

D24R2

Creation Date: 12/03/2024

## Subject: DETROIT™ DD13® and DD16® ACM Software Reprogramming

Models Affected					
Make	Model	Model Yr. Start	Model Yr. End	Prod. Start Date	Prod. End Date
Detroit Diesel Corporation	471.952 473.910	2023	2023	January 3, 2022	December 20, 2023
Identifying Feature	DD13 and DD16 with GATS 2.0				

### General Information

On behalf of the DETROIT™ Diesel Corporation listed below, Daimler Truck North America LLC (DTNA) has decided that a defect that relates to emissions exists and is initiating an Emission Recall Campaign to modify affected vehicles.

- Detroit Diesel Corporation

**PROBLEM:** The Malfunction Indicator Lamp (MIL) does not illuminate when it should, which in turn, does not alert the driver that a Diesel Oxidation Catalyst (DOC) Efficiency emission related issue has or is occurring.

**SOLUTION:** New ACM software and fuel maps will restore the Diesel Oxidation Catalyst (DOC) Efficiency monitor functionality as intended for Model Year 2023 DD13® and DD16® with GATS 2.0 applications.

There are approximately 47,951 engines involved.

### Additional Repairs

Dealers must complete all outstanding Recall and Field Service campaigns prior to the sale or delivery of a vehicle. A Dealer will be liable for any progressive damage that results from its failure to complete campaigns before sale or delivery of a vehicle.

Owners may be liable for any progressive damage that results from failure to complete campaigns within a reasonable time after receiving notification.

Please contact Warranty Campaigns for consideration of additional charges prior to performing the repair.

### Work Instructions

Please refer to the attached work instructions. Prior to performing the campaign, check the vehicle for a completion sticker (Form WAR260).

### Replacement Parts

No parts are required for this repair.

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**IMPORTANT - After Repair is Complete:**

Attach a red completion sticker (WAR260) to the base label (WAR259).

If the vehicle does not have a base label, clean a spot on the appropriate location, and attach a base label, prior to attaching the completion sticker.

If a campaign kit is not required, write the campaign number on a blank sticker and attach it to the base label.

(Failure to install a completion sticker may result in a chargeback of the campaign claim.)

**Claim Reimbursement - Labor Allowance**

**IMPORTANT:** OWL must be viewed prior to performing the recall to ensure the vehicle is involved and the campaign has not been previously completed. Also, check for a completion sticker prior to beginning work.

You will be reimbursed for your parts, labor, and handling (landed cost for Export Distributors) by submitting your claim through the Warranty system within 30 days of completing this campaign.

- In OWL, use the 'Retrieve' function and select the appropriate procedure. This will auto-populate the PFF component code, replacement parts, cause, corrective action and SRT code in OWL.

**Table 1 - Claim Reimbursement Table**

<b>Claim Type</b>	Recall Campaign
<b>Campaign</b>	D24R2
<b>VMRS Component Code</b>	043-007-205
<b>Cause Code</b>	A1 – Campaign
<b>Primary Failed Part</b>	DDC REPROGRAM3

<b>Procedure</b>	<b>Time Allowed (hours)</b>	<b>SRT Codes</b>	<b>Corrective Action</b>
NO PROGRAMMING REQUIRED (D24R2)	0.1 hours	996-R231A	06-Inspect
REPROGRAM ONE MODULE (D24R2)	0.3 hours	996-R231B	12-Repair Recall/Campaign
REPROGRAM TWO MODULES (D24R2)	0.4 hours	996-R231C	12-Repair Recall/Campaign
REPROGRAM THREE MODULES (D24R2)	0.6 hours	996-R231D	12-Repair Recall/Campaign
REPROGRAM FOUR MODULES (D24R2)	0.7 hours	996-R231E	12-Repair Recall/Campaign

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Claim type is **Recall Campaign**.

