

**WPGO - Rework Roof Module Bonding (Workshop Campaign)**

Model Line: **911 (992)**

Model Year: **2022**

Concerns: **Roof assembly**

Cause: **On the affected vehicles, there is a possibility that the bonding of the roof module does not completely seal against the body due to a production error.**  
If this is the case, a potential water leak cannot be ruled out.

Action required: Rework roof module bonding.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

**Required parts and materials**

| Parts Info: | <b>Part No.</b>  | <b>Designation<br/>— Point of use</b>   | <b>Number</b> |
|-------------|--|---|---------------|
|             | 992959214  | ⇒ Roof console trim   | 1 piece       |
|             | <b>Additional required parts for vehicles with the following equipment:<br/>Without roof insert (full roof) (M-no. 3FA) or carbon lightweight roof (M-no. 3FF)</b> |   |               |
|             | 9A700775500  | ⇒ Cheese head bolt M12 x 14 x 18/<br>— Front seat belt                            | 2 pieces      |
|             | N 98925801   | ⇒ Cheese head bolt with multiple-tooth head 7/16"<br>20UNFX42<br>— Rear seat belt | 2 pieces      |
|             | N 91026201   | ⇒ Hexagon collar nut, M10<br>— Rear belt buckle                                   | 2 pieces      |
|             | <b>Additional required parts for vehicles with the following equipment:<br/>Full bucket seats (M-no. Q1K)</b>  |   |               |
|             | 9A700748300  | ⇒ External hexagon round-head bolt M10 x 28<br>— Seat                             | 8 pieces      |
|             | <b>Additional required parts for vehicles with the following equipment:<br/>Clubsport package (M-no. 6A9)</b>  |   |               |
|             | PAF912572  | ⇒ Hexagon flange bolt M8 x 22   | 6 pieces      |

|           |   |          |
|-----------|---|----------|
| PAF104513 | ⇒ Cheese head bolt with internal multiple-tooth head,<br>M12 x 1.5 x 55 | 2 pieces |
| PAF910758 | ⇒ Cheese head bolt with multiple-tooth head M10 x 30                    | 4 pieces |

Material:

**Required materials**

|            |                 |           |
|------------|-----------------|-----------|
| V04015003C | ⇒ Acoustic foam | 0.5 piece |
|------------|-----------------|-----------|

**Required tools**

Tools:

- **V.A.G 1628 - Hand cartridge gun** or **VAS 6648 - compressed air gun**
- **3438 - Hooks**
- Torque wrench, e.g. **VAS 6253A - Torque wrench 0.4-2 Nm (0.3-1.5 ftlb.)**
- Torque wrench, e.g. **V.A.G 1783 - Torque wrench 2-10 Nm (1.5-7.5 ftlb.)**

**Additional required tool for vehicles with the following equipment:****Without roof insert (full roof) (M-no. 3FA) or carbon lightweight roof (M-no. 3FF)**

- Torque wrench, e.g. **VAS 5820 - Torque wrench, 20-100 Nm (15-74 ftlb.)**

**Additional required tool for vehicles with the following equipment:****Clubsport package (M-no. 6A9)**

- **VAS 6845 - Scraper/Spatula/Lever set**

**Preparatory work****Only relevant for vehicles with the following equipment:**

- **Electric slide/tilt roof (M-no. 3FD) or electric slide/tilt roof made of glass (M-no. 3FE)**

Work Procedure: 1

Remove sun visors on the left and right.

⇒ *Workshop Manual '682319 Removing and installing sun visor'*

2

Remove (upper part of) A-pillar trim panels on the left and right.

⇒ *Workshop Manual '70571915 Removing and installing A-pillar trim panel (upper part)'*

3

Remove front roof console.

⇒ *Workshop Manual '708319 Removing and installing front roof console'***Preparatory work****Only relevant for vehicles with the following equipment:**

- **Without roof insert (full roof) (M-no. 3FA) or carbon lightweight roof (M-no. 3FF)**

Work Procedure: 1 **On vehicles with Clubsport package (M-no. 6A9):**

Remove rollover protection bar.

⇒ *Workshop Manual '69721925 Removing and installing rollover protection bar'*

2 Remove roof trim panel.

⇒ *Workshop Manual '708419 Remove and install roof trim panel'*

### Reworking roof module bonding

**Only relevant for vehicles with the following equipment:**

- **Electric slide/tilt roof (M-no. 3FD) or electric slide/tilt roof made of glass (M-no. 3FE)**

Work Procedure: 1 Fully open the slide/tilt roof.

