

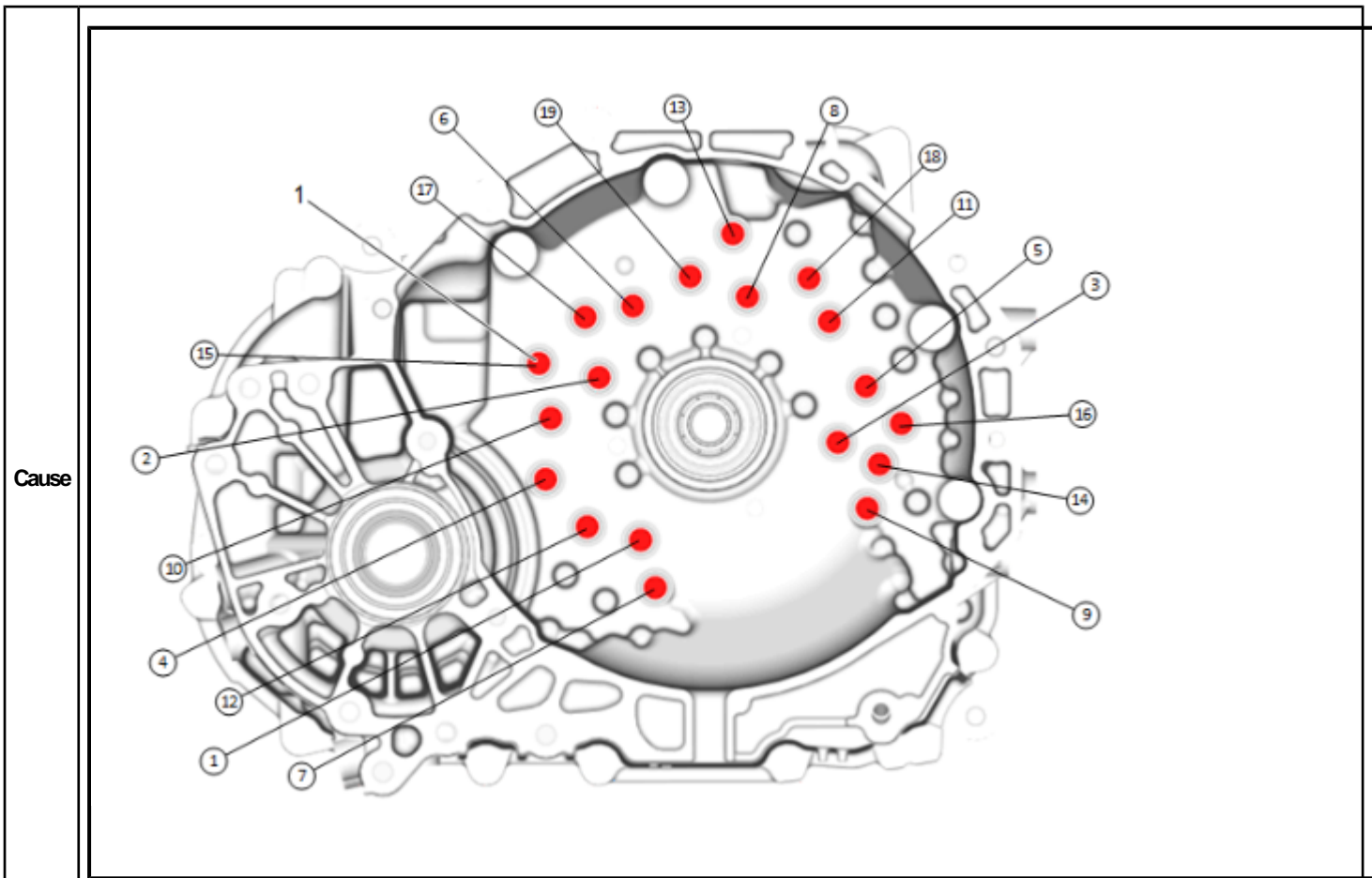
# Subject: Transmission Fluid Leak Near Torque Converter Housing Area

*This bulletin replaces PIP6025. Please discard PIP6025.*

***This bulletin only applies to 8T65/45 or 9T45/50/60/65 transmissions.***

Brand:	Model:	Model Year:		VIN:		En-gine:	Transmis-sion:
		from	to	from	to		
Buick	Encore GX	2024	2025				M3F
	Enclave						M3W, MF8
Cadillac	XT4	2024	2025				M3H
	XT5						M3G M3W
	XT6						M3G M3W
Chevro-let	Blazer	2024	2025				M3T M3V
	Equinox	2025					MGH
	Trailblaz-er	2024					M3F
	Traverse						MF8
GMC	Acadia	2024	2025				MF8
	Terrain						M3U, MGH

<b>In-volved Re-gion or Coun-try</b>	North America, Japan, South Korea, Europe, Palestine, Middle East
<b>Con-di-tion</b>	Some customers may comment on a transmission fluid leak. Some technicians may comment on a transmission fluid leak coming from the torque converter housing.



Cause

6419117

This condition may be caused by the transmission pump bolts were not fully torqued.

Cause

For Transmission Julian Date, refer to *Transmission Identification Information* in SI.

Check transmission Julian build date:

- If the transmission Julian date is between 24 171 and 24 292 and the vehicle comes in with a transmission leak in the torque converter housing area, order the bolts required.

**Note:** Example TUN where Julian date is found: 13241794TKBP0151 (Date Reads 13[24179]4TKBP0151).

- Once the bolts have arrived, remove the transmission, and verify that the bolts are loose.
- If loose, replace all the bolts and reinstall the transmission.

**Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.**

### Parts Information

Part Number	Description	Qty
24044946	Automatic Transmission Fluid Pump Cover Bolt (KIT)	1

### Warranty Information

For vehicles repaired under the Powertrain coverage, use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Vehicle	Labor Time
8486478*	Replace Transmission Pump Exterior Bolts	Enclave (FWD) M3W	7.6
		Enclave (AWD) M3W	8.5
		Enclave (FWD) MF8	ST
		Enclave (AWD) MF8	12.9
		Encore GX	10.8
		XT4 (FWD) M3H	12.6
		XT4 (AWD) M3H	16.1
		XT5 (FWD) M3G	6.9
		XT5 (AWD) M3G	ST
		XT5 (FWD) M3W	7.2
		XT5 (AWD) M3W	7.6
		XT6 (FWD) M3G	12
		XT6 (AWD) M3G	ST
		XT6 (FWD) M3W	9.5
		XT6 (AWD) M3W	12
		Blazer (FWD) M3T	8.5
		Blazer (AWD) M3T	10.9
		Blazer (FWD) M3V	ST
		Blazer (AWD) M3V	ST
		Equinox (AWD) MGH	11.1
Traverse (FWD) MF8	10.8		

Labor Operation	Description	Vehicle	Labor Time
		Traverse (AWD) MF8	13.1
		Trailblazer (AWD) M3F	10.8
		Acadia (FWD) MF8	10.8
		Acadia (AWD) MF8	13.1
		Terrain (FWD) M3U	11.3
		Terrain (AWD) M3U	ST
		Terrain (AWD) MGH	ST

<b>Version</b>	1
<b>Modified</b>	Released January 10, 2025