



SIM 01 06 16

2025-02-21

FOOTWELL MODULE (FRM) EXTENDED LIMITED WTY (ELW) INCREASE TO 15 YRS/240,000 MI

This Service Information bulletin (Revision 02) supersedes SI M01 06 16 **dated August 2018**

What's New:

- The footwell module (FRM) extended limited warranty has been increased to 15 Years/240,000 Miles
- Title updated
- New attachment
- The complete Service Information Bulletin has been reformatted

MODEL

E-Series	Model Year	Model	Description
R55	2010 to 2014	MINI Clubman	Cooper, Cooper S, Cooper JCW, Cooper S JCW
R56	2007 to 2013	MINI Hardtop	Cooper, Cooper S, Cooper JCW
R57	2010 to 2014	MINI Convertible	Cooper, Cooper S, Cooper JCW
R58	2012 to 2014	MINI Coupe	Cooper, Cooper S, Cooper JCW
R59	2012 to 2014	MINI Roadster	Cooper, Cooper S, Cooper JCW
R60	2011 to 2014	MINI Countryman	Cooper, Cooper S, Cooper S ALL4, Cooper JCW
R61	2013 to 2014	MINI Paceman	Cooper, Cooper S, Cooper S ALL4, Cooper JCW

Note: Within the models and model years listed above, there are affected and non-affected vehicles.

The Model information above is for informational purposes only, it is not the only deciding factor.

Eligible Vehicles

To assist you in identifying those vehicles that have this component-specific extended limited warranty (ELW) coverage, the following Vehicle Comment will show in the VIN-specific Warranty Vehicle Inquiry (WVI).

February 2025 New Superseding Vehicle Comment

Important Update to FRM ELW SI M01 06 16 (RC 61 35 90 10 00): For this vehicle, the Footwell Module (FRM) limited warranty for defects in materials and / or workmanship has been supplementarily increased to 15 years / 240,000 miles as determined from the original first in-service / delivery date. This coverage is subject to the same vehicle eligibility requirements, limitations, and exclusions that apply to the MINI New Passenger Car Limited Warranty. This FRM ELW-related coverage statement supersedes the prior two ELW coverage statements.

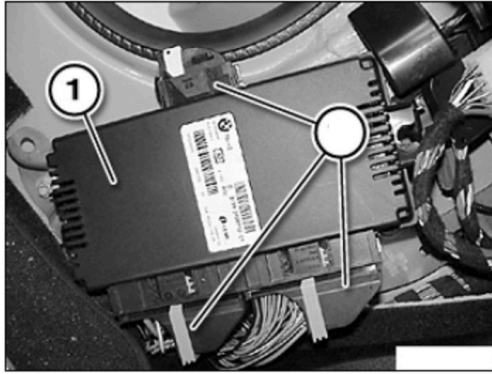
Note: Before performing a repair and submitting a claim, first confirm that the vehicle has the above Notice of Extended Limited Warranty coverage in the WVI's "Vehicle Comments" section.

Note: The footwell module's extended limited warranty coverage period has been increased 15 Years / 240,000 Miles from 10 Years /156,000 Miles with the posted update of this bulletin dated February 2025.

If you have ELW eligibility and/or coverage questions, please contact the Warranty department through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections prior to performing any repair.

SITUATION

Component-Specific Extended Limited Warranty (ELW)



For the eligible vehicles and for the issue described below, MINI USA, a division BMW of North America, LLC (MINI USA) is supplementarily increasing the extended limited warranty coverage period for the vehicle's **Footwell Module (FRM)** to:

- **15 years / 240,000 miles as determined by the vehicle's original in-service date.**

This component-specific extended limited warranty applies to the situations noted in CAUSE section of this bulletin.

This coverage applies to the specific vehicle (VIN), the remaining portion of the ELW is transferrable to each subsequent owner, and is subject to the same vehicle eligibility requirements, limitations, and exclusion criteria that applies to the MINI New Passenger Car Limited Warranty.

Note: This bulletin is notice of a component-specific limited warranty extension. This is NOT a notice of a Recall or Service Action.

There is no immediate repair required unless the MINI vehicle is currently experiencing this problem.

Customer Notification Letter

Even though this is NOT a Recall, MINI USA will be sending VIN-specific customer notification letters.

Note: Some of these vehicles may already be beyond the extended limited warranty coverage period, however, those customers can still request the review of a "prior" customer pay FRM repair for reimbursement.

CAUSE

A. Either while performing ISTA diagnosis and/or a vehicle software update procedure, or after a 12-volt battery disconnect, or a 12-volt power supply interruption on an affected vehicle, the Footwell Module (FRM) may fail (Consequential).

There is either a compatibility issue with certain combinations of vehicle software i-Levels and the version of the Footwell Module's hardware that is installed in the vehicle.

Or the:

B. Footwell Module itself (FRM) failed (Primary causal part) prior to performing any diagnosis, or repair-related work procedures.

CORRECTION

Follow the instructions in the PROCEDURE section.

PROCEDURE

If one of the issues above occurs to an affected vehicle, replace the failed Footwell Module.

Addressing and repairing pre-existing vehicle issues and/or issues caused by non-genuine MIN parts and/or used MINI passenger car parts are not covered under this extend limited warranty.

SI M61 05 23 Recall 23V-337: Footwell Module (FRM) Moisture/Water Intrusion (R55, R56)

Note: FRM issues, including those identified in item "A," that are related to and because of performing the recall remedy repair that addresses different situation, please claim this

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PARTS INFORMATION

Only order these parts in the quantities needed to address customers' vehicles that have confirmed failures.

To determine the part numbers that applies to the specific vehicle being repaired, enter the VIN/chassis number into either ETK or AIR, this will consider the specific equipment and/or options that are fitted to the vehicle.

Part Number	Description	Quantity
Refer to ETK/AIR	Footwell module (FRM)	1

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants, one-time use screws, nuts, and seals, which must be replaced or installed according to the ISTA repair instructions/ETK, must be selected from the Electronic Parts Catalogue, or other approved BMW Group's resources, according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

CLAIM INFORMATION

For eligible US-specification MINI vehicles that are registered and operated in the United States (including Puerto Rico), the component-specific 15 year (180 month) / 240,000-mile extended limited warranty coverage for defects in materials and/or workmanship applies to qualifying repairs performed by authorized MINI dealers.

This coverage described above applies to the specific vehicle (VIN), it is transferrable to the subsequent owners, and is subject to the same vehicle eligibility requirements, limitations, and exclusion criteria that applies to the MINI New Passenger Vehicle Limited Warranty.

The existing limited warranty coverage for the whole vehicle and other components has not changed.

This coverage supersedes the coverage that is provided under the MINI Certified Pre-Owned Program, or any BMW Group Vehicle Service Contract that applies to the vehicle.

For the issues described in this bulletin, the replacement FRM is covered by the remaining portion of the extended limited warranty coverage period.

Non-Qualifying Repairs

Repairs performed on ineligible vehicles, eligible vehicles operated and repaired outside the United States and Puerto Rico, or the diagnosis and repair of issues that are outside the intended scope of this extended coverage, other unrelated issues, and/or that are due to outside influences are not covered by this limited warranty extension. This exclusion also applies to repairs that were performed using (including those repairs that result from using) non-genuine MINI parts and/or used MINI passenger car parts.

Qualifying Repairs – Claim Submission

Repair Code:	6135901000	R5x R6x Footwell module (FRM)
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Obtain the flat rate unit (FRU) allowances for the following that applies.

Situation One (1): Consequential FRM Replacement “after” performing vehicle diagnosis, or a 12-volt battery disconnect, or some other 12-volt power supply interruption occurred for an unrelated issue.

Labor Operation	Description	Labor Allowance
61 35 616	61 35 616 Replacing FRM (After vehicle diagnosis)	As applicable
And:		

61 00 710	Programming/encoding control unit(s) (Associated work, without Car Access System) (includes deleting the fault memory)	As applicable
Or:		
61 00 720	Programming/encoding control unit(s) (Associated work, with CAS) (includes deleting the fault memory)	As applicable

Or:

Situation Two (2): Consequential FRM Replacement “after” programming/coding the vehicle for an unrelated issue.

Labor Operation	Description	Labor Allowance
61 35 616	Replacing FRM (After vehicle diagnosis)	As applicable
And:		
61 00 711	Additional work after 1st termination when programming/encoding (Associated work, without Car Access System , with job item no. 61 00 710) (includes deleting the fault memory)	As applicable
Or:		
61 00 721	Additional work after 1st termination when programming/encoding (Associated work, with CAS , with job item no. 61 00 720) (includes deleting the fault memory)	As applicable

Or:

Situation Three (3): FRM Replacement due to it being the Primary Failure (Causal Part)

Labor Operation	Description	Labor Allowance
00 00 006	Carrying out vehicle test (Main work)	As applicable
Or:		
00 00 556	Carrying out vehicle test (Plus work)	As applicable
And:		
61 21 528	Supporting voltage of the vehicle electrical system / recharging vehicle battery	As applicable
And, as needed:		
61 00 006*	Carrying out vehicle diagnosis, ABL (Work time)	WT FRU
Or:		
00 58 500*	Diagnosis Worktime Flat Rate	2 FRU
And:		
61 35 616	61 35 616 Replacing FRM (After vehicle diagnosis)	As applicable

And:

Without an Open Programming and Encoding Technical Campaign (See below)

Labor Operation	Description	Labor Allowance
61 00 710	Programming/encoding control unit(s) (Associated work,	As applicable

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Or:	memory)	
61 00 720	Programming/encoding control unit(s) (Associated work, with CAS) (includes deleting the fault memory)	As applicable

If you are using a Main labor code for another repair, use the Plus code labor operation 00 00 556 instead of 00 00 006, or exclude (including 61 21 528) when the Vehicle Test is included in another repair.

