

SIB 28 01 23

2025-03-21

CHECK CONTROL MESSAGE: EMERGENCY GEARBOX RELEASE ACTIVATED

This Service Information Bulletin (Revision 1) replaces SI B28 01 23 dated August 2023.

What's New:

- Model added
- Cause updated
- Procedure updated
- · Claim information updated
- Owner's Manual attachment added

THIS REPAIR IS MOBILE FRIENDLY

MODEL

U10 (X2 Sports Activity Coupe) U11 (X1 Sports Activity Vehicle)

SITUATION

Check control message (790) "Emergency gearbox release activated" is displayed immediately after starting the engine.

This applies only to U11 equipped with the 7-speed M-DCT transmission.

CAUSE

1. After the START-STOP button is pressed, the vehicle switches to "Establish drive-ready state" for approx. 1.5 seconds to start the engine.

If the gear selector switch is moved towards R (reverse) during this time (slowly rather than quickly), the gear selector switch first sends the N (neutral) signal, and then sends the R (reverse) signal.

If the "N" signal appears at the same time as "Establish drive-ready state", the electronic transmission control software sets the Check Control message "Emergency gearbox release activated".

2. Accidental emergency release by customers (the "emergency release" function is described in the owner's manual, refer to the attached example for X1. X2 function is the same).

CORRECTION

Electronic unlocking of the transmission lock

Inform and explain to the customer the emergency "gearbox" release function that is described in the owner's manual.

See the Reference Section (Everything from A to Z) in the back of the owner's manual for the topic "Transmission lock, electronic unlocking."

PROCEDURE

Determine what is the vehicle's current I-level by either using AIR or the Key Reader/Aftersales Workplace (AWP) application.

Work through the appropriate test plans if there are any faults stored for the transmission and/or gear selector switch and the I-level is 24-07-500 or higher.

If no faults are stored and the current I-level of the car is <u>lower</u> than 24-07-500, program and encode to I-level 24-07-500 or a more recent version

Program the vehicle using **ISTA 4.48.2x** or higher (released November 2024).

Model	Target Integration level
U10 (X2 Sports Activity Coupe)	24 07 500 or higher
U11 (X1 Sports Activity Vehicle)	24-07-500 or higher

Note that ISTA will automatically reprogram and code all programmable control modules that do not have the latest software.

CLAIM INFORMATION

Vehicle Programming and Encoding

During this workshop visit, the affected vehicle may also show one or more programming and encoding Technical Campaign repairs open. The programming and encoding procedure may only be invoiced one time.

Select one of these open Technical Campaigns instead to perform and submit for updating the vehicle to the required I-level, or higher when applicable (Includes labor operation codes 00 00 006/556, 61 21 528 and 61 00 730).

Please be sure to also perform any additional before and/or after work (including attaching labels) as required by the open campaigns on the vehicle. Close any other open programming and encoding Campaign repairs as outlined in the corresponding Service Information Bulletin.

Only when the above does not apply, the BMW software solution is then covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks, or the BMW Certified Pre-Owned Program as described below.

Repair Code: 28000298	Display of electronic gearbox module in instrument cluster/fault display, double clutch gearbox DKG not satisfactory	
-----------------------	--	--

Obtain the flat rate unit (FRU) allowances for the following that applies.

Labor Operation	Description	Labor Allowance
00 00 006	Carrying out vehicle test (Main work)	As applicable
Or:		
00 00 556	Carrying out vehicle test (Plusposition work)	As applicable
And:		
61 21 528	Supporting voltage of the vehicle electrical system / recharging vehicle battery	As applicable
And, as needed:		
61 00 006*	Carrying out vehicle diagnosis, ABL (Work time)	WT FRU
Or:		
00 58 500*	Diagnosis Worktime Flat Rate	2 FRU
And:		
61 00 730	Program/encode control unit(s), includes deleting the fault memory	As applicable

If you are using a Main labor code for another repair, use the Plus code labor operation 00 00 556 instead of 00 00 006 or exclude them (including 61 21 528) when the Vehicle Test is included in another repair Copyright ©2025 BMW of North America, Inc.

about:blank 2/4

Work time labor operation codes 61 00 006 and 00 58 500 are not considered Main labor operations.

Vehicle Programming and Encoding – Additional Work (RO and Claim Comments Required)

This procedure automatically reprograms and encodes any vehicle control modules that do not have the latest software I-level.

If one or more control modules fail during the reprogramming procedure, claim the required consequential repair work procedures to address this issue (including performing the IRAP Control Unit Recovery first as required, refer to the SIB in AIR) under the Repair Code in this bulletin together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis* that applies.

