# Service Alert

## Mazda North American Operations Irvine, CA 92618-2922



Subject:		
360° VIEW MONITOR SYSTEM AIMING PROCEDURE IS UNSUCCESSFUL	Service Alert No.: SA-003/25	
	Last Issued : 01/21/2025	

#### **BULLETIN NOTES**

This Service Alert supersedes the previously issued Service Alert(s) listed below. The changes are noted in Red.

Previous SAs:	Date(s) Issued:
SA-022/21	03/08/21
SA-025/18	05/04/18

## APPLICABLE MODEL(S)/VINS

2018-2021 Mazda6*	2021-2025 Mazda3*	2023-2025 CX-50*
2018- <mark>2023</mark> CX-9*	2021-2025 CX-30*	2024-2025 CX-90*
2019-2025 CX-5*	2022-2023 MX-30*	2025 CX-70*

<sup>\*:</sup> Vehicles equipped with 360° View Monitor System

#### **DESCRIPTION**

When performing the MGSS Workshop Manual 360° View Monitor System Aiming Procedure, M-MDS may show error message "Procedure unsuccessful". This may be caused by light glare on the SST.

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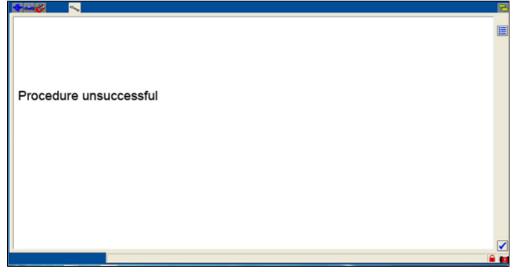
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**NOTE:** 360° View Monitor System Aiming procedure must be performed after performing any of the following procedures:

Procedure Performed	Aiming	SST
Front camera removal/installation     Front bumper removal/installation	Front camera aiming may be necessary	
<ul> <li>Side camera removal/installation</li> <li>Power outer mirror removal/installation</li> <li>Outer mirror garnish removal/installation</li> <li>Side turn light removal/installation</li> <li>Front door removal/installation</li> </ul>	Side camera aiming may be necessary	49 JP04 001 (see TSB 00-002/18 )
Rear mount camera removal/installation     Trunk lid removal/installation or adjustment	Rear camera aiming may be necessary	
360° view monitor control module is replaced	Aiming for all 4 cameras may be necessary	

M-MDS error message "Procedure unsuccessful"



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This error message may be caused by light glare.

Light glare can be identified by using the center display as shown below:





If light glare is found using the center display, remove the light glare.

After light glare is removed, perform the aiming procedure again. M-MDS should now show "Procedure successful".

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