



Service Bulletin

Bulletin No.: 24-NA-135

Date: January, 2025

INFORMATION

Subject: Information on Block Heater Cord Installation (K05)

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Buick	Enclave	2025	2025	-	-	All	All
Chevrolet	Equinox	2025	2025	-	-	All	All
	Traverse	2024	2025	-	-	LK0	All
GMC	Acadia	2024	2025	-	-	All	All
	Terrain	2025	2025				

Involved Region or Country	North America
Additional Options (RPOs)	Equipped with Block Heater (RPO K05)
Condition	Some technicians may notice that the block heater cord is not installed from the plant.
Cause	Block heater cord is now a dealer install item.

Information

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Block heater cord on the listed models is loose shipped in the vehicle and must be installed as part of the PDI process.

Beginning with vehicles invoiced after January 1, 2025, install time for the Heater Cord on vehicles equipped with an Engine Coolant Heater Package (RPO K05) is now included in Labor Operation **0590072 Pre-Delivery Inspection - Base Time**. The Base Time allowance has increased accordingly.

For vehicles invoiced prior to January 1, 2025, install time for the Heater Cord on vehicles equipped with RPO K05 should be submitted using the published time as of the applicable December 1, 2024 Labor Time Guide under labor operation **0590032 PDI - Dealer Installed - Factory Invoiced Options**.

For installation, follow service information located in the Accessories Manual > Accessories > Performance Accessories > Engine Coolant Heater Package Installation (K05).

Doc ID: 6665963 for Acadia, Traverse, Enclave.

Doc ID: 6673247 for Equinox

Doc ID: 6748785 for Terrain

Version	4
Modified	Released July 17, 2024 Revised October 16, 2024 – Added 2025 GMC Terrain. Revised January 14, 2025 – Added RPO LK0 and removed Labor Operation reference. Revised January 22, 2025 – Added Terrain Information and Removed 2024 Enclave.