- In the Campaign field, enter the campaign number and appropriate condition code **D24R2**.
- In the Primary Failed Part field, enter **DDC REPROGRAM3**.
- In the Labor section, enter the appropriate SRT from the Labor Allowance Table. Administrative time will be included automatically using SRT 939-6010A, for 0.4 hours (for RVs) 0.3 hours (for all other vehicles).
- The VMRS Component Code is **044-043-205** and the Cause Code is **A1 - Campaign**.
- U.S. and Canada – Reimbursement for Prior Repairs. When a customer asks about reimbursement, please do the following:
  - Accept the documentation of the previous repair.
  - Make a brief check of the customer's paperwork to see if the repair may be eligible for reimbursement. (See the 'Copy of Owner Letter' section of this bulletin for reimbursement guidelines.)
  - Submit an OWL Recall Pre-Approval Request for a decision.
  - Include the approved amount on your OWL claim in the Other Charges section.
  - Attach the documentation to the pre-approval request.
  - If approved, submit a 'based on claim' for the pre-approval.
  - The Dealer is required to reimburse the customer the appropriate amount.

**IMPORTANT:** OWL must be viewed prior to performing the recall to ensure the vehicle is involved and the campaign has not been previously completed. Also, check for a completion sticker prior to beginning work.

U.S. and Canadian dealers, contact the Warranty Campaigns Department via Web inquiry at [DTNAPortal.com/WSC](http://DTNAPortal.com/WSC), if you have any questions or need additional information. Export distributors, submit a Web inquiry or contact your International Service Manager.

The letter notifying U.S. and Canadian vehicle owners is included for your reference.

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**Copy of Notice to USA Owners**

**Subject: DETROIT™ DD13® and DD16® ACM Software Reprogramming**

Your vehicle may be equipped with software that violates (California or California and Federal) standards and regulations.

The U.S. Environmental Protection Agency and California Air Resources Board have determined that your engine/equipment may be emitting pollutants in excess of federal emission standards (and/or California standards) as defined in Title 40 of the Code of Federal Regulations. These emission standards protect the public health and welfare from air pollution. To ensure your full protection, by federal law, under the emission warranty on your engine/equipment, and your right to participate in future recalls, we recommend you have your engine/equipment serviced as soon as possible. Failure to do so can be considered improper maintenance.

Your vehicle or engine may be releasing air pollutants, which exceed federal and California standards. Failure to receive the repair may cause the vehicle to fail a vehicle inspection when such tests are required under state law. There is not an adverse effect on performance, fuel economy, nor durability of the vehicle or engine. These engines cannot be operated in the State of California if the recall is not completed once available.

Daimler Trucks North America LLC, on behalf of its DETROIT™ Powertrain Division, is initiating Emission Recall D24R2 to modify engine model powered vehicles manufactured in 2022 and 2023. The recall will be performed at the expense of the manufacturer.

If you reside in the State of California, a Proof of Correction form will be provided to you by the service facility upon completion of the repair. Please retain it as it may be requested by the DMV in order to register your vehicle.

Please understand that the California DMV (Department of Motor Vehicles) will reject vehicle registration renewals if this emission related recall has not been completed.

Certain 2022 and 2023 Detroit/DD13 (471.952) and Detroit/DD16 (473.910) equipped vehicles no longer meet updated California Air Resource Board (CARB) emission standards and regulations. See below for additional detail on vehicle applicability:

Models Affected					
Make	Model	Model Yr. Start	Model Yr. End	Prod. Start Date	Prod. End Date
Detroit Diesel Corporation	471.952 473.910	2023	2023	January 3, 2022	December 20, 2023
Identifying Feature	DD13 and DD16 with GATS 2.0				

On the affected vehicles, the Malfunction Indicator Lamp (MIL) does not illuminate when it should. This may result in absence of alert to the driver that a Diesel Oxidation Catalyst (DOC) Efficiency emission related issue has or is occurring.

