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Technical Service Bulletin

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SUBJECT: Battery Ground Wire Disconnected

APPLIES TO: Roadtrek units on the ProMaster chassis

CONDITION: The battery ground wire is not connected.

CORRECTION: Connect the battery ground wire.

PLEASE READ THE ENTIRE BULLETIN BEFORE PROCEEDING WITH ANY WORK.

CONTACT ROADTREK INC IF THERE ARE ANY CONCERNS WITH THE PROCEDURES CONTAINED IN THIS DOCUMENT.

PART/SERVICE INFORMATION:

Labor Time: 20 minutes

Tools Required

Qty.	Description
1	Impact driver
1	SQ#2 Robertson bit
1	1/2" Socket
1	Red Cross check torque seal
1	Battery terminal protector

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Parts Required:

Qty.	Description
1	5/16-18x1 P5 HCS bolt
1	5/16 Z-Washer
1	5/16 INT/EXT L/W Z-Washer

STEP-BY-STEP INSTRUCTIONS:

1. Uninstall the preinstalled Hose clamp using SQ#2 Robertson bit on an impact driver to remove the screw (#8, 3/4" self-tapping screw and washer) and retain the hardware for later install.



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2. Remove the tape wrapped around the tip of the ground terminal.



3. Assembly the one 5/16 Z-Washer; one 5/16 INT/EXT L/W Z-Washer; one 5/16-18x1 P5 Screw, as shown in the picture below.





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4. Secure the ground terminal to the cross-rail member using the hardware assembled as above using a $\frac{1}{2}$ " socket on an impact driver to the pre-installed rivet nut





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5. Reinstall the hose clamp using the hardware that is retained at step 1 and secure the harness to the cross-rail member.



6. Using red cross check torque seal mark the screw top.



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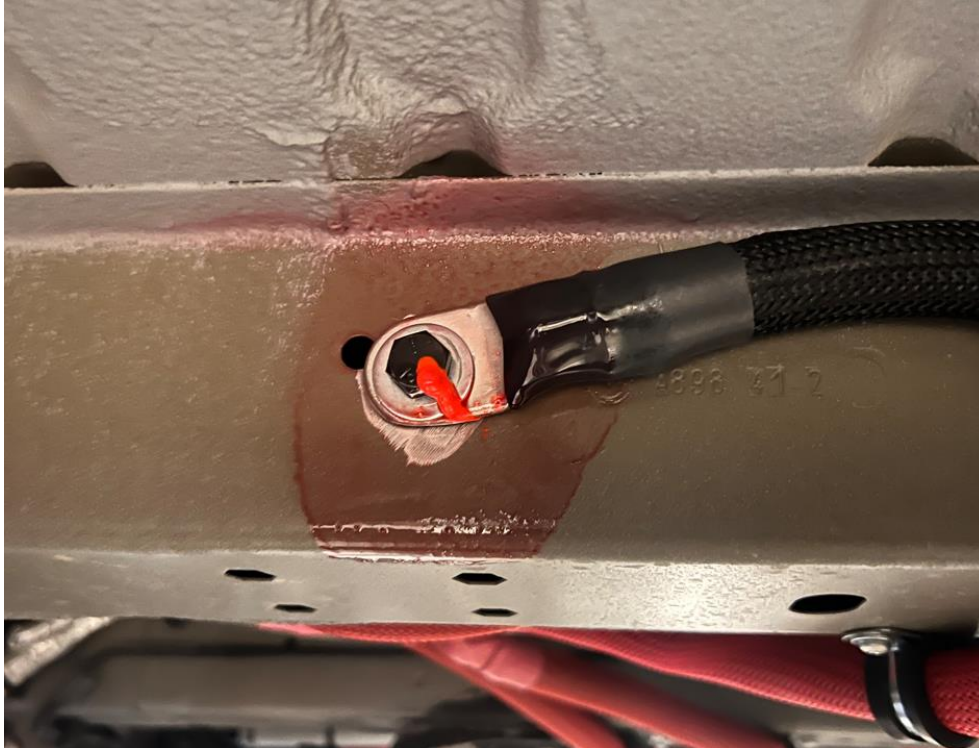


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7. Spray the Battery terminal protector.



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