Work time labor operation codes 61 00 006 and 00 58 500 are not considered Main labor operations.

BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

Vehicle Programming and Encoding - FRM Replacement

During this workshop visit, the affected vehicle may also show one or more programming and encoding Technical Campaign repairs open, the programming and encoding procedure may only be invoiced one time.

After replacing the FRM, perform and submit for updating the vehicle's software to the required I-level or higher through the technical campaign.

Please be sure to also perform any additional before and/or after work (including attaching labels) as required by the open campaigns on the vehicle. Close any other open programming and encoding Campaign repairs as outlined in the corresponding Service Information Bulletin.

Vehicle Programming and Encoding – Additional Work (RO and Claim Comments Required)

This procedure automatically reprograms and encodes any vehicle control modules that do not have the latest software I-level.

If one or more control modules fail during the reprogramming procedure, claim the required consequential repair work procedures to address this issue (including performing the IRAP Control Unit Recovery first as required, refer to the SIB in AIR) under the Repair Code in this bulletin together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis* that applies.

Please explain the additional work procedures that were performed (The why and the what) on the repair order and in the claim comments.

For covered repairs that address control module failures that occurred prior to performing this reprogramming procedure, claim this work with the applicable Repair Code listed in AIR together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis* that applies.

(* Based on which one applies to your dealer, please refer to **SI M01 01 20** or **M01 04 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your dealer performed, unless otherwise required by State law.

Previous Customer-Pay Repairs – Limited Warranty Extension Reimbursement

Note: A printed copy of the "interim reimbursement procedure" attachment can be provided to the customer.

See attachment M010616_AT_1 ELW RBMT Interim Prd 02_2025

MINI USA, a division of BMW of North America, LLC (MINI USA) will reimbursement certain costs for qualifying customer-pay repairs that were performed on an eligible vehicle **prior** to the release of this updated component-specific extended limited warranty coverage.

Note: The footwell module's extended limited warranty coverage period has been increased 15 Years / 240,000 Miles
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A qualifying customer pay repair must primarily be for a covered FRM repair for the issues described in this Service Information Bulletin. Also, the repair facility 's procedures to address the above situation must have been performed correctly, adequately, and completely, as required by the applicable BMW Group approved repair standards and instructions.

Customer-pay repairs are subject to the same vehicle eligibility requirements, limitations, and exclusions that apply to the MINI New Passenger Car Limited Warranty.

Repairs That Do Not Qualify for Reimbursement

Repairs performed on ineligible vehicles, eligible vehicles operated and repaired outside the United States and Puerto Rico, or the diagnosis and repair of issues that are outside the intended scope of this extended coverage, other unrelated issues, and/or that are due to outside influences are not covered by this limited warranty extension. This exclusion also applies to repairs that were performed using (including those repairs that result from using) non-genuine MINI parts and/or used MINI passenger car parts.

Requesting Reimbursement for a Previous Repair That Qualifies

For a customer to request reimbursement for a qualifying customer-pay repair performed either by an authorized MINI dealer or independent repair shop located in the United States (including Puerto Rico), please have him/her submit his/her reimbursement request online at WWW.MINI-RP.COM under the following reference:

- MINI ELW Footwell Module

Reimbursement Request Procedure

The online process is initiated by attaching/sending PDF files of the supporting documentation for the prior repair.

The letter also includes alternative methods to request reimbursement, either through the mail or by fax as described below:

MINI Customer Reimbursement Center
Attention: MINI ELW Footwell Module
P.O. Box 54067
Hurst, Texas 76054

Fax number: 877-434-2992

Please allow 4-6 weeks for processing your request.

Should you have any questions concerning this reimbursement process, please call 1-844-857-0341.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

Supporting Materials

[picture_as_pdf M010616_AT_1 ELW RBMT Interim Prd 02_2025.pdf](#)

MINI



February 2025

Footwell Module (FRM) Extended Limited Warranty (ELW) Increase To 15 Years/240,000 Miles

Certain applicable Model and Model Year MINI Clubman (R55), Hardtop (R56), Convertible (R57), Coupe (R58), Roadster (R59), Countryman (R60), Paceman (R61) Cooper, Cooper S, and Cooper JCWs may be affected.