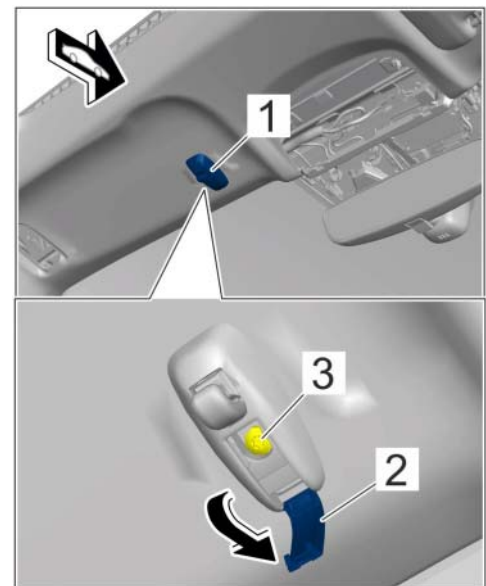
2 Move driver's and passenger's seat backrest back as far as it will go.

3 Pull off rubber seal for front door in the work area.

4 Remove sun visor holder ⇒ *Sun visor holder -1-*.

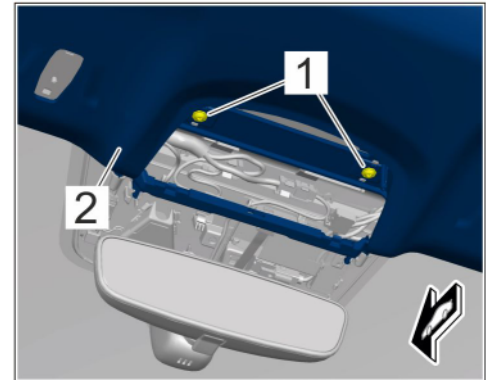
4.1 Open the cover ⇒ *Sun visor holder -2-* (⇒ *Sun visor holder -Arrow-*).

4.2 Unscrew screw ⇒ *Sun visor holder -3-* under the cover ⇒ *Sun visor holder -2-* and remove sun visor holder ⇒ *Sun visor holder -1-*.



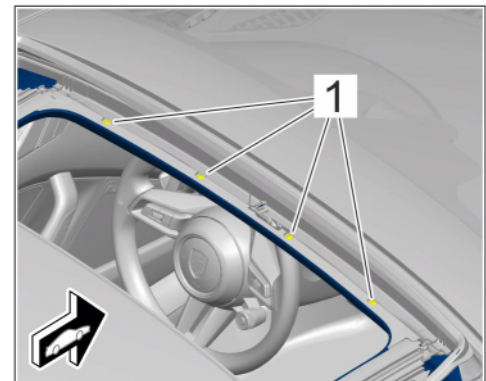
*Sun visor holder*

- 5 Unscrew screws ⇒ *Front screws -1-* from the headliner ⇒ *Front screws -2-*.



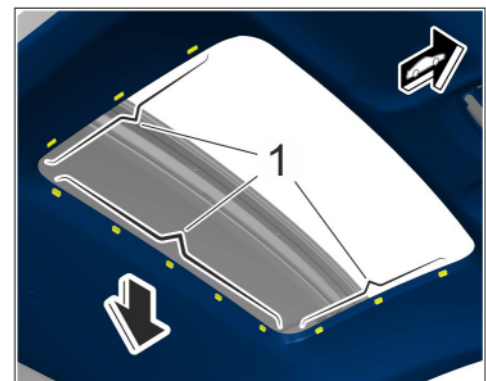
*Front screws*

- 6 Unscrew screws ⇒ *Screws for slide/tilt roof -1-* in the area of the slide/tilt roof.



*Screws for slide/tilt roof*

- 7 Unclip ⇒ *Clips for slide/tilt roof -Arrow-* headliner in the covering frame area by pulling it downwards ⇒ *Clips for slide/tilt roof -1-*.



*Clips for slide/tilt roof*

- 8 Unclip headliner ⇒ *Roof trim panel-1-* at the sides from front to rear ⇒ *Roof trim panel-2-*.



**Information**

Make sure that the roof cover does not buckle.

- 9 Carefully pull down the roof trim panel on the front of the roof aperture for the slide/tilt roof and secure it with suitable wedges so that the adhesive seam of the roof module is accessible.

