	Production Date
G22	4 Series Coupe	February 21, 2024 – May 16, 2024
G23	4 Series Convertible	

**AFFECTED VEHICLES**

1. Vehicles which require this campaign to be completed will show it as "Open" when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.
2. Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.
3. For centers that qualify, this repair is eligible to be performed via Mobile Assistance.

**SITUATION**

On G22 and G23 xDrive vehicles, the "xDrive" emblem was not installed on the left side of the trunk (circled). Only the "430i" emblem was installed to the right side of the trunk.

Without the "xDrive" emblem on the trunk, the current emblem on the vehicle corresponds to vehicles without all-wheel drive.

**CORRECTION**

Retrofit the "xDrive" emblem badge on the left side of the trunk.

**PROCEDURE**

1. Retrofit the "xDrive" emblem on the left side of the trunk following the repair instructions listed in ISTA/AIR 51 14 111.
2. Verify the repair once completed.

**PARTS INFORMATION**

Use and invoice the part number listed below.

Part Number	Description	Quantity
51 14 9463149	xDrive (Badge)	1

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83 19 0417324	R2 Solvent Cleaner (DN = Bulk qty 500 ml)	Sublet as needed
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## **CLAIM INFORMATION**

Reimbursement for this Service Action will be via normal claim entry utilizing the applicable work package information below and the part number listed above.

<b>Repair Code:</b>	<b>0051920500</b>	<b>G22 G23 Retrofitting tailgate model badge</b>
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Below are the special flat rate labor operation code choices for this action.

**Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop.**

Work Pkg	Labor Operation	Description (Plusposition work)	Labor Allowance
# 1	00 76 802	Retrofit tailgate model badge	3 FRU

Or:

**The vehicle arrives at your center and this Service Action shows open (No other Main work will be performed or claimed during this workshop visit).**

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 76 190	Retrofit tailgate model badge	5 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

## **Claim Repair Comments**

Only reference the SIB number and the work package (Pkg) number performed in the technician's RO notes and in the claim comments (For example: B51 16 24 WP 1), unless otherwise required by State law.

## **Sublet – Bulk Supply Materials (RO and Claim Comments Required)**

<b>Sublet Code 4</b>	Reimbursement for the repair-related bulk supply material (Do not use the BMW part number for claim submission)	Up to \$1.00
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Sublet reimbursement calculation for claiming the applicable repair-related bulk supply material (BMW part number) is at the proportional dealer net (DN) price amount for the quantity used plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

## **FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