What is the specific issue?

Either while performing diagnosis and/or a vehicle software update procedure, or after a 12-volt battery disconnect, or a 12-volt power supply interruption on an affected vehicle, the Footwell Module (FRM) may fail (Consequential).

This can be caused by either a compatibility issue with certain combinations of vehicle software i-Levels and the version of the Footwell Module's hardware that is installed in the vehicle.

Or, the Footwell Module (FRM) itself failed prior to performing any vehicle diagnosis, or any other related repair work procedures.

Have you previously paid for this type of FRM repair?

Prior to the release of this latest update to this component-specific extended limited warranty, if you previously paid for a repair that addressed / corrected an issue like the ones described above, you may be eligible to be reimbursed for certain previously paid repair costs that qualify.

Addressing and repairing other vehicle issues and/or issues caused by installed non-genuine MINI parts and/or used MINI passenger car parts are not covered under this extended limited warranty.

To request a reimbursement review of your previous customer pay repair invoice (Authorized MINI dealer or an independent repair shop), please submit your request on-line at www.MINI-RP.com under the following reference:

- **MINI ELW Footwell Module**

The on-line process is initiated by attaching/sending PDF files of your supporting documentation for the prior repair (Please include a copy of the completed page two (2) reimbursement request checklist together with the other applicable required documentation).

Please include a copy of the completed page two (2) reimbursement request checklist together with the other applicable required documentation.

An alternative method to request a reimbursement is either by mail, or by fax, as described below.

MINI Customer Reimbursement Center
 Attention: MINI ELW Footwell Module
 P.O. Box 54067
 Hurst, TX 76054 / Fax number: 877-434-2992

Please allow 4-6 weeks to process your request.

Should you have any questions concerning this reimbursement process, please call 1-844-857-0341.

Sincerely,

MINI USA, a division of BMW of North America

Company
 MINI USA
 A division of BMW
 of North America, LLC

Website
www.miniusa.com

**MINI Footwell Module (FRM) Extended Limited Warranty (ELW)
Previous Customer-Pay Repair Reimbursement – Required Documentation Checklist**

Reimbursement for a qualifying customer pay repair is available to the MINI owner/lessee who incurred the expense. The questions below will assist you in reviewing your repair order/invoice documentation.

Prior Repair Review Questions	Answers - One per Row	
Did a prior repair to your vehicle address an issue with the FRM like the ones that are described in this letter?	Yes, next	No
Did you pay for this repair?	Yes, next	No
Does the repair facility's documentation confirm that the FRM was the the cause of the issue with your vehicle?	Yes, proceed to the checklist	No

When a Prior Repair Review Question's result is a "No" response, no further action is required.

Note: Within the applicable MINI models and model years, there are affected and non-affected vehicles.

A qualifying customer pay repair must primarily address an FRM-related issue that is described in this letter. Also, the repair facility 's procedures to correct the issue must have been performed correctly, adequately, and completely as required by the applicable BMW Group approved repair standards and instructions.

Required Repair Order (RO) or Invoice Documentation - Checklist

For a previous repair reimbursement request, please include a completed copy of this page 2 Required Documentation Checklist (one per repair/request) together with legible copies (either a scan, photo, PDF, and/or screenshots) of the following documentation with your name, address, and your preferred contact telephone number(s) and email address(es).

- Customer name and address
- Vehicle Identification Number ("VIN")
- The date of repair
- The mileage when the repair was performed
- Itemized list of labor charges for all repairs* including diagnosis
- Itemized list of parts (Part numbers), including any miscellaneous items, billed for all repairs*

(*) For repair orders containing multiple repair line items, reimbursement consideration will only be given to those line-item expenses that are directly related to the specific repair that is now covered by this component-specific extended limited warranty.

Required Proof of Payment Documentation

Please provide a copy of at least **one** of the following items as valid proof of payment:

- Repair order (RO)/invoice stamped and dated as "PAID"
- Cancelled check
- Signed credit/debit card receipt
- Credit/debit card statement

MINI USA, a division of BMW of North America, LLC ("MINI USA") reserves the right to review and adjust/reduce the amount that will be reimbursed based on what is normally recognized as customary, fair, and reasonable, to diagnose, perform a repair, or to replace components (including the applicable scope and directly related consequential part replacements, and other related materials) to address the issue with the vehicle.

Except for reasonable account number protection measures, illegible, altered/modified, incomplete, non-authentic and/or fabricated repair order/invoice documentation will not be accepted.