



Service Bulletin

Bulletin No.: 23-NA-081

Date: January, 2025

INFORMATION

Subject: Information on Performance Calibration Installation Process

| Brand: | Model: | Model Year: | | VIN: | | Engine: | Transmission: |
|-----------|----------------|-------------|------|------|----|---------|---------------|
| | | from | to | from | to | | |
| Chevrolet | Colorado | 2023 | 2023 | | | L3B | |
| | Silverado 1500 | 2025 | 2025 | | | L87 | |
| GMC | Sierra 1500 | 2025 | 2025 | | | L87 | |

| | |
|-----------------------------------|--|
| Involved Region or Country | United States, Canada |
| Additional Options (RPOs) | Equipped with RPO, L3B, L87, RWQ |
| Condition | <p>? Vehicles equipped with RPO RWQ Performance Engine Calibrations needs to be activated.</p> <p>? Customers that have purchased the performance engine calibration after the purchase of their new vehicle.</p> |
| Cause | The cause of the condition may be that the engine calibration has not been activated. |
| Correction | <p>? For an LPO new vehicle order</p> <ul style="list-style-type: none"> . Flash ECM Calibration and complete the Setup Process using Service Programming System (SPS), Dealers DO NOT need to call techline. . The labor for download and the re-flash of the module is to be charged to the labor operation under Warranty Information. . This engine calibration is included with the vehicle transaction price; you will be provided an SPS warranty claim code upon programming completion. <p>? For an over the counter / ACO sale</p> <ul style="list-style-type: none"> . Obtain the VIN of the vehicle for reprogramming and Authorization code form the Accessories kit. . Call Techline Customer Support Center (TCSC) at 1-800-828-6860 English or 1-800-503-3222 French to receive RWQ ECM reconfiguration. <ul style="list-style-type: none"> Select 'PROMPT 1' - Software, service programming, scan tools Select 'PROMPT 2' - Other Select 'PROMPT 1' - GM Programmable Accessories . Flash ECM Calibration and complete the Setup Process using Service Programming System (SPS). . The labor for download and the re-flash of the module is to be charged to the labor operation under Warranty Information (as shown below). |

Service Procedure

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Warranty Information

For vehicles repaired under warranty, use:

| Labor Operation | Description | Labor Time | | Transaction Type |
|-----------------|---|-------------|--------|------------------|
| | | Add Time: | | |
| *0590242 | Installed during PDI To Install Performance Calibration (RWQ) LPO new vehicle order | Add Time: | 0.3 hr | ZPDI |
| 0602888 | To Install Performance Calibration Over the counter / ACO sale | Labor Time: | 0.3 hr | ZSSP |

| | |
|-----------------|--|
| Version | 7 |
| Modified | <p>Released April 28, 2023</p> <p>Revised May 17, 2023 – Removed steps 1 and 2 from Correction Section.</p> <p>Revised June 19, 2023 – Added Condition B to Condition Section, additional correction to Correction Section, and Condition B Labor Operation under Warranty Information Section.</p> <p>Revised September 28, 2023 – Updated Condition A Labor Operation under Warranty Information.</p> <p>Revised October 20, 2023 – Added Transaction Type under the Warranty Information Section.</p> <p>Revised December 19, 2023 – Removed Add Time label from ACO Labor Operation.</p> <p>Revised January 07, 2025 - Added the 2025 Model Year for Chevrolet Silverado and GMC Sierra; changed references of the High Output to Performance, removed all references to L3B RPO for everything except the 2023 Chevrolet Colorado..</p> |