Please contact a DTNA authorized repair facility to arrange to have the emission recall performed. To locate an authorized facility, search online at <https://demanddetroit.com/find-a-dealer/>

**You must make an appointment with the repair facility at least one week in advance of the actual repair so the repair facility may order and receive any required parts and a new certified emission label needed to complete this emission recall campaign. Failure to provide advance notification to the repair facility may result in repair delays.**

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You may be liable for any progressive damage that results from your failure to complete the Recall within a reasonable time after receiving notification.

If you do not own the vehicle that corresponds to the identification number(s), which appears on the Recall Notification, please return the notification to the Warranty Campaigns Department with any information you can furnish that will assist us in locating the present owner.

We regret any inconvenience this action may cause but feel certain you understand our interest in motor vehicle safety.

WARRANTY CAMPAIGNS DEPARTMENT

Enclosure

## **Reimbursement to Customers for Repairs Performed Prior to Recall**

If you have already **paid** to have this recall condition corrected, you may be eligible to receive reimbursement.

Requests for reimbursement may include parts and labor. Reimbursement may be limited to the amount the repair would have cost if completed by an authorized Daimler Truck North America LLC dealer. The following documentation must be presented to your dealer for consideration for reimbursement.

Please provide original or clear copies of all receipts, invoices, and repair orders that show:

- The name and address of the person who paid for the repair
- The Vehicle Identification Number (VIN) of the vehicle that was repaired
- What problem occurred, what repair was done, when the repair was done
- Who repaired the vehicle
- The total cost of the repair expense that is being claimed
- Proof of payment for the repair (such as the front and back of a cancelled check or a credit card receipt)

Reimbursement will be made by check from your Daimler Truck North America LLC dealer.

Please speak with your Daimler Truck North America LLC authorized dealer concerning this matter.

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## Copy of Notice to CAN Owners

### Subject: DETROIT™ DD13® and DD16® ACM Software Reprogramming

This notice was sent to you in accordance with the requirements of Canadian Environmental Protection Act (CEPA), 1999. Engines registered in Canada will require reprogramming to a **minimum** software and fuel map version.

Your vehicle or engine may be releasing air pollutants, which exceed California and Federal standards. This repair does not adversely affect the performance, fuel economy, nor durability of the vehicle or engine. These engines cannot be operated in the State of California if the recall is not completed once made available.

The software and fuel maps were released for service beginning in March 2024. Canadian Environmental Protection Act (CEPA), 1999, California Air Resources Board (CARB) and the Environment Protection Agency (EPA) regulations require that software and fuel maps meet certain criteria. Reprogramming the MCM corrects the fuel maps to a certified version.

Daimler Trucks North America LLC, on behalf of its DETROIT™ Powertrain Division, is initiating Emission Recall D24R2 to modify engine model powered vehicles manufactured in 2022 and 2023. The recall will be performed at the expense of the manufacturer.

Note that trucks already reprogrammed are excluded from this recall. Records indicate that your vehicle has one of these qualifying engines, which will require reprogramming the latest software and fuel maps.

The procedure will be completed at no cost to you when performed by a DTNA authorized repair facility and will be at the expense of Daimler Truck North America LLC (DTNA) DETROIT™ Powertrain division. The scheduled time for the software update is approximately **0.7 hours**.

Please contact a DTNA authorized repair facility to arrange to have the emission recall campaign performed. To locate an authorized facility, search online at <https://demanddetroit.com/find-a-dealer/>

In order to ensure you full protection under the emission warranty provisions, it is recommended that you have your engine serviced as soon as possible. Failure to do so could be determined as a lack of proper maintenance of your engine.

You may be liable for any progressive damage that results from failure to complete campaigns within a reasonable time after receiving notification.

If you do not own the vehicle that corresponds to the identification number(s), which appears on the Recall Notification, please return the notification to the Warranty Department, Attention Campaign Coordinator, with any information you can furnish that will assist us in locating the present owner.

