

2025-02-20

This Service Information Bulletin (Revision 1) replaces SI B63 04 11 **dated April 2011**.

**What's New:**

- SIB title updated
- Situation updated
- Correction updated
- Procedure section added
- Parts Information updated
- Claim Information updated

|                          |                                |
|--------------------------|--------------------------------|
| <input type="checkbox"/> | THIS REPAIR IS MOBILE FRIENDLY |
|--------------------------|--------------------------------|

**MODEL**

| E-Series | Model Description     | Production Date                 |
|----------|-----------------------|---------------------------------|
| E91      | 3 Series Sports Wagon | July 23, 2007 – August 31, 2009 |

**SITUATION**

The seal(s) on the rear outer taillamps emits gas that causes damage to the electrical connections on the LEDS (Light Emitting Diodes).

**CAUSE**

Poor rear lamp sealing causes the failure of all the LED lights.

**CORRECTION**

Replace both outer taillamps.

**PROCEDURE**

Replace both outer taillamps following repair instructions listed in ISTA/AIR 63 21 220.

**PARTS INFORMATION**

Use and invoice the applicable part number(s) below.

| Part Number     | Description                         | Quantity |
|-----------------|-------------------------------------|----------|
| 63 21 4 871 755 | Side panel rear lamp repair kit     | 1        |
| OR              |                                     |          |
| 63 21 7 289 435 | Rear light in the side panel, left  | 1        |
| 63 21 7 289 436 | Rear light in the side panel, right | 1        |

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants, one-time use screws, nuts, and seals, which must be replaced or installed (according to the ISTA repair instructions/ETK/AIR), are to be selected from the Electronic Parts Catalog, and/or other approved BMW Group's resources according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

**CLAIM INFORMATION**

Reimbursement for this Service action will be via normal claim entry utilizing the work package one information below and the part number(s) above that apply.

|                     |                   |                                                   |
|---------------------|-------------------|---------------------------------------------------|
| <b>Repair Code:</b> | <b>0063190100</b> | <b>E91 Replacing both rear lights, side panel</b> |
|---------------------|-------------------|---------------------------------------------------|

Below are the special flat rate labor operation code choices for this action.

| Work Pkg | Labor Operation | Description (Plusposition)                               | Labor Allowance |
|----------|-----------------|----------------------------------------------------------|-----------------|
| # 1      | 00 59 968       | Replacing both rear lights on side panels (Plusposition) | As applicable   |

**Claim Repair Comments**

Only reference SI B63 04 11 and that work package number one (#1) was performed in the technician’s RO notes and in the claim comments (B63 04 11 WP 1), unless otherwise required by State law.

**BMW Group’s AIR Application Resource for Flat Rate Labor Operation Codes**

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the “Search” icon. If the “Vehicle Selection” window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the “Flat Rate Units” button and enter a flat rate labor operation code number “without spaces” in the field to the right, click on the “Search” icon to display the corresponding listing of “Flat rate unit group details” that are available and their corresponding FRU allowances.

**FEEDBACK REGARDING THIS BULLETIN**

|                    |                                                                                                                                                                             |
|--------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Technical Feedback | To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin                                             |
| Claims Feedback    | To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal |
| Parts Feedback     | To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department                                                                     |