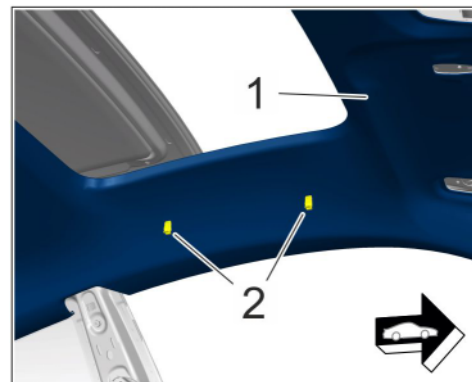
- 10 Cover the repair area generously using suitable tools.

- 11 Fill adhesive void with foam filler body.  
⇒ *Workshop Manual '5X00IN22 Processing body foam filler'*

- 11.1 Insert the nozzle into the adhesive void, spray it briefly and pull the nozzle back until foam emerges.

- 11.2 Remove fresh foam residues immediately using PU cleaner.

- 11.3 Allow the foam filler on the body to harden and remove excess foam mechanically if necessary.

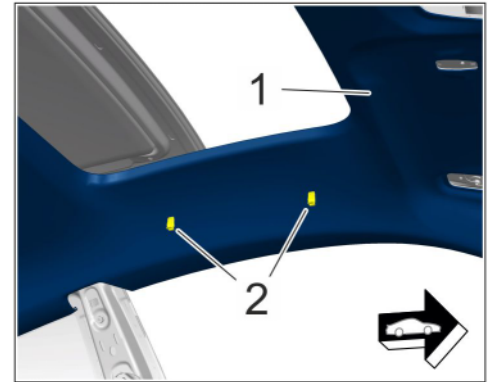


*Roof trim panel*



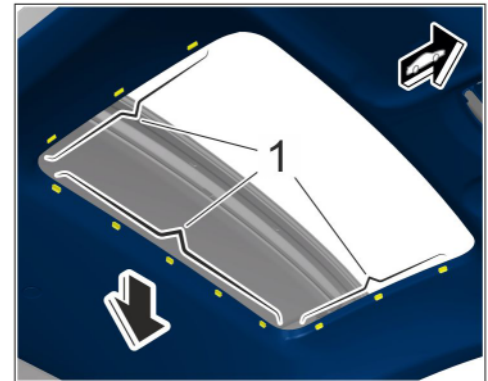
*Bonding on roof module*

- 12 Clip in headliner  $\Rightarrow$  *Roof trim panel-1-* at the sides from front to rear  $\Rightarrow$  *Roof trim panel-2-*.



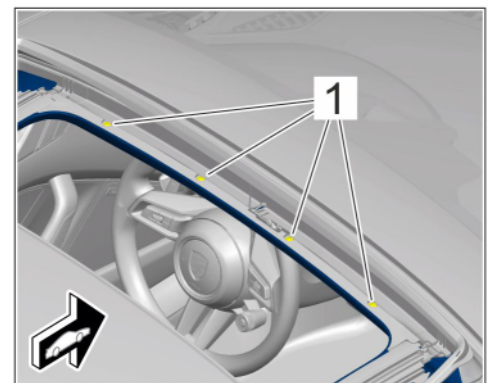
*Roof trim panel*

- 13 Clip roof trim panel upwards in the area of the cover frame  $\Rightarrow$  *Clips for slide/tilt roof-1-*.

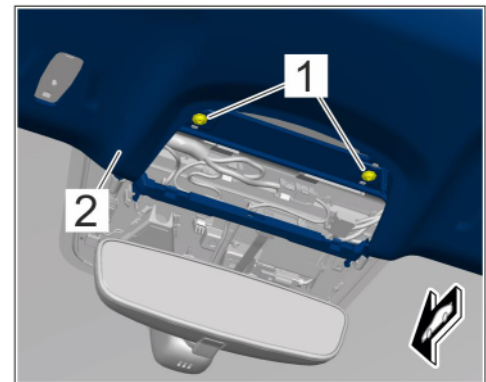


*Clips for slide/tilt roof*

- 14 Screw in screws  $\Rightarrow$  *Screws for slide/tilt roof-1-* in the area of the slide/tilt roof and use **Tightening torque 1.5 Nm (1.1 ftlb.) +0.1 Nm (0.1 ftlb.)**.
- 15 Screw in screws  $\Rightarrow$  *Front screws-1-* in roof trim panel  $\Rightarrow$  *Front screws-2-* and tighten with **tightening torque 1 Nm (0.7 ftlb.)**.

