
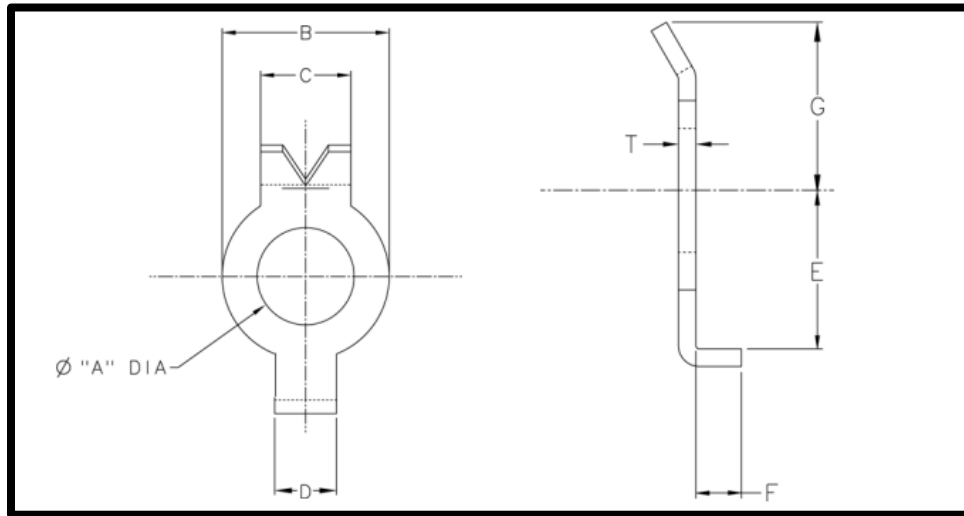


<b>Title:</b>	<b>Secondary Lock-Tab Washers</b>			
<b>Number:</b>	<b>SB_714</b>	<b>Release Date:</b>	<b>01/28/2025</b>	
<b>Revision Number:</b>	<b>Not Applicable</b>	<b>Revision Date:</b>	<b>Not Applicable</b>	
<b>Chassis Type:</b>	<b>All</b>			
<b>Component Description:</b>	<b>Secondary Lock-Tab Washers</b>			
<b>Parts:</b>	<b>See table below</b>			

**Subject:**

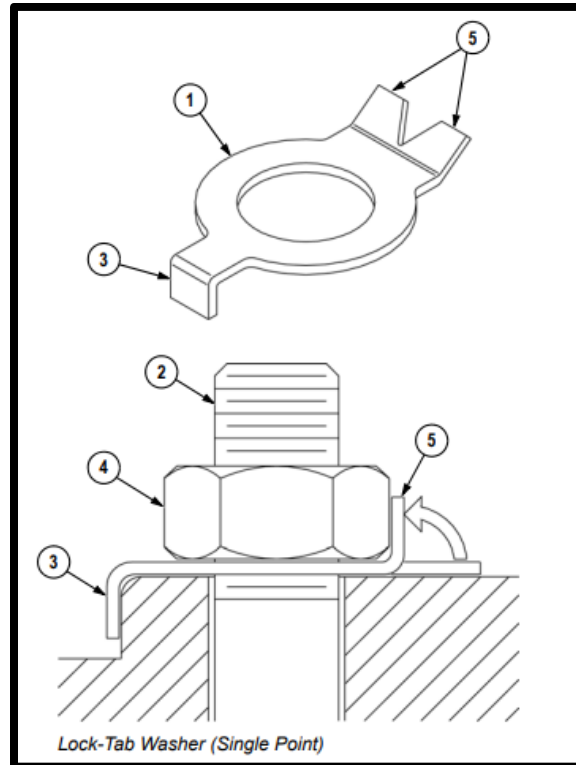
Secondary lock-tab washers are commonly used in applications where parts are subjected to rotational forces. It is crucial for safe operation of the apparatus that these retainers remain in place.



Pierce PN	"A" (±0.005 in.)	"B" (±0.010 in.)	"C" (±0.010 in.)	"D" (±0.007 in.)	"E" (±0.010 in.)	"F" (±0.010 in.)	"G" (±0.030 in.)	T
	0.177 in.	0.305 in.	0.185 in.	0.113 in.	0.226 in.	0.065 in.	0.240 in.	0.025 in.
82-1062-0001	0.195 in.	0.375 in.	0.205 in.	0.113 in.	0.226 in.	0.100 in.	0.295 in.	0.025 in.
	0.203 in.	0.340 in.	0.192 in.	0.113 in.	0.226 in.	0.080 in.	0.280 in.	0.030 in.
82-1062-0002	0.259 in.	0.345 in.	0.195 in.	0.103 in.	0.240 in.	0.055 in.	0.240 in.	0.010 in.
82-1062-0003	0.327 in.	0.530 in.	0.300 in.	0.140 in.	0.320 in.	0.100 in.	0.425 in.	0.030 in.
82-1062-0004	0.392 in.	0.641 in.	0.325 in.	0.289 in.	0.445 in.	0.085 in.	0.485 in.	0.030 in.
	0.405 in.	0.690 in.	0.395 in.	0.173 in.	0.420 in.	0.155 in.	0.530 in.	0.036 in.
82-1062-0005	0.513 in.	0.828 in.	0.375 in.	0.313 in.	0.513 in.	0.100 in.	0.600 in.	0.030 in.

## SERVICE BULLETIN #714

### Procedure:



### **NOTE:**

- Repeated bending and unbending will weaken metal. Always use new secondary lock-tab washers during installation.
- Secondary lock-tab (single-point) washers are available in several sizes to fit various applications.
- Prior to operation of the apparatus, secondary lock-tab washers should be inspected to ensure they are properly secured.
- Secondary lock-tab washers require a hole or edge to anchor the tab.

1. Place lock-tab (single-point) washer (1) over the screw (2) with tab (3) extending into hole or edge.
2. Install nut (4) and tighten to specified torque value.
3. When nut is properly tightened, rotate the nut further as needed to align nut flats or points with tabs (5).
4. Bend tabs (5) against nut flats or points.

If any additional support is needed, please open a technical support incident on [Pierceparts.com](http://Pierceparts.com).