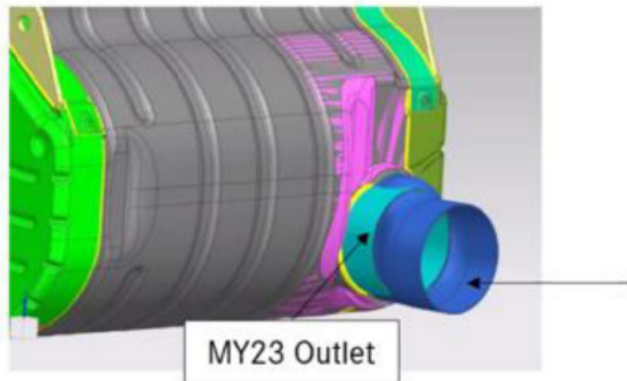


GATS2.4 – Expands to DD15 in 2025

Required Aftertreatment Changes

- SCR substrate length increased to 12 Inch.
- Currently 6-4; will change to 6-6 length.
- Outlet saddle (internal to the ATD) being flattened to allow for longer SCR.
- No change to axial outlet.
- Modifications required for in-board exhaust.



For limited distribution - Contains Preliminary and Pre-decisional Information Material Only



Unique GATS2.4 Service Parts

- ACM3 (with DEF Quality Sensor Support) – EA0014463054
 - Not interchangeable with existing ACM3 A0014461754 (still used for all other GATS2.0 CY21-24).
- GATS2.4 Box Assembly A6804904112 - DOC/SCR KIT: DDE EA6814901314 (in-line exhaust, only option)
 - Not interchangeable with existing GATS2.0 DOC/SCRs.
 - DPF and all sensors are the same between 2.0 and 2.4.
- CAN-based DEF Header with UQLS: 04-35959-000

Part Numbers subject to change – Always reference Excelerator by unit!

For limited distribution - Contains Preliminary and Pre-decisional Information Material Only