

TECHNICAL SERVICE BULLETIN- "THIS IS NOT A RECALL"

DOC #	PROCESS NAME	PAGES	BY	DATE
TSB 2307	VDRIVE Re-Torquing / Verifying V-Drive Flange Bolts PLATE BOLT	1	BFisher	07/05/2023

The purpose of TSB 2307 is to alert Dealer/Owner of the potential issue. **THIS IS NOT A RECALL**

Vehicles Affected: 2021-2023 Spirit of Equess. If you have questions, contact ARBOC Specialty Vehicles @ 1-866-953-5555.



SAFETY: Good Mechanics safety practice must be followed on any repairs. Safety practices should include but not be limited to properly supporting the chassis, axles, blocking tires, and a work area free of clutter. Repair shops safety rules must be followed and safety equipment used. O.E.M. Battery and Auxiliary Battery **MUST** be disconnected.

Read repair procedure before beginning. If you do not understand procedure contact: ARBOC service manager. Repair will be much easier with vehicle up in the air on a Lift.

Buses Affected: 2021-2023 SPIRIT OF EQUSS

Inspection Operation Code: 524437

Time Allowance: 0.8 hours

Parts Required: No parts required.

Repair Instructions:

1. Remove driveshaft to Vdrive adapter bolts (QTY 4).
2. Support driveshaft and disconnect from Vdrive adapter plate.
3. Install 2 driveshaft bolts into driveshaft plate to hold adapter while torquing the adapter plate bolts to the Vdrive. See photo below.
4. Torque bolts to 90 ft/lbs
5. Remove 2 driveshaft bolts from adapter plate and reconnect driveshaft to adapter plate.
6. Install driveshaft bolts and torque to 90 ft/lbs.