Please explain the additional work procedures that were performed (The why and the what) on the repair order and in the claim comments.

For covered repairs that address control module failures that occurred prior to performing this reprogramming procedure, claim this work with the appliable Repair Code listed in AIR together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis* that applies.

(*) Based on which one applies to your center, please refer to **SI B01 01 20 or B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

Other Repairs

If other eligible and covered work is performed because of performing the ISTA diagnostics, related test plans, and/or other approved diagnosis procedures, claim this work with the applicable Repair Code listed in AIR together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis* that applies.

BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

Supporting Materials

picture as pdf B280123 AT 1 OM EM Auto Trans Release.pdf

about:blank 3/4

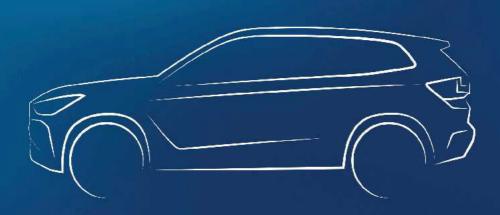
Content

A-Z



OWNER'S MANUAL.

BMW X1.





WELCOME TO BMW.

Owner's Manual.

Thank you for choosing a BMW.

The more familiar you are with the vehicle, the better control you will have on the road.

Read the Owner's Manual before you start driving your new vehicle. Also use the Integrated Owner's Manual in the vehicle. It contains important information on vehicle operation that will help you make full use of your vehicle's technical features. The manual also contains information designed to enhance operating reliability and traffic safety, and to contribute to maintaining the value of the vehicle.

At the time of production at the plant, the printed Owner's Manual is the most current resource. After a vehicle software update – such as a Remote Software Upgrade – the Integrated Owner's Manual for the vehicle will contain the latest information.

You can find supplementary information in the additional brochures in the onboard literature.

We wish you a safe and enjoyable ride.



Electronic unlocking of the transmission lock

General information

To maneuver the vehicle out of a hazardous area, release the transmission lock electronically.

Before unlocking the transmission lock, secure the vehicle against rolling away, for instance with a wheel chock.

Engaging selector lever position N

To engage selector lever position N, proceed as follows:

- 1. Quickly push the Start/Stop button three times without pressing the brake.
- 2. Press and hold down brake pedal.
- 3. Within 30 seconds, push the selector lever into position N until position N is shown on the selector lever.
 - An appropriate Check Control message is displayed.
- 4. Maneuver the vehicle from the hazardous area and secure it against rolling away.

Shift paddles

Principle

The shift paddles on the steering wheel are used to change gears manually.

General information

Shifting

The vehicle only shifts at suitable RPM and road speeds.

Even in manual mode, the transmission shifts automatically in certain situations, e.g., when speed limits are reached.

Temporary manual mode

In selector lever position D, pulling a shift paddle switches into manual mode temporarily.

The engaged gear is also displayed in the instrument cluster, for instance D1.

After conservative driving in manual mode without acceleration or shifting via the shift paddles for a certain amount of time, the transmission switches back to automatic mode.

It is possible to switch into automatic mode:

- ▶ Pull and hold the right shift paddle until D is displayed in the instrument cluster.
- In addition to the pulled right shift paddle, pull the left shift paddle.

Continuous manual mode

In Sport program S, pulling a shift paddle switches to manual mode M.

The engaged gear is displayed in the instrument cluster, e.g., M1.

It is possible to switch into automatic mode:

- ▶ Pull and hold the right shift paddle until S is displayed on the instrument cluster.
- ▶ In addition to the pulled right shift paddle, pull the left shift paddle.
- ▶ Pull the selector lever to D/S.

If M2 is set manually when the vehicle is stationary, the transmission no longer shifts down to M1.