If you have paid to have this recall condition corrected prior to this notice, you may be eligible to receive reimbursement. Requests for reimbursement may include parts and labor. Reimbursement may be limited to the amount the repair would have cost if completed by a Detroit Authorized Repair Facility.

The following documentation must be present to your dealer for consideration for reimbursement. Please provide original or clear copies of all receipts, invoices, and repair orders that show:

- The name and address of the person who paid for the repair.
- The Vehicle Identification Number (VIN) of the vehicle that was repaired.
- What problem occurred, what repair was done, when the repair was done.
- Who repaired the vehicle.
- The total cost of the repair expense that is being claimed.
- Proof of payment for the repair (such as the front and back of a cancelled check or a credit card receipt).

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Reimbursement will be made by check from your DTNA dealer. Please speak with your DTNA authorized dealer concerning this matter.

For those customers who had this issue and paid for the service prior to this recall, they can send in their receipts to Detroit Diesel Corporation for reimbursement consideration.

We regret any inconvenience this action may cause but feel certain you understand our interest in conforming to required regulations and environmental protection.

If you have any questions or need further information, please contact the Customer Support Center at (800) 445-1980.

WARRANTY CAMPAIGNS DEPARTMENT

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Detroit Diesel Corporation	471.952 473.910	2023	2023	January D, 2023	Month D, 2023
Identifying Feature	DD13 and DD16 with GATS 2.0				

## Work Instructions

1. Check the base label (Form WAR259) for a red completion sticker for D24R2 (Form WAR260), indicating this work has been done. The base label is usually located on the passenger-side door, about 12 inches (30 cm) below the door latch. If a completion sticker is present, work is not needed. If a completion sticker is not present, proceed to the next step.
2. Park the vehicle on a level surface, place the vehicle in neutral, turn the vehicle keyswitch OFF, and set the parking brake. Chock the tires.
3. Connect a 12-volt battery charger to the jump studs.
4. Turn the key switch to the ON position.
5. Connect an RP1210B-compliant vehicle diagnostic adapter to the diagnostic connector on the vehicle. Connect the other end of the adaptor to the laptop.
6. Open DiagnosticLink®

**IMPORTANT:** Make sure that DiagnosticLink is updated to the latest version (8.20 at the time of publication or newer), before programming the vehicle.

NOTICE:
<b>BEFORE</b> beginning reprogramming, make sure the VIN is correct in the modules, ACM, CPC, MCM, and TCM (if equipped). If the VIN is not correct in these modules, you will get an error message when attempting to reprogram.

7. Make sure the VIN is correct in all modules (ACM, CPC, MCM, and if applicable the TCM) by looking at the 'Identification' screen in DiagnosticLink®. If the VIN is not correct in all modules, you can correct the VIN under the 'Actions' drop-down menu in DiagnosticLink® by selecting the 'Check VIN Synchronization' item. Select 'Start' from this panel and follow the prompts. You will be prompted to cycle the key until the routine has completed. When synchronization is complete, turn the keyswitch back ON and continue with the download process.

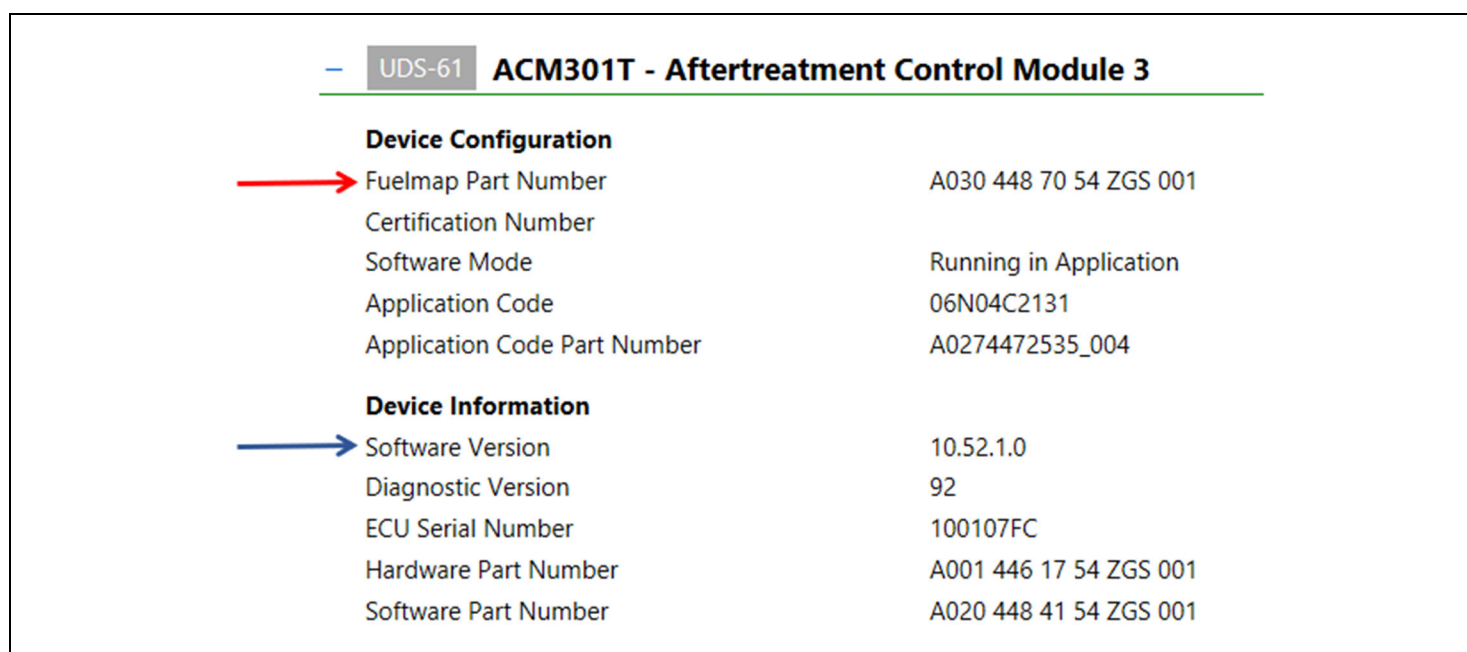
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8. On the 'Identification' screen, check the current MCM, ACM, CPC, and if applicable the TCM, software. Listed below are the **MINIMUM** levels required. See Figure 1 for an example of the Identification screen.

<b>ACM Software Version</b>	10.52.1.0 w/ fuel map ending in ZGS 002
<b>CPC Software Version</b>	R21.42.00.00A
<b>MCM Software Version</b>	19.2.1.4 w/ fuel map ending in ZGS 002, except for A0074584635 ZGS 001
<b>TCM Software Version (if equipped)</b>	N2AT221405

**Minimum Software Versions for Compatibility**



**Figure 1 – DiagnosticLink® Identification Screen**

9. Is the **software** level, for all modules, less than the **Minimum Software Levels** listed in step 8? For example, in Figure 1, ACM software 10.52.1.0 with ZGS 001, is less than the required software of 10.52.1.0 with fuel map ending in ZGS 002
- Yes** → one module is less than the required software levels, proceed to step 10.
- No** → all modules are equal to, or higher than the required software, and ZGS levels. Programming is not needed. Proceed to step 17.
10. Select the 'Program Device' option along the left side of the DiagnosticLink® screen.
11. Select the 'Add' button in the lower left corner of the DiagnosticLink® screen and enter the engine serial number. Then click the 'Connect to Server' button in the bottom left corner of the DiagnosticLink® screen to download.
12. Select 'Connected unit,' then select 'Next.' See Figures 2 through 4.

