



Service Bulletin

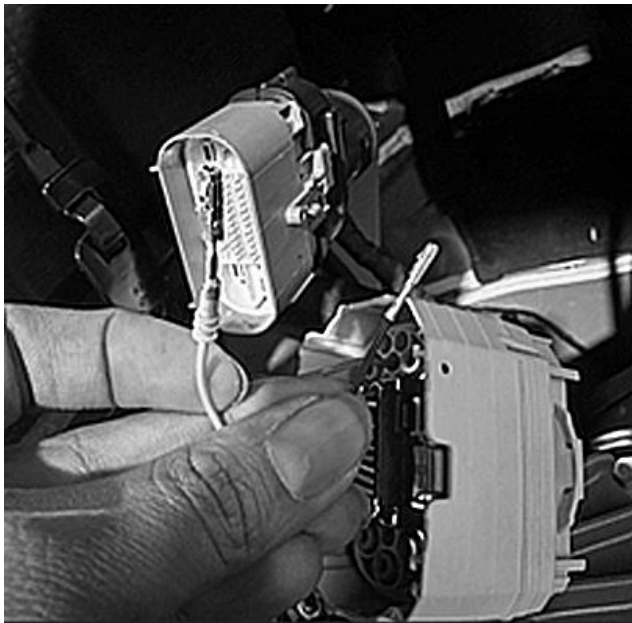
Bulletin No.: 25-NA-015

Date: January, 2025

INFORMATION

Subject: Information on Accessory Rocker Panel Molding Ground Lamp Package Incorrect Terminal

Brand:	Model:	Model Year:		Build Date:		Engine:	Transmission:
		from	to	from	to		
Cadillac	Escalade IQ	2025	2025				

Involved Region or Country	North America
Condition	 <p data-bbox="1420 1444 1492 1467">6819489</p> <p data-bbox="526 1467 1189 1489">Note: Black wire removed from electrical connector for clarity.</p> <p data-bbox="526 1496 1476 1568">During installation of the accessory rocker panel molding ground lamp package, the included accessory harness for the passenger side may have a terminal that is double in size vs. the terminal taken out of cavity 12 of engine harness connector X111.</p> <ul data-bbox="526 1579 1476 1624" style="list-style-type: none"> - Gray wire with larger incorrect terminal included in accessory wire harness. Black wire from vehicle X111, cavity 12.

Cause	Incorrect oversized terminal installed on the passenger side accessory wire harness on the gray wire.
Correction	<ol style="list-style-type: none"> 1. Cut off the larger terminal from the gray wire on accessory harness. 2. Leave the black wire and terminal in cavity 12 of the X111 electrical connector. 3. Cut the black wire approximately 1 inch from the electrical connector and apply Woven Polyester Electrical Tape (PET) to cover over end of the terminal side wire. 4. Using an appropriate gauge dura-seal butt splice, connect the gray accessory side and black harness side wire together. 5. Secure the wire with PET tape. 6. Verify the operation of the rocker molding lamps.

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Important: This technical service bulletin (TSB) can only be completed by certified repair facilities who have met all specific training, tool and equipment requirements pertaining to the vehicle Brand and Model serviced. Repairs must be performed by a technician who has successfully completed the required training.

Version	1
Modified	Released January 23, 2025

Additional Keywords: Accessory, Rocker Panel, Rocker, Molding, Puddle, Lamp, Lamps, Perimeter, Illumination, Terminal, X111, S3I,

