



**Date:** 08.01.2025      **Affected Models:** Emira      **Affected Regions:** All regions      **Affected Volume:** N/A      **Number:** 131-25001

Copy files should be maintained by:

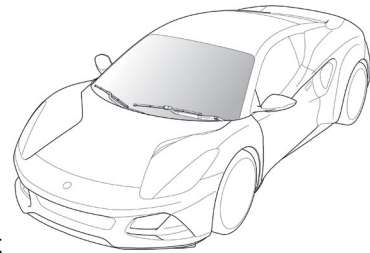
Service Manager		Service Reception		Supervisor		Parts Manager	
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**TITLE**

Confirmation of windscreen preparation requirements prior to fitment.

**REASON**

The windscreen replacement procedure shown in the Emira service notes (operation code 11.01.01-02), describes the process for the fitment of a windscreen onto a new production windscreen frame.



The procedure currently shown in the service notes will be amended at the next scheduled update to include additional information for aftersales windscreen replacement.

Note: Most replacement windscreens are installed by professional auto glass fitters using best industry practices including windscreen frame and glass preparation, using methods similar to the text as shown below in this bulletin.

**ACTION**

If required, please ensure that any Lotus technician or auto glass representative who is fitting a new windscreen to an Emira on your Dealerships behalf is made aware of this bulletin.

**Frame and glass preparation for aftersales windscreen replacement**

The text below will replace the current steps 2 – 5 currently shown in the installation procedure.

- Remove old adhesive from the windscreen frame to leave a consistent and flat surface for the new bonding adhesive.
- Prime and re-activate the prepared surface of the old adhesive on the windscreen frame with a cleaner activator such as Betawipe 4000.
- Windscreen preparation
- Clean the complete windscreen including the adhesive bonding surface, with a cleaner degreaser such as Betaclean 3900, and allow to dry.
- Prime the adhesive bonding area on the glass with an automotive glass surface primer such as Betaprime 5500, and allow to dry.

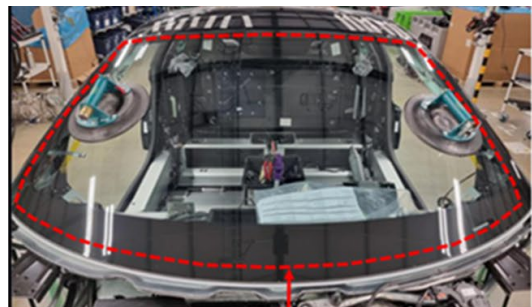
**Windscreen fitment**

The text below will be added after step 9 currently shown in the installation procedure.

- Apply gentle pressure to the outer edges of the screen only to compress the adhesive.

**CHARGES**

No charges are associated with the contents of this bulletin.



Ends.