



SIB 63 03 24

2025-01-10

EXTERIOR MIRROR ASSEMBLY WELCOME LIGHT IMAGE DISTORTED

☐ THIS REPAIR IS MOBILE FRIENDLY**MODEL**

E-Series	Model Description
U10	X2 Sports Activity Coupe
U11	X1 Sports Activity Vehicle

SITUATION

The welcome light image displayed from the exterior mirror assembly is distorted.

CAUSE

Delamination of the film on the LED module due to heat.

CORRECTION

Replace the light module in the affected exterior mirror assembly.

PROCEDURE

1. Verify the customer's concern.
2. Replace the light module in the affected exterior mirror assembly, following the repair instructions listed in ISTA/AIR 63 13 270.

Note: The exterior mirror does not have to be removed from the vehicle to replace the light module.

3. The vehicle can be reassembled, and repair can be verified.

PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which considers specific equipment and/or options.

Part Number	Description	Quantity
Refer to ETK/AIR	Light module, left	1
And/or		
Refer to ETK/AIR	Light module, right	1

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants, one-time use screws, nuts, and seals, which must be replaced or installed (according to the ISTA repair instructions/ETK/AIR), are to be selected from the Electronic Parts Catalog, and/or other approved BMW Group's resources according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

CLAIM INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Repair Code:	6313113300	Light module for logo projection (ground lighting/LED door projector) Optical distortion
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Diagnosis

Labor Operation	Description	Labor Allowance
63 00 009*	Checking lighting system for function (Visually inspecting the exterior side mirror assemblies displayed light images for distortion)	WT FRU
Or:		
00 58 500*	Diagnosis Worktime Flat Rate	2 FRU

And, with the diagnosis above that applies to your center together with the work below that was performed.

Replacing One (1) Light Module

Labor Operation	Description	Labor Allowance
63 13 270	Remove and replace light module (LM) in exterior mirror (Main work)	As applicable
Or:		
63 13 770	Remove and replace light module (LM) in exterior mirror (Plusposition)	As applicable

If you are using a Main labor operation code for another repair, then use the Plusposition labor operation code 63 13 770 instead of 63 13 270.

And, if also required:

Replacing the Other (2/Both) Light Module

Labor Operation	Description	Labor Allowance
63 99 000	Work time to remove and replace light module (LM) in exterior mirror (Other side associated work)	5 FRU

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Work time labor operation codes 63 00 009, 00 58 500, 63 99 000 are not considered Main labor operations.

(*) Based on which one applies to your center, please refer to **SI B01 01 20** or **B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

BMW Group’s AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the “Search” icon. If the “Vehicle Selection” window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the “Flat Rate Units” button and enter a flat rate labor operation code number “without spaces” in the field to the right, click on the “Search” icon to display the corresponding listing of “Flat rate unit group details” that are available and their corresponding FRU allowances.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

