



IMPROVEMENT OFFERING

ISSUE DATE:	11/3/2021
SERVICE BULLETIN SUBJECT:	ADA Ramp Closeout Retrofit
VINs or MODELS AFFECTED:	Service Specified Buses
COMPLETE BY:	Next Service Opportunity
SERVICE BULLETIN #:	SC-21-158
LABOR OPERATION CODE:	AR43Z

NOTICE! It is expected that this process may require up to 1 hour per bus. Please schedule appropriately to minimize vehicle downtime.

ADA RAMP CLOSEOUT RETROFIT

Description

The procedure updates the ADA Ramp Closeout to a stainless-steel version for improved corrosion resistance.

Tools/Parts Required

Tools and Supplies Required:

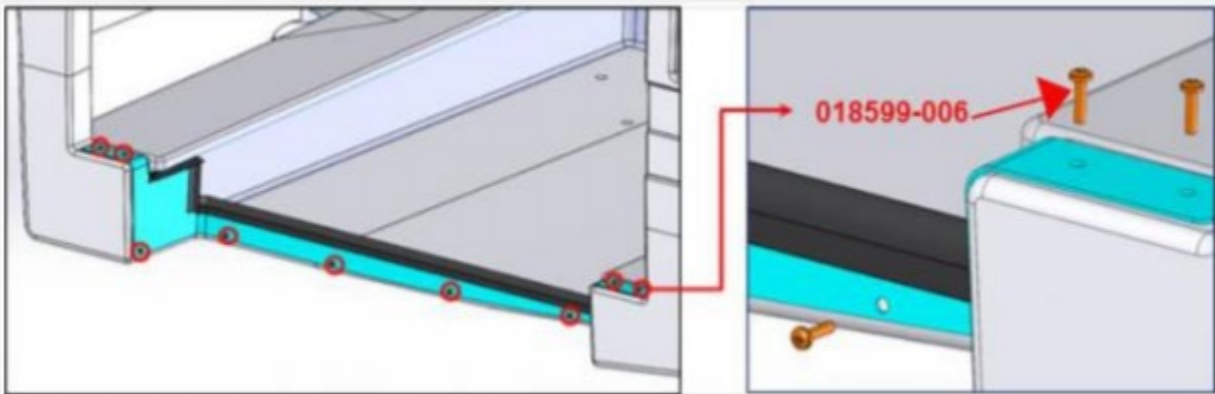
- #2 Phillips Screwdriver

Kit Parts Required:

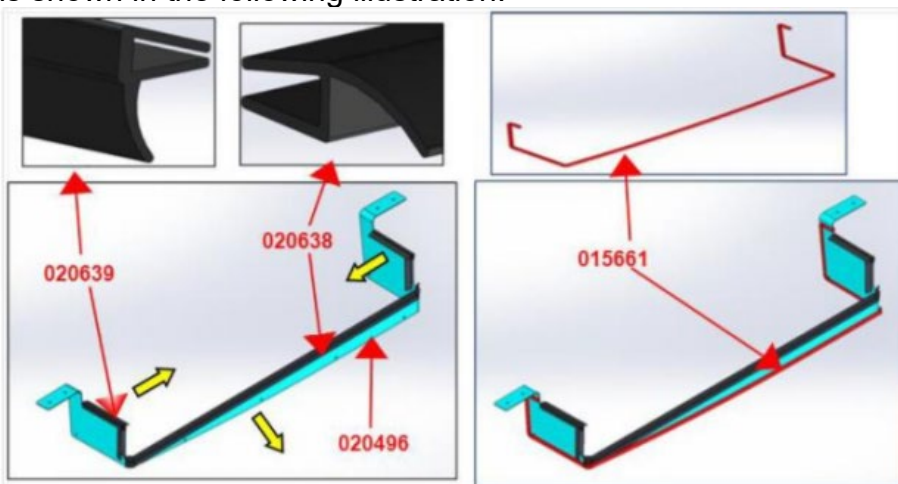
- 059753 RETROFIT KIT, ADA RAMP, STAINLESS CLOSEOUT (Consisting of)
 - 145-2415 PANEL, CLOSE-OUT, ADA RAMP 1 EA
 - 018599-006 SCREW, PAN, PHIL, SS, M4-0.7X16X16 10 EA
 - 015661 FOAM, ADHESIVE BACK, CLOSE CELL, 4.7MM X 9.5MM 6 FT

Procedure

1. Complete the Proterra approved Lockout/Tagout procedure to make the bus safe for work.
2. Using a #2 Phillips Screwdriver, remove the ten M4 Screws that secure the old closeout



3. Remove the Old Closeout. Discard the original Closeout and Screws, They will not be reused.
4. Remove the Rubber Seal from the old Closeout and install it on the new Closeout (145-2415) as shown in the following illustration.



5. Install the new Foam Tape (015661) as shown in the previous illustration.

6. Using a #2 Phillips Screwdriver, install the new Closeout (145-2415) using ten new M4 Screws (018599-006) from the kit.
7. Remove the Lockout/Tagout devices.
8. Test the ADA Ramp and Front Door for proper operation before returning the bus to service.