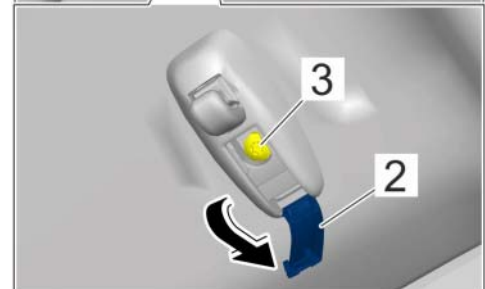
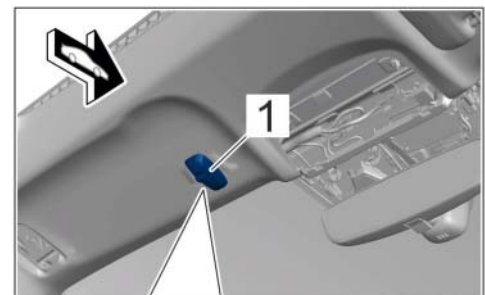


*Screws for slide/tilt roof*



Front screws

- 16 Install sun visors ⇒ *Sun visor holder -1-*.
  - 16.1 Installing sun visor holder ⇒ *Sun visor holder -1-*
  - 16.2 Screw in screw ⇒ *Sun visor holder -3-* under cover ⇒ *Sun visor holder -2-* and tighten with **tightening torque 5.5 Nm (4.1 ftlb.)**.
  - 16.3 Close cover ⇒ *Sun visor holder -2-*.
- 17 Push on rubber seal for front door in the work area.
- 18 Move driver and passenger seat backrest to its original position.
- 19 Close the slide/tilt roof.



Sun visor holder

**Reworking roof module bonding**

Only relevant for vehicles with the following equipment:

- Without roof insert (full roof) (M-no. 3FA) or carbon lightweight roof (M-no. 3FF)

Work Procedure: 1 Cover the repair area generously using suitable tools.

- 2 Fill adhesive void with foam filler body.  
⇒ *Workshop Manual '5X00IN22 Processing body foam filler'*
  - 2.1 Insert the nozzle into the adhesive void, spray it briefly and pull the nozzle back until foam emerges.
  - 2.2 Remove fresh foam residues immediately using PU cleaner.
  - 2.3 Allow the foam filler on the body to harden and remove excess foam mechanically if necessary.



*Bonding on roof module*

### Follow-up actions

**Only relevant for vehicles with the following equipment:**

- **Electric slide/tilt roof (M-no. 3FD) or electric slide/tilt roof made of glass (M-no. 3FE)**

- Work Procedure: 1 Install front roof console.  
⇒ *Workshop Manual '708319 Removing and installing front roof console'*
- 2 Install left/right A-pillar (upper) trim panels.  
⇒ *Workshop Manual '70571915 Removing and installing A-pillar trim panel (upper part)'*
  - 3 Install sun visors at the left and right.  
⇒ *Workshop Manual '682319 Removing and installing sun visor'*
  - 4 Enter campaign in the Warranty and Maintenance logbook.

### Follow-up actions

**Only relevant for vehicles with the following equipment:**

- **Without roof insert (full roof) (M-no. 3FA) or carbon lightweight roof (M-no. 3FF)**

- Work Procedure: 1 Install roof trim panel. ⇒ *Workshop Manual '708419 Remove and install roof trim panel'*

2 **On vehicles with Clubsport package (M-no. 6A9):**

Install rollover protection bar. ⇒ *Workshop Manual '69721925 Removing and installing rollover protection bar'*

3 Enter campaign in the Warranty and Maintenance logbook.

**Warranty processing**



**Information**

The specified labor times were determined specifically for carrying out this campaign and include all necessary preliminary and subsequent rework. The labor times may differ from the labor times published in the Labor Operation List in PCSS.

