

Notes

▼ Repair instructions

Technical background

There is a small possibility that on some vehicles, there is a fitment issue with the undertray which could be caused by any of the below reasons in the 'Work' section.

Remedy

The routing of the pipework should be checked along with the correct clipping of the cabling as per work section.

Customer notification

The instructions within this Service Campaign should be conducted during the Bil update campaign therefore customer notification is not required.

Warranty accounting instructions

Warranty type 710 or 790

Damage service number ED27

Damage code 00 66

Criteria 01

Time to check undertray fitment

Labour operation code 06 89 00 00

Time 20 TU

Time to remove and fit undertray

Labour operation code 10 82 19 00

Time 30 TU

Time to check clipping and routing

Labour operation code 97 40 01 99

Time 10 TU

Genuine parts

Not applicable

Parts supply

The required parts should be ordered through your regional Bentley parts distribution centre.

Parts despatch control

Not Applicable

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Check

Check for correct fitment of pipework and cable clipping points.

Genuine parts

Not applicable

- 1) Raise the vehicle on a ramp
- 2) Check the left hand front undertray for correct fitment. See below for location (Fig 1)

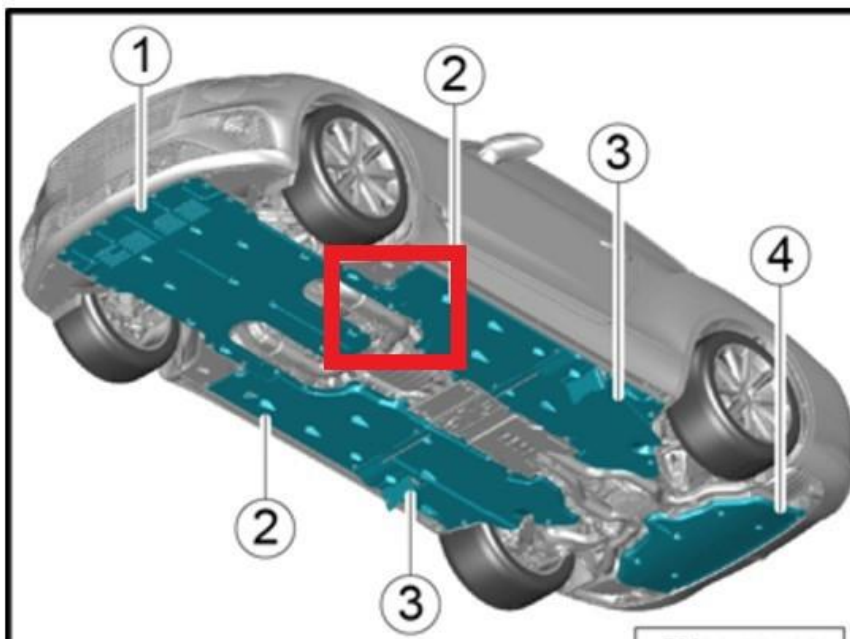


Fig 1

- 3) Incorrect fitment shown below (Fig 2). The undertray will be visibly 'bowed'



Fig 2

- 4) OK condition shown below (Fig 3)



Fig 3

5) If the undertray is fitted correctly, no further work needs to be done. If the undertray is not ok, proceed to the next step.

Inspecting the underside

1) Remove the left hand front undertray

⚠ CAUTION

Take all necessary precautions when working in the vicinity of High Voltage components
 – Refer to 'Safety precautions when working in the vicinity of high voltage' in Elsapro

2) See below images of correct clipping points and harness routings. Check all the necessary components for correct routing

Fig 4 – Rear section:



Fig 5 – Pipework



Fig 6 – Harness routing



3) Ensure to check the mountings are fully pushed home for all cables without clashing with other cabling, see Fig 7 below:



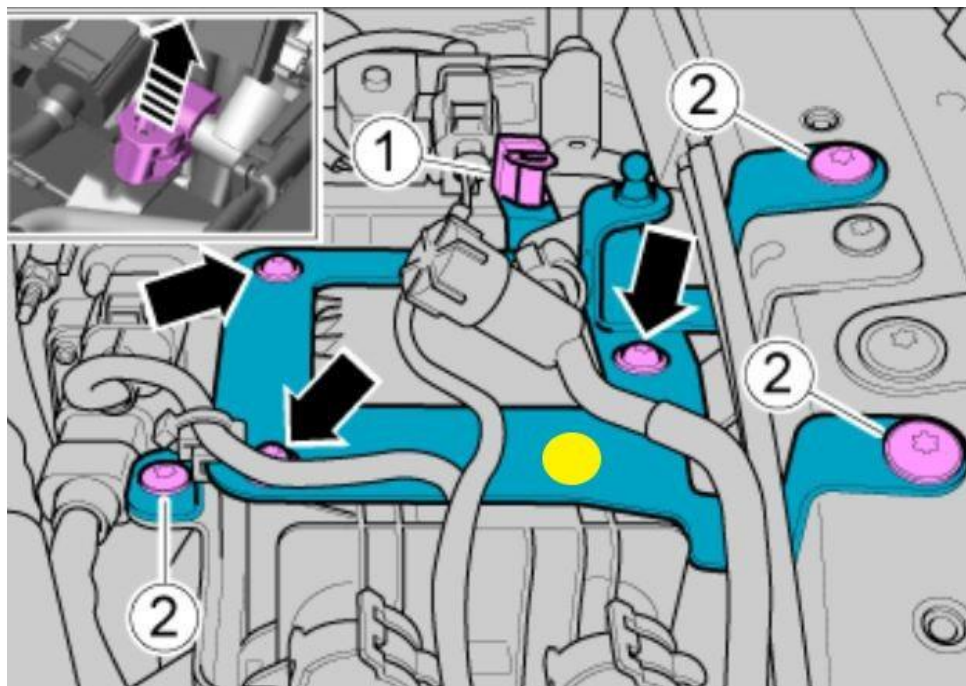
Fig 7

⚠ CAUTION

If any component is found not to be fitted correctly, please raise a FULL DISS under the heading 'Campaign ED27' and include images of the issue and any cables if damaged and await further guidance.

Identification

Yellow paint mark on the bracket for the high voltage heater (right hand side as viewed from the front of the engine bay)



▲ [Repair instructions](#) ▲ [Notes](#)

SC24/34 25MY CONT GT & GTC UNDERTRAY / CABLE ROUTING CHECK

	REGION	No OF CARS	
	UK	36	
	EUROPE	80	
	CHINA, HK & MACAU	3	
	APAC	4	
	AMERICAS	60	
	TOTAL	183	
CHASSIS	VIN	MODEL	DLR NAME
17896	SCBCF13S7SC017896	BY634	UK
17897	SCBCF13S9SC017897	BY634	GER
17898	SCBCR2ZG0SC017898	BY634	USA
18020	SCBCR2ZG2SC018020	BY634	USA
18021	SCBCR2ZG4SC018021	BY634	USA
18102	SCBDF33S4SC018102	BY635	GER
18103	SCBCF13S6SC018103	BY634	GER
18104	SCBDF33S8SC018104	BY635	GER
18105	SCBCF13SXSC018105	BY634	GER
18106	SCBDF33S1SC018106	BY635	GER
18107	SCBCF13S3SC018107	BY634	GER
18108	SCBDF33S5SC018108	BY635	GER
18109	SCBCF13S7SC018109	BY634	GER
18110	SCBDF33S3SC018110	BY635	GER
18111	SCBCF13S5SC018111	BY634	GER
18112	SCBDF33S7SC018112	BY635	GER
18113	SCBCR2ZG9SC018113	BY634	USA
18114	SCBCR2ZG0SC018114	BY634	USA
18115	SCBCR2ZG2SC018115	BY634	USA
18116	SCBCR2ZG4SC018116	BY634	USA
18117	SCBCR2ZG6SC018117	BY634	USA
18118	SCBCR2ZG8SC018118	BY634	USA
18119	SCBCR2ZGXSC018119	BY634	USA
18120	SCBCR2ZG6SC018120	BY634	USA
18121	SCBCR2ZG8SC018121	BY634	USA
18122	SCBCR2ZGXSC018122	BY634	USA
18123	SCBCR2ZG1SC018123	BY634	USA
18124	SCBCR2ZG3SC018124	BY634	USA
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18126	SCBCR2ZG7SC018126	BY634	USA
18127	SCBCR2ZG9SC018127	BY634	USA
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