Displays for the vehicle, see Live Vehicle 135 Disposal, coolant 367	Dynamic damping, see Adaptive M suspension 271
Disposal, vehicle battery 375	Dynamic Stability Control 208
Distance Control, see Speed control sys-	Dynamic Traction Control, see Setting for in-
tems 215	creased driving dynamics 210
Distance, see Speed control systems 215	3 /
Distance Warning, see Park Distance Con-	E
trol 252	_
Door handle lighting, see Welcome lights 159	EDR, see Event data recorder 13
Door opening angle 250	Efficiency Coach, Efficient mode 321
Downhill control, see Hill Descent Control 211	Efficient drive mode 320
Orive mode, see My Modes 129	Efficient Mode 320
Orive-off Assistant 130	Efficient Mode, see My Modes 129
Orive-Off Monitoring 256	Efficient rolling, see Current driving condi-
Orive-off support 211	tion 152
Orive power reduced 145	Electric range 146
Driver activity, see Driver Attention Cam-	Electromechanical parking brake 130
era 207	Electronic oil measurement 364
Driver Assistance, parking, see Parking assis-	Electronic stability program, see Dynamic Sta-
tance systems 240	bility Control 208
Driver assistance systems 213	Emergency brake, see Emergency Stop Assis-
Driver Attention Camera 207	tant 198
Orive-ready state, see Operating state of vehicle 39	Emergency braking, see PostCrash iBrake 205
Orive Recorder 201	Emergency call 377
Oriver profiles 61	Emergency release, fuel filler flap 325
Oriver profiles, welcome screen 61	Emergency release, transmission lock 126 Emergency Stop Assistant 198
Orive sound, see BMW IconicSounds 271	Emergency wheel 353
Oriving 120	Emissions, see Pollutant emissions 370
Oriving Assistant, see Collision warning sys-	Energy savings, see Gear shift indicator 144
tems 172	Engine, Auto Start/Stop function 120
Oriving comfort 271	Engine compartment 359
Oriving condition, display 152	Engine coolant 366
Oriving dynamics, setting 210	Engine idling when driving, see Coasting 319
Driving Experience Control, see My Modes 129	Engine oil filler neck 364
Oriving notes 304	Engine oil, refilling 364
Driving off, see Drive-off support 211	Engine oil types to add 365
Driving on poor roads 308	Engine sound, see BMW IconicSounds 271
Driving stability control systems 208	Engine starting, see Vehicle operating state 39
Oriving through flood 306 Oriving through water 306	Engine start, see Jump-starting 379
Driving through water 300 Driving tips, see General driving notes 305	Engine temperature 147
DSC, see Dynamic Stability Control 208	Entering a destination, see Owner's Manual for
DTC, see Setting for increased driving dynam-	Navigation, Entertainment, Communication 6
ics 210	Entering an address, navigation, see Owner's Manual for Navigation, Entertainment and
.55 2.5	Communication 6
	Communication o

California Proposition 65 Warning

For vehicles sold in California:

California Proposition 65 Warning



WARNING

Operating, servicing and maintaining a passenger vehicle or off-highway motor vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to www.P65Warnings.ca.gov/passenger-vehicle.

BMW DRIVER'S GUIDE APP.

YOUR DIGITAL VEHICLE INFORMATION.

The BMW Driver's Guide app explains the equipment of your vehicle and offers further scopes and functions:



All information surrounding navigation, entertainment and communication

Photorealistic animations for various vehicle functions

Keyword search

360° view: Explore your vehicle interactively inside and out

Smart Scan for Apple iPhone: Icon and optical character recognition on the buttons in the vehicle

Available in more than 30 languages

Can be used offline after download









Content

A-Z



OWNER'S MANUAL. BMW X2.





WELCOME TO BMW.

Owner's Manual.

Thank you for choosing a BMW.

The more familiar you are with the vehicle, the better control you will have on the road.

Read the Owner's Manual before you start driving your new vehicle. Also use the Integrated Owner's Manual in the vehicle. It contains important information on vehicle operation that will help you make full use of your vehicle's technical features. The manual also contains information designed to enhance operating reliability and traffic safety, and to contribute to maintaining the value of the vehicle.

At the time of production at the plant, the printed Owner's Manual is the most current resource. After a vehicle software update – such as a Remote Software Upgrade – the Integrated Owner's Manual for the vehicle will contain the latest information.

You can find supplementary information in the additional brochures in the onboard literature.

We wish you a safe and enjoyable ride.



General information

To maneuver the vehicle out of a hazardous area, release the transmission lock electronically.

Before unlocking the transmission lock, secure the vehicle against rolling away, for instance with a wheel chock.

Engaging selector lever position N

To engage selector lever position N, proceed as follows:

- 1. Quickly push the Start/Stop button three times without pressing the brake.
- 2. Press and hold down brake pedal.
- Within 30 seconds, push the selector lever into position N until position N is shown on the selector lever.
 - An appropriate Check Control message is displayed.
- 4. Maneuver the vehicle from the hazardous area and secure it against rolling away.

Shift paddles

Principle

The shift paddles on the steering wheel are used to change gears manually.

General information

Shifting

The vehicle only shifts at suitable RPM and road speeds.

Even in manual mode, the transmission shifts automatically in certain situations, e.g., when speed limits are reached.

Temporary manual mode

In selector lever position D, pulling a shift paddle switches into manual mode temporarily.

