



**PROTERRA**



# TECHNICAL SERVICE BULLETIN

<b>ISSUE DATE:</b>	3-4-2021
<b>SERVICE BULLETIN SUBJECT:</b>	35 Foot 800 Volt ECAB VEC Label Retrofit
<b>VINs or MODELS AFFECTED:</b>	Service Specified Buses
<b>COMPLETE BY:</b>	Next Service Opportunity
<b>SERVICE BULLETIN #:</b>	SC-21-32
<b>Labor Operation Code:</b>	ED41Z

**NOTICE! It is expected that this process will require 1/2 hour per bus. Please schedule appropriately to minimize vehicle downtime.**

## **35 FOOT 800 VOLT ECAB VEC LABEL RETROFIT**

### **Retrofit Description:**

This procedure updates the ECAB VEC Label to the correct version.

## Tools/Parts Required

Tools and Supplies Required:

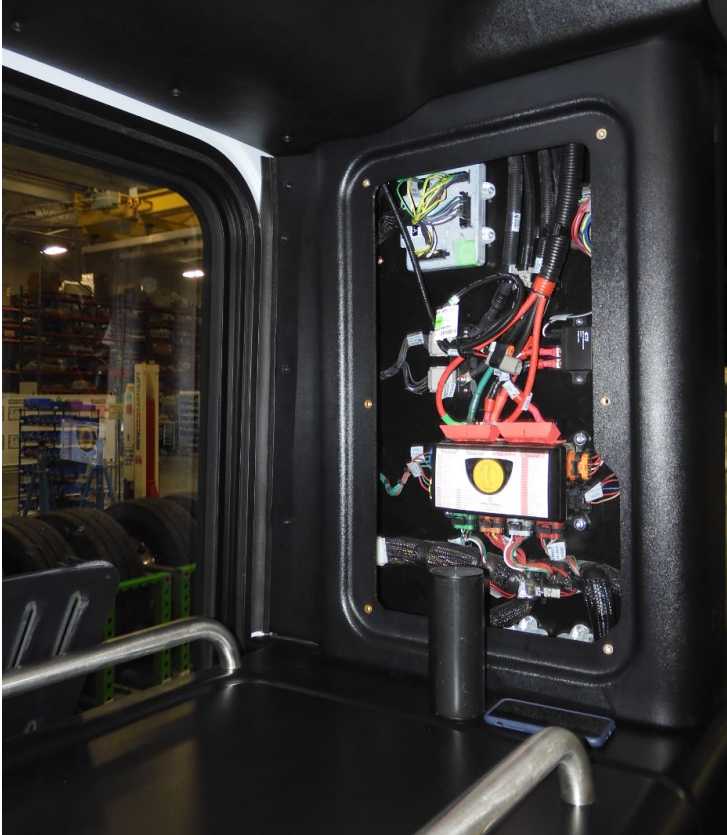
- Approved Safety Knife

## Parts Required:

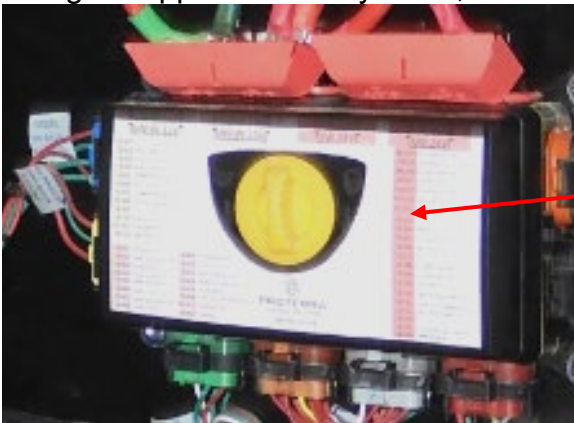
- 050128 SUBASSEMBLY, LABEL, ELECTRICAL CENTER, ECAB 1 EA

## Procedure

1. Perform the Proterra approved Lockout/Tagout procedure to make the bus safe for work.
2. Using a T-30 Torx Driver, remove the ECAB Panel Cover in front of the Streetside Wheel Well Box.



3. Using an Approved Safety Knife, carefully remove the Label from the VEC.



VEC Label

4. Replace the label with the new Label (050128).
5. Using a T-30 Torx Driver, replace the ECAB Cover.
6. Remove the Lockout/Tagout devices and return the bus to service.