



Motorcycle Service Department  
Overseas Service Division  
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Date	Jan. 31, 2025
Our ref.	K4-250131

TO: Suzuki Motorcycle Distributors  
ATTN.: Managing Director  
Service Manager

## **SUBJECT: Cooling Fan Motor Bolt Retightening in Distributor Warehouse**

Dear Sirs and Madams,

This letter is to inform you of Cooling Fan Motor Bolt Retightening for the following models before retail sale of the stock units in distributor warehouse.

### Affected Models

SV650/X, GSX1300R, GSX-S1000/T/X/S, GSX-R600, GSX-R750, DL1050,  
DL800/DE, GSX800/F

We were informed that there was a problem in the process of tightening bolts to install a cooling fan motor at a supplier.  
Therefore, Suzuki Motor Corporation (SMC) requests you to retighten the Cooling Fan Motor Bolt of stock units.

You are kindly requested to stop wholesale to this affected units until the replacement work is done.

We apologize for any inconvenience this may cause to you. Your kind understanding and cooperation will be highly appreciated.

Very truly yours,

Shinji Ishikawa

Division Manager

Overseas Service Division

**Suzuki Motor Corporation**

### 1. Proposed schedule

We would like to request you of the repair schedule as follows.

- (1) Check stock status at your warehouse
- (2) Confirm repair work procedure
- (3) Decide repair work date
- (4) Perform a repair work
- (5) Report completion to SMC

### 2. Affected Model

Model:

SV650/X, GSX1300R, GSX-S1000/T/X/S, GSX-R600, GSX-R750, DL1050,  
DL800/DE, GSX800/F

Affected VINs and quantity: Please refer to the VIN list (ANNEX1).

### 3. Warranty Reimbursement Information

Submit the warranty claim applications to SMC under the following terms.

All cost including the any additional costs (ex. space fee, labor cost for forklift, temporary workers, etc.) will be reimbursed upon your statement or with sublet on warranty claim applications. Please submit actual cost to SMC.

The following information is a reference to Labor hours for repair work.

Claim category	2 (Campaign)
Trouble Code	97-KA
Basic Code	CA9999

Model	Causal Part Name	Causal Part No.	Q'ty	Flat Rate (Hr)*
SV650/X	RADIATOR SET, WATER	17700-18K00	0	2.0
GSX1300R	RADIATOR ASSY WATER	17700-10L00	0	
GSX-S1000/T/X	RADIATOR SET, WATER	17077-48K00	0	
GSX-S1000S	RADIATOR SET, WATER	17077-48K10	0	
GSX-R600	RADIATOR SET, WATER	17700-14J01	0	
GSX-R750			0	
DL1050	RADIATOR ASSY WATER	17700-06L11	0	
DL800	RADIATOR & FAN ASSY	17200-25LB1	0	
GSX800	RADIATOR & FAN ASSY	17200-25L01	0	
DL800DE	RADIATOR & FAN ASSY	17200-25LA1	0	
GSX800F	RADIATOR & FAN ASSY	17200-25L11	0	

\* Flat Rate hours include unpacking and repacking of the crates

4. **Replacement parts**

No replacement parts for this repair work

5. **Repair Instruction**

We are preparing repair instruction. After the repair instruction is ready, we will inform you.

6. **Special tool**

We are preparing necessary special tool for repair work. After the special tool is ready, we will inform you of shipping information separately.

7. **Attachment**

ANNEX1: (Country)\_VIN\_List.xlsx

ANNEX2: (Model Name)\_REPAIR\_INSTRUCTION\_OF\_  
COOLING\_FAN\_MOTOR\_BOLT\_RETIGHTENING.docx

**END**