

January 30, 2025

Version 2

Weatherstripping Loose or Not Set

Supersedes 25-004, dated January 24, 2025, to add information highlighted in **yellow**.

APPLIES TO

Year	Model	Trim Level	VIN Range
2023–25	Integra	ALL	19UDE4H***A016962–19UDE5G***A001268

REVISION SUMMARY

WARRANTY CLAIM INFORMATION section was added.

SYMPTOM

The door weatherstripping is loose or not set at the top of the door frame.

POSSIBLE CAUSE

The customer may grab the top of the door sash (to assist while entering and exiting the vehicle) and dislodge the seal.

CORRECTIVE ACTION

If the weatherstripping is pulled out of the sash and is undamaged, replace the weatherstripping on all doors with the improved parts.

WARRANTY CLAIM INFORMATION

Operation Number	Description	Flat Rate Time	Defect Code	Symptom Code	Template ID	Failed Part Number
8351C6	Replace weatherstripping on all four doors	1.0 hr	06201	05701	B25004A	72355-T20-A11

PARTS INFORMATION

Part Name	Part Number	Quantity
Weatherstripping, Front Right	72310-T56-A11	1
Weatherstripping, Front Left	72350-T56-A11	1
Weatherstripping, Rear Right	72810-3S5-A11	1
Weatherstripping, Rear Left	72850-3S5-A11	1
Bolt, Flange (8x22)	90141-S04-000	4

CLIENT INFORMATION: The information in this bulletin is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely maintain your vehicle. These procedures should not be attempted by “do-it-yourselfers,” and you should not assume this bulletin applies to your vehicle, or that your vehicle has the condition described. To determine whether this information applies, contact an authorized Acura automobile dealer.

INSPECTION PROCEDURE

If the weatherstripping is pulled out of the sash and is undamaged, continue to the REPAIR PROCEDURE section in this bulletin to replace the weatherstripping on all doors.

NOTE: If the weatherstripping is damaged, this procedure does not apply.



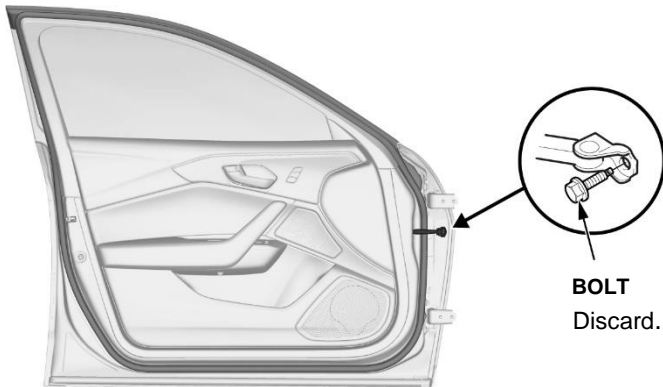
REPAIR PROCEDURE

1. Pull the edges of the weatherstripping from the channel in the top of the door frame, then work around the door releasing the clips that hold the weatherstripping to the door.

NOTE: Be sure to remove any broken clips from the door.

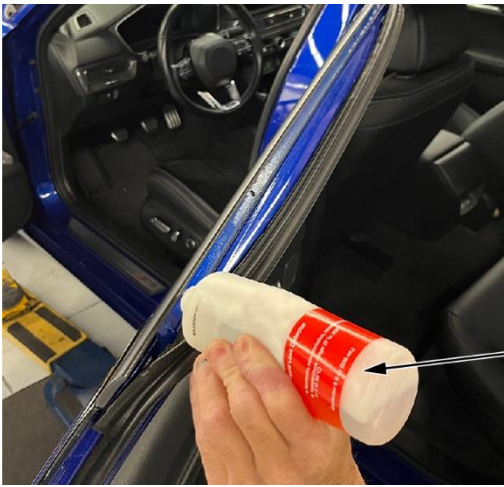
2. Remove the bolt from the door checker. Discard the bolt.

NOTICE: With the door-checker bolt removed, the door can overextend and cause damage to the door. Use care around the door until the new door-checker bolt is installed.



3. Complete the removal of the weatherstripping, then discard it.
4. Starting at the front of the door, install the new weatherstripping in the reverse order of removal.
5. Install the new door-checker bolt then tighten to the specification, **29 N·m (21 lb-ft)**.
6. Clear the weatherstripping contact areas around the door of any dirt or debris.

7. Apply a soap and water solution to the channel on top of the door frame and the weatherstripping to aid installation.



SOAP AND WATER
Place solution in
channel and on
weatherstrip.

8. Install the new weatherstripping starting at the top of the door, then work around the door until the weatherstripping is fully installed.

NOTE:

- If the door checker is in the way of installing the weatherstripping, remove the door checker bolt then continue the REPAIR PROCEDURE at step 4.
- Pinch the weatherstripping to aid in installing its upper and lower edges into the channel of the door frame.



Pinch to aid in placing
edges into the channel.

NOTE: Ensure both edges of the weatherstripping are firmly installed into the channel of the door frame.

CROSS-SECTION
For illustration purposes only.



LOWER EDGE
Ensure lower edge
is inside channel.

UPPER EDGE
Ensure upper edge
is inside channel.

NOTE: Be sure the weatherstripping is straight once installed.

CORRECT ✓



INCORRECT ✗



9. Clean any excess soap and water solution from the door.
10. Repeat for each door.