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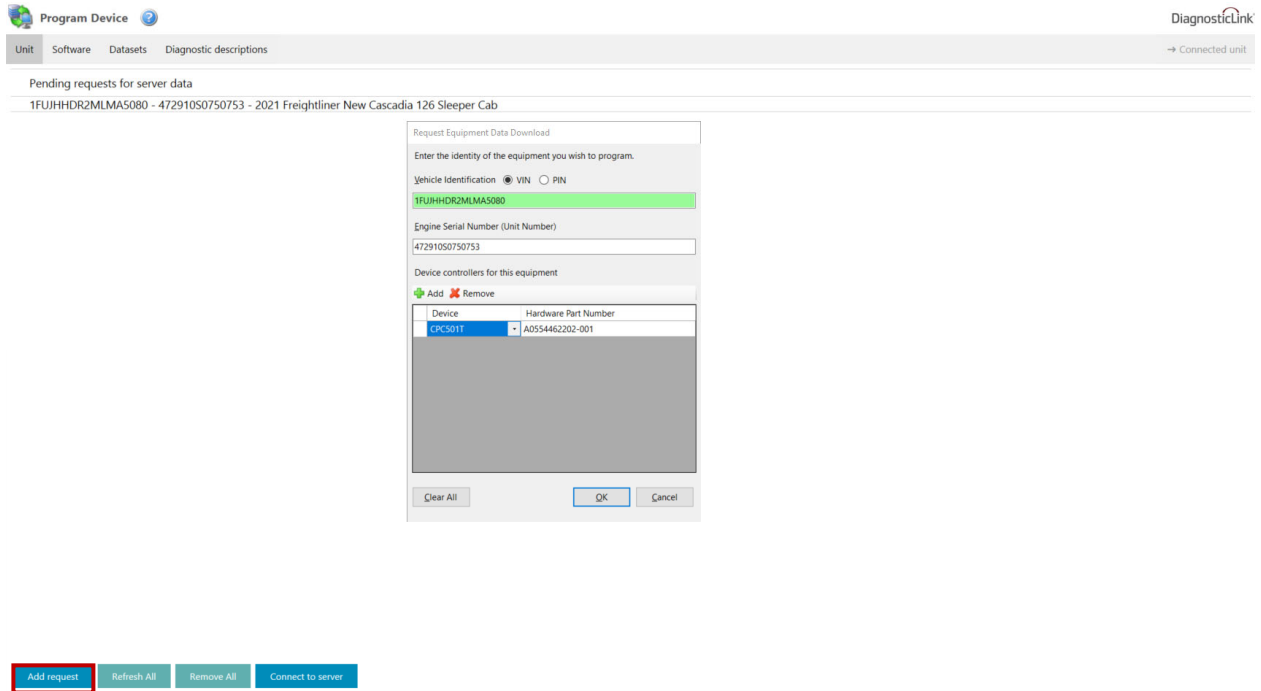


Figure 2 – ‘Add request’.

