

TECHNICAL SERVICE BULLETIN- "THIS IS NOT A RECALL"

DOC #	PROCESS NAME	PAGE	BY	DATE
TSB1411	Inspection of Battery Cables for Proper Securement	1 OF 1	BFisher	01/17/2023

The purpose of TSB1411 is to notify Dealer / Owner to inspect proper securement of the battery cables running from Aux battery to disconnect switch. **THIS IS NOT A RECALL.**

Read process before beginning. If you do not understand any part please contact: Brad Fisher, Service & Warranty Manager at 1-866-953-5555 or by E-mail @ brad.fisher@arbocsv.com.



SAFETY: Good Mechanics safety practice must be followed on any repairs.

Safety practices should include but not be limited to properly supporting the chassis, axles, blocking tires, and a work area free of clutter. Repair shops safety rules must be followed and safety equipment used. O.E.M. Battery and Auxiliary Battery **MUST** be disconnected.

Buses Affected: ARBOC SOF-F & SOM-F (E450)

Inspection Operation Code: TSB1411

Time Allowance: .06

Inspection Instruction:

Inspect to make sure that retainers are properly secured & that there is no damage to the cables.

Please see picture below as to how it should look.



If the cables are not secured & no visual damage, please add retainers.

You can use Qty 3 of 7/8" VNYL COATED P-CLAMPS

Reference picture below:

