

WINNEBAGO® New Sealant SikaLastomer®-714			
Classification	Section	Issue Date	Number
Technical Service Bulletin	Body	March 3, 2025	7SB002-25-01A
Models Affected:			
2025 Class A & C Model Year Units			

Dear Valued Dealers,

We are excited to announce a change in our sealant application process that will enhance the durability and maintenance of our vehicles! We will be utilizing **SikaLastomer®-714** as our new sealant for compartment doors, feature trim, and all other sidewall components. This change will be applied to our Class A & Class C 2025 model year units. Elimination of the clear sealant around compartment doors and sidewall components will give the units a clean cosmetic look with no more yellowing, cracking and/or dirty sealant.

What is SikaLastomer®-714?

SikaLastomer®-714 is a liquid butyl sealant designed to create elastic joints that can be easily removed. It is ideal for use in the manufacture and maintenance of buses, caravans, campers, and automobiles. This sealant adheres to most substrates without the need for surface preparation, making it user-friendly and efficient.

Winnebago Part Number: 344967-01-01A (10-ounce Cartridges)

Benefits of SikaLastomer®-714

- ✓ **Easy Application:** Minimal surface preparation required.
- ✓ **Wide Adhesion:** Adheres to various substrates effectively.
- ✓ **Weathering Resistance:** Excellent durability against environmental factors.
- ✓ **Elasticity:** Allows for easy disassembly of components when necessary.
- ✓ **Resistance:** Effective against water, wastewater, and weak diluted acids.

Start Dates for Implementation of the SikaLastomer®-714

- Adventurer, Vista/Sunstar Compartment Doors – Implementation date **1/8/25**
- Adventurer, Vista/Sunstar Feature Trim – Implementation date **1/12/2025**
- Ekko, View/Navion, Vita/Porto & Minnie Winnie/Spirit Compartment Doors - Implementation date **11/6/24**
- Ekko, View/Navion, Vita/Porto & Minnie Winnie/Spirit Feature Trim - Implementation date **12/11/2024**
- Adventurer, Vista/Sunstar and Ekko, View/Navion, Vita/Porto & Minnie Winnie/Spirit All Sidewall Components - Implementation date **1/13/2025**

Visual Examples

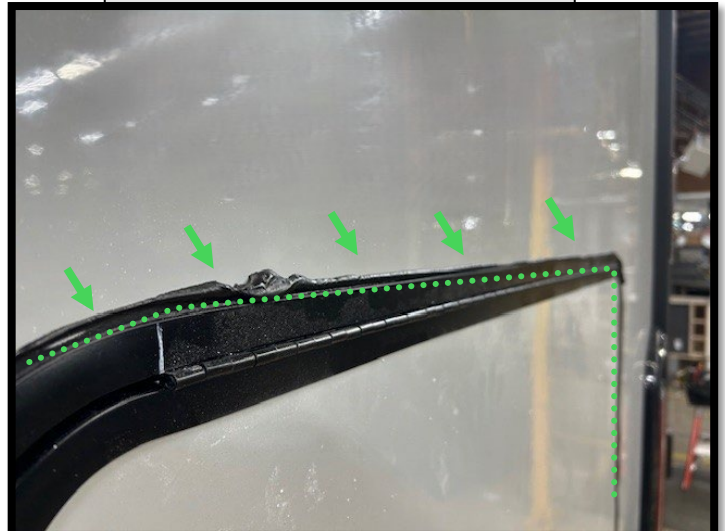
To assist you in understanding the application process and outcomes, we have included visual examples bellow:

Sealant Application Example



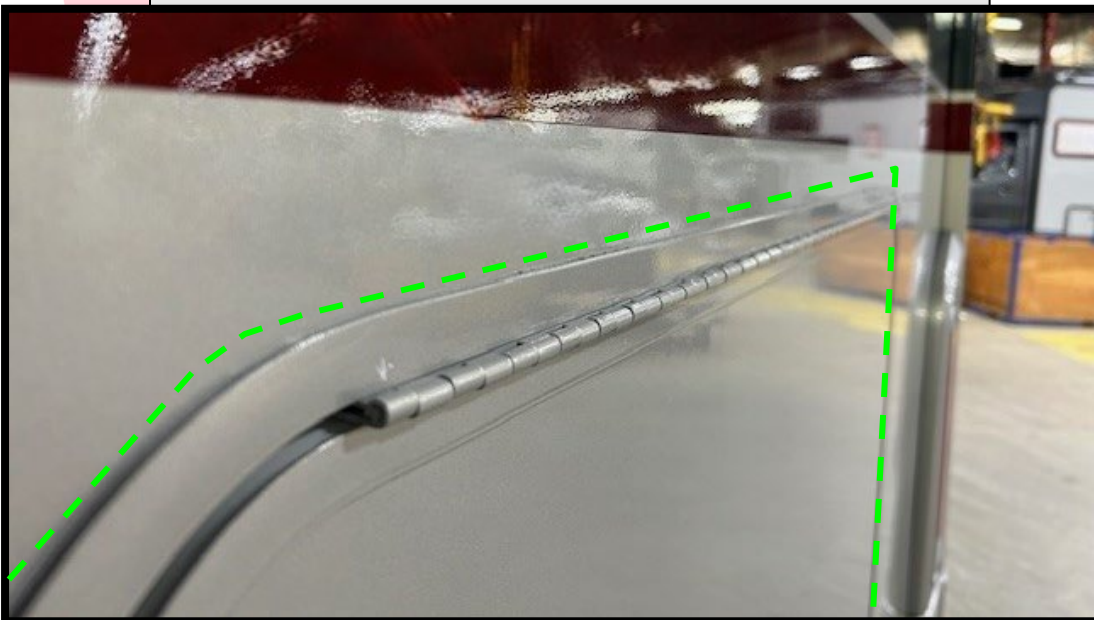
8 – 10 Millimeters of sealant is applied around the perimeter of the compartment door. This replaced the foam seal that was being used prior to the changeover.

Sealant Ooze Out Example



After the door is installed, the ooze out of sealant around the perimeter of the door is required, ensuring a proper seal between the door and sidewall. Ooze out is later trimmed for a clean look around the compartment doors.

Applied SikaLastomer®-714 - NO Cap Seal Example



The use of SikaLastomer®-714 Sealant removes the necessity for cap sealing and presents a cleaner, more aesthetically pleasing finish.

We encourage all dealers to familiarize themselves with **SikaLastomer®-714** sealant and its application methods to ensure a smooth transition. Should you have any questions or require further information, please contact the Winnebago Industries Technical Service Department by calling 1-866-653-4329 or by email: techservice@wgo.net

Note: Sealants must be inspected every 6 months and replaced if necessary.

Thank you for your continued support and partnership.

Sincerely,

Winnebago Motorhomes

