

**WRP9 - Replacing Front Bumper (Workshop Campaign)**

Model Line: **911 Carrera (992)**

Model Year: **2024**

Equipment: Sport Design package (I-no. **2D1**)

Front bumper

Cause: **Visual defects may appear on the front apron due to a supplier fault. These can be noticeable due to slight rippling in the middle area ("front spoiler") and even up to creasing.**

Customers might consider this as a visual detriment.

Action: Replacing the front bumper

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

**Required material**

Parts Info:	Part No.	Designation	I-no.	Quantity
	992898010D	⇒ Front bumper, ready-primed	7X2	1 pc(s) (only if required)
	or			
	992898010E	⇒ Front bumper, ready-primed	7X5	1 pc(s) (only if required)

Consumables: Materials required for **painting** the front bumper:

- Paintwork in vehicle color\*

\* For warranty invoicing, enter the **part no. WRP90000001**, "Consumables" designation, as an **additional part**.

This includes all materials used for the entire area for the respective labor operation (including masking materials, sanding materials and cleaning agents as well as paint in vehicle color).

## Replacing the front bumper

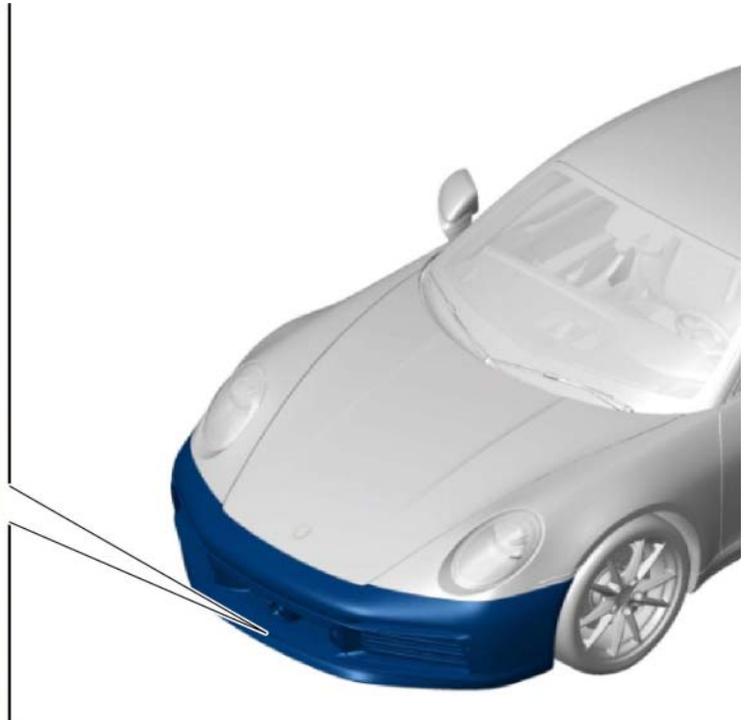


### Information

#### Visual defect on center front apron

The typical damage profile of the center front apron can be recognized in the attached image. The main features of the damage are:

- Surface irregularities: Clearly visible shafts or dents in the front apron
- Color deviations: Different color nuances or stains on the surface



*Front bumper damage pattern*

#### Work Procedure: 1

Replace the front bumper.

For procedure, see ⇒ *Workshop Manual '631555 Replace front bumper'*.

Paint the front bumper according to instructions for new part painting stage 1 in the "Paint Manual" (see PCSS information system ⇒ Information media 'Paint Manual').



**Information**

**Painting stage S1 - new part painting**

The painting of new body parts - including sub-parts and sections - is referred to as new part painting. A differentiation is made between screwed parts and welded parts.

**Stage 1 includes:**

- Phase I - Preparation
- Phase II - Priming
- Phase III – Painting
- Phase IV - Applying clear lacquer



**Information**

The front bumper originally installed on the affected vehicles must be disposed of properly. For **further use** of the front apron to be **prevented**, the front bumper must be **rendered unusable** by means of cuts using a body saw or a cutting grinder so that the front bumper can no longer be installed.

Perform photo documentation and upload the clearly identifiable pictures to the PCCS quality line with the relevant **damage/ incisions** in the front bumper.

- 2 Enter the campaign in the Warranty and Maintenance Logbook.

**Warranty processing**



**Information**

The specified working times were determined specifically for carrying out this campaign and include all required preliminary and subsequent work.

