

#### SIB 51 19 24

2025-01-07

#### EXTERIOR MIRROR GLASS STAINED/CLOUDY

This Service Information Bulletin (Revision 1) replaces SI B51 19 24 dated August 2024.

What's New (Specific text highlighted):

Model added.

	THIS REPAIR IS MOBILE FRIENDLY
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### **MODEL**

E-Series	Model Description
G60	5 Series Sedan
G70	7 Series Sedan
G90	M5 Sedan

### **SITUATION**



There is a matte "veil" or milky stain on the exterior mirror glass.

Passenger side mirror shown; situation can occur on either or both exterior mirrors.

### **CAUSE**

Contamination from dirt and/and water calcium build up.

#### CORRECTION

Clean and polish the mirror glass using a suitable glass cleaner/polish and a clean sponge.

### **PROCEDURE**

- 1. Verify that the customer's concern is the issue stated above.
- 2. Clean and polish the glass using glass polish and a clean sponge.

Note: The glass can be polished without removal of exterior mirror assembly or glass.

3. Verify repair once completed.

# **PARTS INFORMATION**

Part Number	Description
Source locally	Glass cleaner/polish

# **CLAIM INFORMATION**

This Service Information Bulletin provides diagnosis, and repair-related information.

Damage and/or contamination issues caused by outside influences are not covered under the BMW limited warranties.

# FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

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