The engaged gear is also displayed in the instrument cluster, for instance D1.

After conservative driving in manual mode without acceleration or shifting via the shift paddles for a certain amount of time, the transmission switches back to automatic mode.

It is possible to switch into automatic mode:

- ▶ Pull and hold the right shift paddle until D is displayed in the instrument cluster.
- ▶ In addition to the pulled right shift paddle, pull the left shift paddle.

Continuous manual mode

In Sport program S, pulling a shift paddle switches to manual mode M.

The engaged gear is displayed in the instrument cluster, e.g., M1.

It is possible to switch into automatic mode:

- ▶ Pull and hold the right shift paddle until S is displayed on the instrument cluster.
- ▶ In addition to the pulled right shift paddle, pull the left shift paddle.
- ▶ Pull the selector lever to D/S.

If M2 is set manually when the vehicle is stationary, the transmission no longer shifts down to M1.

X2



Downhill control, see Hill Descent Control 206	Efficient Mode 305
Drive mode, see My Modes 126	Efficient Mode, see My Modes 126
Drive-off Assistant 127	Efficient rolling, see Current driving condi-
Orive-Off Monitoring 249	tion 149
Orive-off support 206	Electric range 143
Orive power reduced 142	Electromechanical parking brake 127
Driver activity, see Driver Attention Cam-	Electronic oil measurement 350
era 202	Electronic stability program, see Dynamic Sta-
Driver Assistance, parking, see Parking assis-	bility Control 203
tance systems 234	Emergency brake, see Emergency Stop Assis-
Driver assistance systems 208	tant 193
Oriver Attention Camera 202	Emergency braking, see PostCrash iBrake 200
Orive-ready state, see Operating state of vehi-	Emergency call 362
cle 39	Emergency release, fuel filler flap 311
Drive Recorder 197	Emergency release, transmission lock 123
Oriver profiles 61	Emergency Stop Assistant 193
Oriver profiles, welcome screen 61	Emergency wheel 339
Orive sound, see BMW IconicSounds 264	Emissions, see Pollutant emissions 356
Oriving 117	Energy savings, see Gear shift indicator 141
Oriving Assistant, see Collision warning sys-	Engine, Auto Start/Stop function 117
tems 168	Engine compartment 345
Oriving comfort 264	Engine coolant 352
Oriving condition, display 149	Engine idling when driving, see Coasting 304
Oriving dynamics, setting 205	Engine oil filler neck 350
Oriving Experience Control, see My Modes 126	Engine oil, refilling 350
Oriving notes 298	Engine oil types to add 351
Driving off, see Drive-off support 206	Engine sound, see BMW IconicSounds 264
Oriving on poor roads 302	Engine starting, see Vehicle operating state 39
Driving stability control systems 203	Engine start, see Jump-starting 364
Driving through flood 300	Engine temperature 144
Driving through water 300	Entering a destination, see Owner's Manual for
Oriving tips, see General driving notes 299	Navigation, Entertainment, Communication 6
DSC, see Dynamic Stability Control 203	Entering an address, navigation, see Owner's
OTC, see Setting for increased driving dynam-	Manual for Navigation, Entertainment and
ics 205	Communication 6
Dynamic damping, see Adaptive M suspen-	Entertainment, see Owner's Manual for Navi-
sion 264	gation, Entertainment and Communication 6
Dynamic Stability Control 203	Entertainment, selection list in the instrument
Dynamic Traction Control, see Setting for in-	cluster 141
creased driving dynamics 205	Entry assistance, exit assistance 100
=	Entry comparison 43
E	Error indicators, see Check Control 134
	eSIM telephony, see Owner's Manual for Navi-
EDR, see Event data recorder 13	gation, Entertainment, Communication 6
Efficiency Coach, Efficient mode 306	ESP, see Dynamic Stability Control 203
Efficient drive mode 305	

California Proposition 65 Warning

For vehicles sold in California:

California Proposition 65 Warning



WARNING

Operating, servicing and maintaining a passenger vehicle or off-high-way motor vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to www.P65Warnings.ca.gov/passenger-vehicle.

BMW DRIVER'S GUIDE APP.

YOUR DIGITAL VEHICLE INFORMATION.

The BMW Driver's Guide app explains the equipment of your vehicle and offers further scopes and functions:



All information surrounding navigation, entertainment and communication

Photorealistic animations for various vehicle functions

Keyword search

360° view: Explore your vehicle interactively inside and out

Smart Scan for Apple iPhone: Icon and optical character recognition on the buttons in the vehicle

Available in more than 30 languages

Can be used offline after download