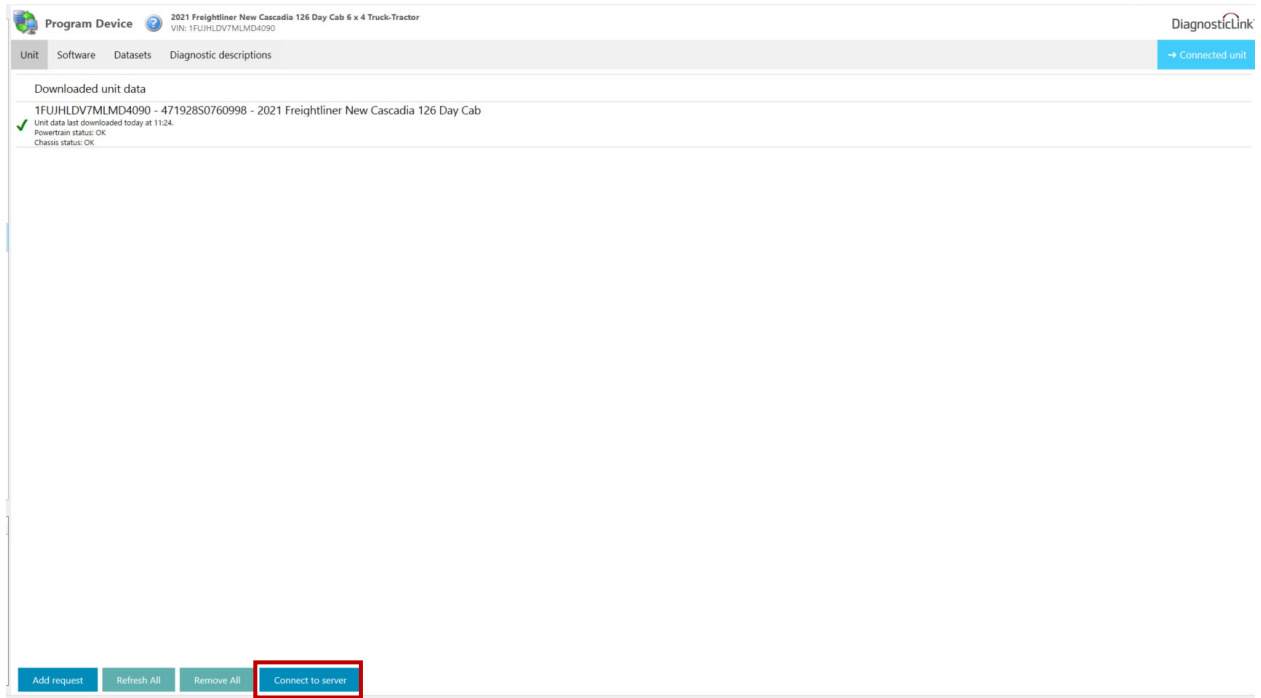


Figure 3 – ‘Connect to server’.

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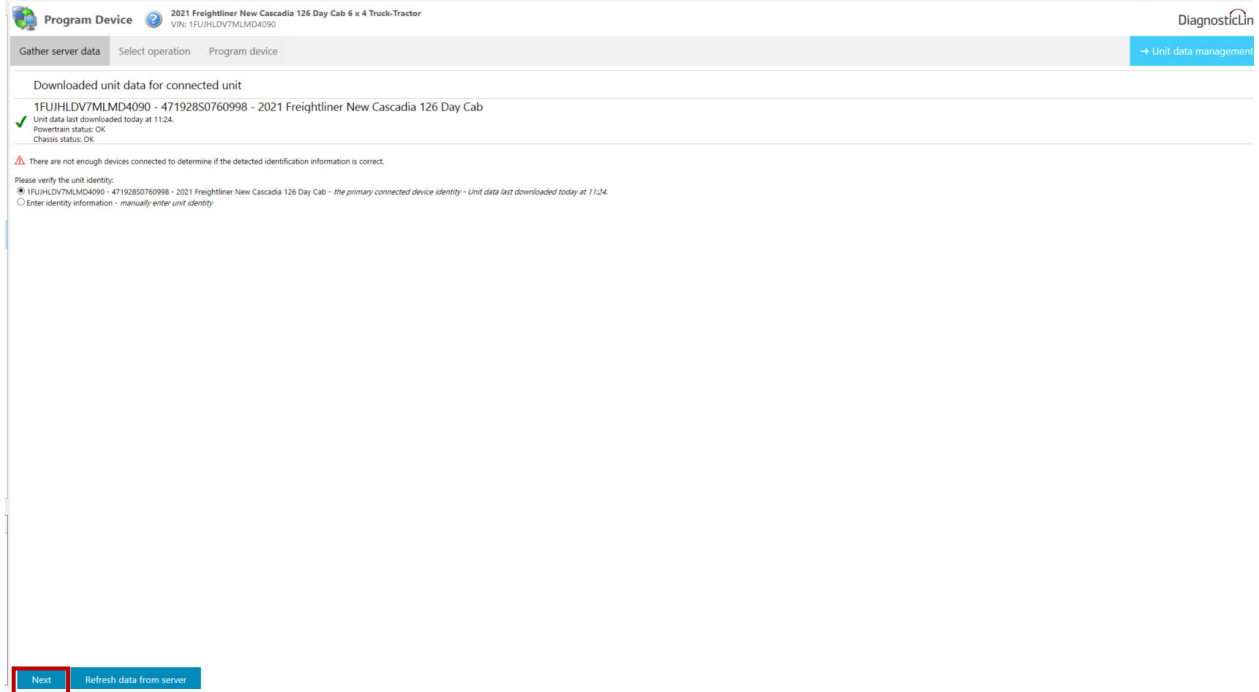