Scope 1: **Reworking roof module bonding**

Only relevant for vehicles with the following equipment:

- Electric slide/tilt roof **(M-no. 3FD)** or electric slide/tilt roof made of glass **(M-no. 3FE)**

|                                       |  |                           |
|---------------------------------------|--|---------------------------|
| <b>Labor time:</b>                    |  |                           |
| Reworking roof module bonding         |  | Labor time: <b>167 TU</b> |
| Includes:                             |  |                           |
|                                       | Removing and installing A-pillar trims                     |                           |
|                                       | Removing and installing upper part of A-pillar trim panels |                           |
|                                       | Removing and installing dashboard trim panel               |                           |
|                                       | Loosening and fastening front headliner                    |                           |
| <b>Required parts and materials:</b>  |  |                           |
| 992959214                             | Roof console trim  | 1 piece                   |
|                                       | <b>and</b>   |                           |
| V04015003C                            | Acoustic foam  | 0.5 piece                 |
| ⇒ <b>Damage Number WPG0 066 000 1</b> |  |                           |

Scope 2: **Reworking roof module bonding**

Only relevant for vehicles with the following equipment:

- Without roof insert (full roof) **(M-no. 3FA)** or carbon lightweight roof **(M-no. 3FF)**

**Without:**

- Full bucket seats (**M-no. Q1K**)
- Clubsport package (**M-no. 6A9**)

**Labor time:**

Reworking roof module bonding

Labor time: **221 TU**

Includes:

Remove and install roof trim panel

**Required parts and materials:**

|             |   |           |
|-------------|---|-----------|
| 992959214   | Roof console trim   | 1 piece   |
| 9A700775500 | Cheese head bolt M12 x 14 x 18                              | 2 pieces  |
| N 98925801  | Cheese head bolt with multiple-tooth head 7/16"<br>20UNFX42 | 2 pieces  |
| N 91026201  | Hexagon collar nut, M10                                     | 2 pieces  |
|             | <b>and</b>  |           |
| V04015003C  | Acoustic foam   | 0.5 piece |

⇒ **Damage Number WPG0 066 000 1**

Scope 3:

**Reworking roof module bonding**

Only relevant for vehicles with the following equipment:

- Without roof insert (full roof) (**M-no. 3FA**) or carbon lightweight roof (**M-no. 3FF**)
- Full bucket seats (**M-no. Q1K**)

**Without:**

- Clubsport package (**M-no. 6A9**)

**Labor time:**

Reworking roof module bonding

Labor time: **307 TU**

Includes:

Remove and install roof trim panel  
Removing and installing front seats

**Required parts and materials:**

|             |   |           |
|-------------|---|-----------|
| 992959214   | Roof console trim   | 1 piece   |
| 9A700775500 | Cheese head bolt M12 x 14 x 18                              | 2 pieces  |
| N 98925801  | Cheese head bolt with multiple-tooth head 7/16"<br>20UNFX42 | 2 pieces  |
| N 91026201  | Hexagon collar nut, M10                                     | 2 pieces  |
| 9A700748300 | External hexagon round-head bolt M10 x 28                   | 8 pieces  |
| <b>and</b>  |   |           |
| V04015003C  | Acoustic foam   | 0.5 piece |

⇒ **Damage Number WPG0 066 000 1**

Scope 4:

**Reworking roof module bonding**

Only relevant for vehicles with the following equipment:

- Without roof insert (full roof) **(M-no. 3FA)** or carbon lightweight roof **(M-no. 3FF)**

**And:**

- Full bucket seats **(M-no. Q1K)**
- Clubsport package **(M-no. 6A9)**

**Labor time:**

|   |   |          |
|---|---|----------|
| Reworking roof module bonding                   | Labor time: <b>397 TU</b>                                   |          |
| Includes:                                       |   |          |
| Remove and install roof trim panel              |   |          |
| Removing and installing front seats             |   |          |
| Removing and installing rollover protection bar |   |          |
| <b>Required parts and materials:</b>            |   |          |
| 992959214                                       | Roof console trim   | 1 piece  |
| 9A700775500                                     | Cheese head bolt M12 x 14 x 18                              | 2 pieces |
| N 98925801                                      | Cheese head bolt with multiple-tooth head 7/16"<br>20UNFX42 | 2 pieces |
| N 91026201                                      | Hexagon collar nut, M10                                     | 2 pieces |

|             |   |           |
|-------------|---|-----------|
| 9A700748300 | External hexagon round-head bolt M10 x 28                             | 8 pieces  |
| PAF912572   | Hexagon flange bolt M8 x 22   | 6 pieces  |
| PAF104513   | Cheese head bolt with internal multiple-tooth head,<br>M12 x 1.5 x 55 | 2 pieces  |
| PAF910758   | Cheese head bolt with multiple-tooth head M10 x 30                    | 4 pieces  |
|             | <b>and</b>  |           |
| V04015003C  | Acoustic foam   | 0.5 piece |

⇒ **Damage Number WPGO 066 000 1**

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