



SIB 11 11 24

2025-02-12

DELIVERY STOP: OIL PUMP SCREW CONNECTION

This Service Information Bulletin (Revision 1) replaces SI B11 11 24 **dated December 2024**.

What’s New:

- Affected Vehicles revised
- Situation revised
- Procedure added
- Parts Information added
- Claim Information added

<input type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
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MODEL

E-Series	Model Description	Production Date
F91	M8 Convertible	June 14, 2024 – November 7, 2024
F92	M8 Coupe	January 23, 2024 – November 7, 2024
F93	M8 Gran Coupe	January 23, 2024 – September 20, 2024

AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

BMW AG has issued a Delivery Stop (effective December 13, 2024) on certain Model Year 2024 - 2025 BMW vehicles that were produced between January 23, 2024, and November 7, 2024.

Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.

SITUATION

One of the six engine oil pump mounting screws may not have been tightened with the correct torque.

PROCEDURE

1. Remove the lower engine oil pan as per Repair Instruction 11 13 020 “Removing and installing lower oil pan section”.



2. Tighten the screw on oil pump to 8.4 Nm. For the circle in the photo, the oil pump pickup has been removed for clarity.

If the screw is no longer present on the oil pump, it must be removed from the oil sump, and the threads on the screw and in the oil pump must be checked for damage.

If the thread on the screw and of the oil pump is not damaged, clean the screw, reinstall it into the oil pump and tighten the screw to 8.4 Nm.

If the thread of the screw or of the oil pump is damaged, replace the oil pump and its damaged screw. Refer to repair instructions 11 41 000 “Removing and installing/replacing the oil pump.”

NOTE: It is not necessary to bleed the oil circuit after this repair.

3. Reassemble the vehicle as per Repair Instruction 11 13 020 “Removing and installing lower oil pan section”.

Engine oil Replacement after Performing the Repair that applies

If the engine oil maintain service task **does not** show “Recommended, Due” in the Service status field, or **is not** Bundling Eligible (BE):

A. Drain and refill the engine oil (9.5 liters) **without** replacing the engine oil filter and **do not reset** the CBS data.

If the engine oil maintain service task **does** show “Recommended, Due” in the Service status field, or **is** Bundling Eligible (BE):

B. Drain and refill the engine oil (10.0 liters) **with** replacing the engine oil filter and **reset** the CBS data.

Important Note: Please do not overfill the engine oil.

Refer to the Claim Information section below.

PARTS INFORMATION

Use and invoice the part numbers below that apply to the repair being performed.

Part Number	Description	Quantity
07 11 9 905 428	Plug screw	1
07 11 9 963 300	Sealing ring	1
07 12 9 904 839	ISA bolt (M6x100)	Up to 1 (as needed)
07 12 9 904 832	ISA bolt (M6x50)	Up to 5 (as needed)
07 12 9 909 551	ASA bolt	24
31 10 6 870 648	Hex bolt with washer	16
07 14 7 284 584	Combi hex bolt	4
42 04 7 004 700	Oil pump	1

11 13 7 852 271	Oil pan	1
11 13 7 852 272	Gasket oil pan	1
11 13 8 746 460	Sealing ring	1
11 41 7 852 262	Oil pump	1

Sublet – Bulk Supply Materials

Part Number	Description	Quantity
83 19 0 404 517	Liquid sealant, Loctite 5970 (50 mL/1.69 FL OZ)	As needed

All without a Maintenance Program-Related Engine Oil Service Task also being Performed.

Part Number	Description	Quantity
83 21 5 A42 D33	0W-30 LL01FE (Drum DN = one-tenth liter)	A. 95/ B. 100
Or:		
83 21 5 A42 D39	0W-30 LL01FE (Tanker DN = one-tenth liter)	A. 95 / B. 100

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants, one-time use screws, nuts, and seals, which must be replaced or installed (according to the ISTA repair instructions/ETK/AIR), are to be selected from the Electronic Parts Catalog, and/or other approved BMW Group's resources according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below, and the part numbers above that apply.

Repair Code:	0011880700	F9x S68T Rework oil pump threaded connection
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Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 77 957	Tighten oil pump screw	26 FRU (F92/F93) 27 FRU (F91)
Or:			
# 2	00 77 978	Clean the screw and the thread in the oil pump. Reinstall screw and tighten it	27 FRU (F92/F93) 28 FRU (F91)
Or:			
# 3	00 77 979	Renew oil pump and screws (screw or oil pump is damaged)	32 FRU (F92/F93) 33 FRU (F91)

Or:

The vehicle arrives at your center and this Action shows open (No other Main work will be performed or claimed during this workshop visit).

Work Package	Labor Operation	Description (Main work)	Labor Allowance
# 4	00 77 329	Tighten oil pump screw	28 FRU (F92/F93) 29 FRU (F91)
Or:			

# 5	00 77 348	Clean the screw and the thread in the oil pump. Reinstall screw and tighten it	28 FRU (F92/F93) 29 FRU (F91)
Or:			
# 6	00 77 349	Renew oil pump and screws (screw or oil pump is damaged)	33 FRU (F92/F93) 34 FRU (F91)

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the technician’s RO notes and in the claim comments (For example: B11 11 24 WP 1), unless otherwise required by State law.

Sublet – Bulk Supply Materials (RO and Claim Comments Required)

Sublet Code 4	Reimbursement for the repair-related bulk supply materials (Do not use the BMW part numbers for claim submission)	See the sublet reimbursement calculation below
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Sublet reimbursement calculation for claiming the applicable repair-related bulk supply materials (BMW part numbers) is at the dealer net (DN) price for the full and/or proportional quantities used plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

BMW Maintenance Program

If the vehicle has an active maintenance program and the Engine oil Service task shows Recommended, Due in the Service status field, or it is Bundling Eligible (BE), change the engine oil and filter after performing the repair that applies.

Claim and submit for the applicable Pluspostion Work Package below.

Repair Code: 0011880700 - Work Package # 1, # 2, or # 3 as applicable

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 77 957	Tighten oil pump screw	26 FRU (F92/F93) 27 FRU (F91)
Or:			
# 2	00 77 978	Clean the screw and the thread in the oil pump. Reinstall screw and tighten it	27 FRU (F92/F93) 28 FRU (F91)
Or:			
# 3	00 77 979	Renew oil pump and screws (screw or oil pump is damaged)	32 FRU (F92/F93) 33 FRU (F91)

Then, as additional RO line items under the BMW Maintenance Program:

- Claim and submit for the Standard scope labor operation code 00 00 105 (Main work), and
- Claim and submit for the reduced oil service task labor* amount, the engine oil (10 liters), and the oil filter part number under the BMW Maintenance Program Engine “oil service task” Repair Code that applies.

Repair Code: 85990501MP - BMW Maintenance Program Standard Operation

Labor	Description	Labor Allowance
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00 00 105	Standard scope of service (Main work)	2 FRU
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Repair Code: Applicable BMW Maintenance Program Oil Service Task

Labor Operation	Description	Labor Allowance
00 00 610	Engine oil service (Associated work)	1 FRU*

(*) Reduced to address the overlapping labor.

Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Action’s repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Repair Code noted above as follows:

- Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Recall / Service Action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Repair Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

