



**Bulletin No.:** PIT6330


**Published date:** 02/3/2025


## Preliminary Information

### PIT6330 Waves - Wrinkles or Ripples in Charge Port Door Finish

#### Models

**Brand: Model: Model Years: VIN: Engine: Transmissions:**  
**from to**  
 Cadillac OPTIQ 2025 All All All All

<b>Involved Region or Country</b>	North America
<b>Condition</b>	<p><b>Waves, wrinkles or ripples may be seen in the finish of the charge port door. This may also appear to be discoloration of the paint or indents in the paint.</b></p> <div data-bbox="376 1123 1520 1776" style="border: 1px solid black; height: 243px; width: 704px; margin-top: 10px;">  </div>

	
<b>Cause</b>	<b>Water trapped in the clear coat of the paint under the wrap that is applied to vehicle to protect finish during transport.</b>

**Correction:**

It is advisable to remove the protective wrap as soon as possible after the vehicle is delivered. The vehicle should be placed inside and allowed to reach room temperature before removal. Once the wrap is removed if the vehicle is parked in the sun the marks will normally disappear within 2-3 hours.

After removing the dirt from the area, application of 91% Isopropyl alcohol will assist in drawing out the moisture.

If it is not possible to park the vehicle in the sun or the marks have not cleared up a heat lamp or heat gun can be used.

Place a halogen heat lamp near the area to draw the moisture out. LED lamps will not produce enough heat.

If using a heat gun take care not to overheat the area, hold the heat gun about 3" from the surface and use a circular motion over the affected area until the marks are gone.


**Warranty Information**

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
* 5086098	Remove Waves, Wrinkles or Ripples in Charge Port Door Finish	0.3 Hr.
*This is a unique Labor Operation for Bulletin use only.		

**Version History**

<b>Version</b>	1
<b>Modified</b>	02/03/2025 - Created on.

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