The working times may differ from the working times published in the Labor Operation List in PCSS.



**Information**

**The disassembly / assembly work on the front bumper must always be carried out by a Porsche Center.**

Porsche Centers that carry out **this campaign fully** must submit an invoice for one of the **Scopes 1 to 2**.

Porsche Centers that hand the vehicle for carrying out the **work required for painting** over to an **external service provider** must invoice for **Scope 3-4**.

Please document a copy of the invoice for this in PQIS.

Scope 1: **Replacing front bumper (I-no. 7x2)**

- The replacement of the front apron was carried out **in full** by the **Porsche Center**.

**Labor time:**

Replacing the front bumper

Labor time: **694 TU**

Includes: Removing and installing front bumper  
Disassemble and assemble front bumper  
Paint front bumper with cover paint

**Required parts:**

992898010D	Front bumper	1 pc(s)
WRP90000001	Consumables (masking materials, sanding materials and cleaning agents, paint in vehicle color)	1 piece (only for warranty invoicing)*

\* For warranty processing, enter the Part No. **WRP90000001** with the "Consumables" designation as an **additional part** costing \$235.40 in the warranty claim.

⇒ **Damage number WRP9 066 000 2**

Scope 2:

**Replacing front bumper (I-no. 7x5)**

- The replacement of the front apron was carried out **in full** by the **Porsche Center**.

**Labor time:**

Replacing the front bumper

Labor time: **694 TU**

Includes: Removing and installing front bumper  
Disassemble and assemble front bumper  
Paint front bumper with cover paint

**Required parts:**

992898010E	Front bumper	1 pc(s)
WRP90000001	Consumables (masking materials, sanding materials and cleaning agents, paint in vehicle color)	1 pc(s) (only for warranty invoicing)*

\* For warranty processing, enter the Part No. **WRP90000001** with the "Consumables" designation as an **additional part** costing \$235.40 in the warranty claim.

⇒ **Damage number WRP9 066 000 2**

Scope 3:

**Replacing front bumper (I-no. 7x2)**

- The **painting** of the front apron was carried out by an **external service provider**.

**Labor time:**

Replacing the front bumper Labor time: **394 TU**  
 Includes: Removing and installing front bumper  
 Disassemble and assemble front bumper

The painting work involved is carried out by an external service provider and must therefore be invoiced as sublet labor time (see "Sublet labor" below)

**Required parts:**

992898010D	Front bumper	1 pc(s)
WRP90000001	Consumables (masking materials, sanding materials and cleaning agents, paint in vehicle color)	1 pc(s) (only for warranty invoicing)*

**Sublet labor:**

Paint front bumper with cover paint Outsourced labor  
time: **max. 290\*\***  
**TUs**

\* For warranty processing, enter the Part No. **WRP90000001** with the "Consumables" designation as an **additional part** costing \$235.40 in the warranty claim.

\*\* The maximum amount that will be paid as subcontracted labor time is the amount corresponding to the specified labor time based on the individual charging rate under warranty of the respective Porsche Center. Please include a copy of the subcontractor's invoice with the warranty claim.

⇒ **Damage number WRP9 066 000 2**

Scope 4: **Replacing front bumper (I-no. 7x5)**

- The **painting** of the front apron was carried out by an **external service provider**.

**Labor time:**

Replacing the front bumper Labor time: **394 TU**  
 Includes: Removing and installing front bumper  
 Disassemble and assemble front bumper

The painting work involved is carried out by an external service provider and must therefore be invoiced as sublet labor time (see "Sublet labor" below)

**Required parts:**

992898010E	Front bumper	1 pc(s)
WRP90000001	Consumables (masking materials, sanding materials and cleaning agents, paint in vehicle color)	1 pc(s) (only for warranty invoicing)*

**Sublet labor:**

Paint front bumper with cover paint

Outsourced labor  
time: **max. 290\*\***  
**TUs**

\* For warranty processing, enter the Part No. **WRP90000001** with the "Consumables" designation as an **additional part** costing \$235.40 in the warranty claim.

\*\* The maximum amount that will be paid as subcontracted labor time is the amount corresponding to the specified labor time based on the individual charging rate under warranty of the respective Porsche Center. Please include a copy of the subcontractor's invoice with the warranty claim.

⇒ **Damage number WRP9 066 000 2**

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