Figure 4 – Begin programming by clicking ‘Next’.

13. Program the ACM, MCM, CPC, and if applicable the TCM, based on the above inspection results and engine serial number listing included with this emission recall.
14. When programming is complete, click the ‘Finish’ button and perform the following steps to allow the modules to synchronize with each other:
  - Disconnect the RP1210B-compliant vehicle diagnostic adapter from the diagnostic connector on the vehicle.
  - Turn the vehicle keyswitch OFF and wait one minute.
  - Turn the vehicle keyswitch ON (key ON, engine OFF) and wait one minute.
  - Turn the vehicle keyswitch OFF and wait one minute.
  - Turn the vehicle keyswitch ON (key ON, engine OFF) and wait one minute.
  - Reconnect the RP1210B-compliant vehicle diagnostic adapter to the diagnostic connector on the vehicle. Reconnect DiagnosticLink® to the MCM, ACM, CPC, and the TCM if applicable, and confirm the proper software.
15. Verify the MCM is at the minimum software level as shown in the table labeled ‘**Minimum Software Versions for Compatibility**’.
16. Update the server by clicking the ‘Connect to Server’ button in the bottom left corner of the DiagnosticLink® screen.

**NOTICE:**

**CHECK** with the customer to see if Auto Elevate can be enabled. Auto Elevate can prevent Aftertreatment System (ATS) issues.

17. Ask the customer if they would like Auto Elevate activated. **REFERENCE** Detroit Technical Service letter 16TS-18 for full details on Auto Elevate.

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18. Install base label WAR259 (if not already present) and a blank, red completion sticker WAR260. See Completion Stickers section.
19. Complete the Vehicle Emission-Proof of Correction (page 13), and hand to the customer.
20. Repairs are complete.

## Completion Stickers

- Upon completion of Emission Recall **D24R2**, clean a spot on the base label (**Form WAR259**), write the Emission Recall **D24R2** on a blank, red completion sticker (**Form WAR260**), and attach it to the base label.
- Label ordering info: DTNAConnect > Services and Reference > Publications & Warranty Supplies > Warranty

## Vehicle Emission- Proof of Correction

- A blank copy of the Vehicle Emission – Proof of Correction is attached and must be completed by the repairing outlet and provided to the customer. Customer may need this at the time of vehicle registration renewal. **For this recall campaign, it is critical that the Proof of Correction form states: Recall Number D24R2**

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## Vehicle Emission Recall - Proof of Correction

License Number	Make	Year Model	Body Type	Vehicle Identification Number
				<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

Manufacturer \_\_\_\_\_ Recall Number **D24R2**

The above described vehicle has been repaired, modified and/or equipped with new emission control devices to meet applicable California Emission Control Laws.

Dealer's \_\_\_\_\_ Address, City, State \_\_\_\_\_

Dealership's Authorized

X

Return this certificate to DMV only when required - otherwise retain for your records.