



# Service Bulletin

Bulletin No.: 25-NA-001  
Date: February, 2025

## TECHNICAL

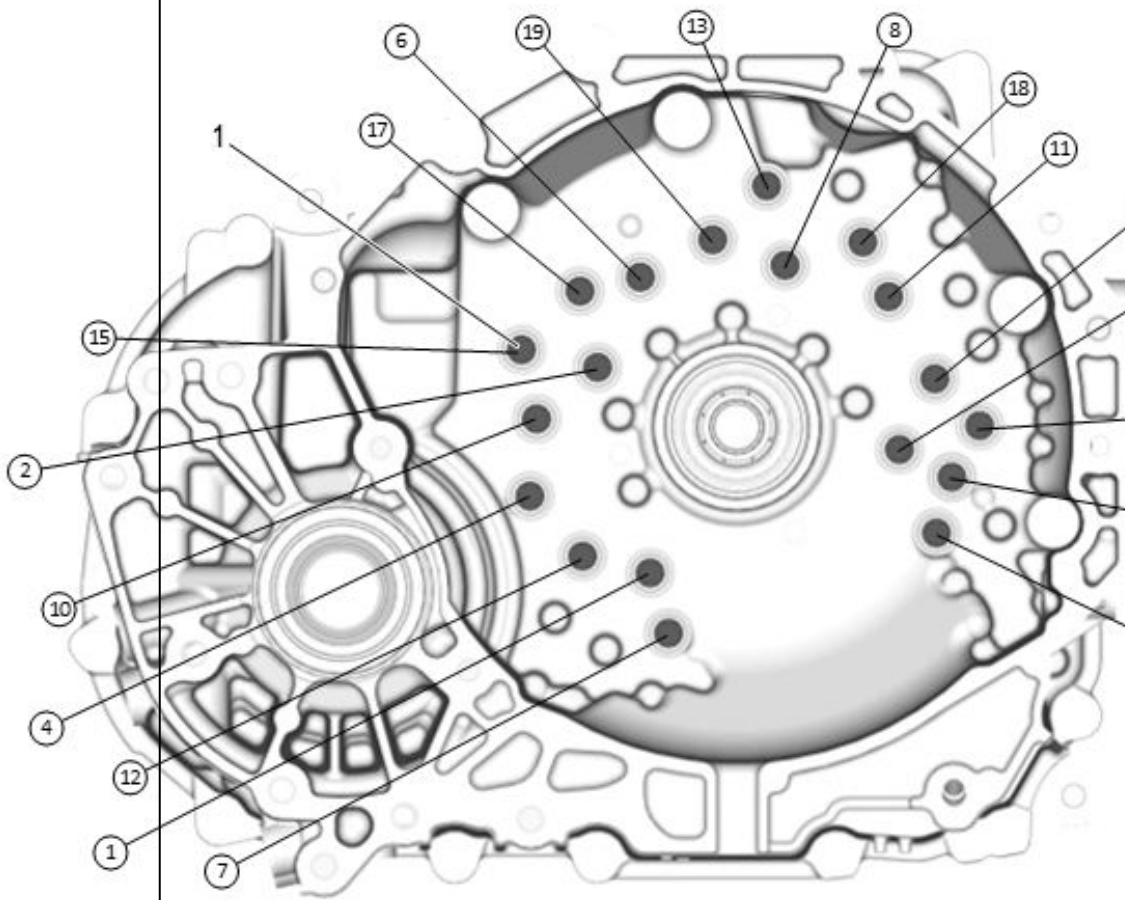
**Subject:** Transmission Fluid Leak Near Torque Converter Housing Area

**This bulletin replaces PIP6025. Please discard PIP6025.**

**Attention:** This bulletin only applies to 8T65/45 or 9T45/50/60/65 transmissions.

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Buick	Encore GX	2024	2025				M3F
	Enclave						M3W, MF8
Cadillac	XT4	2024	2025				M3H
	XT5						M3G M3W
	XT6						M3G M3W
Chevrolet	Blazer	2024	2025				M3T M3V
	Equinox	2025					MGH
	Trailblazer	2024					M3F
	Traverse						MF8
GMC	Acadia	2024	2025				MF8
	Terrain						M3U, MGH

Involved Region or Country	North America, Japan, South Korea, Europe, Palestine, Middle East
Condition	Some customers may comment on a transmission fluid leak. Some technicians may comment on a transmission fluid leak coming from the torque converter housing.

Cause	
Cause	<p>This condition may be caused by the transmission pump bolts were not fully torqued. <span style="float: right;">6419117</span></p> <p><b>Note:</b> Service replacement transmission assemblies received may be built in the same Julian date range. If that occurs replacement of the pump bolts must be performed before the transmission is installed in the vehicle.</p> <p>For Transmission Julian Date, refer to <i>Transmission Identification Information</i> in SI.</p> <p>Check transmission Julian build date:</p> <ul style="list-style-type: none"> <li>• If the transmission Julian date is between 24 160 and 24 311 and the vehicle comes in with a transmission leak in the torque converter housing area, order the bolt kit as required.</li> </ul> <p><b>Note:</b> Example TUN where Julian date is found: 13241794TKBP0151 (Date Reads 13[24179]4TKBP0151).</p> <ul style="list-style-type: none"> <li>• Once the bolt kit arrives, remove the transmission, and verify that the bolts are loose.</li> <li>• If loose, replace all the bolts and reinstall the transmission.</li> </ul>

**Important:** Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

**Parts Information**

Part Number	Description	Qty
24044946	Automatic Transmission Fluid Pump Cover Bolt (KIT)	1

**Warranty Information**

**Note:** Service transmission assembly bolt replacement should use bulletin labor operation, include the ADD time for labor, and include the pump cover bolt kit in the parts cost.

For vehicles repaired under the Powertrain coverage, use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Vehicle	Labor Time
8486478*	Replace Transmission Pump Exterior Bolts	Enclave (FWD) M3W	7.6
		Enclave (AWD) M3W	8.5
		Enclave (FWD) MF8	ST
		Enclave (AWD) MF8	12.9
		Encore GX	10.8
		XT4 (FWD) M3H	12.6
		XT4 (AWD) M3H	16.1
		XT5 (FWD) M3G	6.9
		XT5 (AWD) M3G	ST
		XT5 (FWD) M3W	7.2
		XT5 (AWD) M3W	7.6
		XT6 (FWD) M3G	12
		XT6 (AWD) M3G	ST
		XT6 (FWD) M3W	9.5
		XT6 (AWD) M3W	12
		Blazer (FWD) M3T	8.5

Labor Operation	Description	Vehicle	Labor Time
		Blazer (AWD) M3T	10.9
		Blazer (FWD) M3V	ST
		Blazer (AWD) M3V	ST
		Equinox (AWD) MGH	11.1
		Traverse (FWD) MF8	10.8
		Traverse (AWD) MF8	13.1
		Trailblazer (AWD) M3F	10.8
		Acadia (FWD) MF8	10.8
		Acadia (AWD) MF8	13.1
		Terrain (FWD) M3U	11.3
		Terrain (AWD) M3U	ST
		Terrain (AWD) MGH	ST
Add	Bolt Replacement	All	0.5

<b>Version</b>	2
<b>Modified</b>	Released January 10, 2025 Revised February 04, 2025 - Added a Note and Updated Julian Date in the Correction section and Added a Note and Add time for Bolt Replacement in the Warranty Information section.

