

Flexible Switch Panel Parameter Update

Service Category Service

Section Function Group 364

Technician Skill Level C

Market North America

Applicability

VOLVO

Years	Models
2025	VN (4)

Introduction

Certain Volvo VN (4) model trucks built with three flexible switch panels did not receive the correct parameters for the switch panel assignments. Some switches for features such as height control, axle load distribution, and auxiliary functions may not work as intended. Please follow the provided instructions below to connect PTT, run an accessory kit and perform a switch calibration.

Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Volvo	13L	EM-USA24	5-July-2024	23-July-2024

Warranty Information

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		
Claim Type (used only when uploading from the Dealer Bus. Sys.)		B
Main Labor Code	Description	Hours
1720-16-09-01	Campaign, general (0.1) X 4	0.4
Causal Part	24806698	
SCC Authorization Code	S4254	
Expiration Date	December 31, 2025	

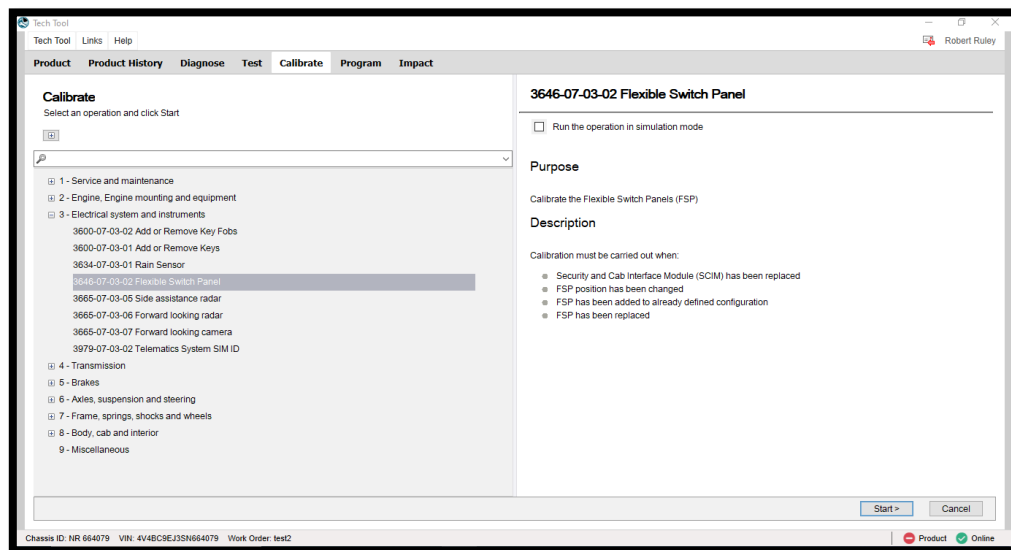
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Parts Information

- N/A

Repair Procedure

1. Secure truck for service.
2. Connect to the truck using the latest version of Premium Tech Tool (PTT).
3. Navigate to the Programming Tab.
4. Run operation **1700-22-03-06** to install accessory kit **85171256**.
5. Navigate to the Calibrate Tab.
6. Run operation **3646-07-03-02 Flexible Switch Panel** to calibrate the switch position.



7. Release the vehicle back into service.