



SIB 34 02 24 Check Brake Disc Bolts

MODEL

Model	Model Description	Model Code
KA1	R 1300 GS	0M23

The affected vehicles have been marked with campaign number **0034810000** in AIR.

In order to determine if a specific motorcycle is affected by this campaign, it will be necessary to verify the vehicle VIN in AIR (Aftersales Information Research). Based on the response of the system, either proceed with the repair or take no further action. Please note, open campaigns or vehicle stops may not appear in DCS Warranty Vehicle Inquiry or sales systems until 24-72 hours after they are announced, therefore AIR is always the recommended method for determining open campaigns and vehicle stops.

SITUATION

It has been found after a quality inspection it was found that the front brake rotor bolts may not have been tightened with the correct torque at the factory.

PROCEDURE

Letters are being mailed to owners via First Class mail advising them of this recall and asking them to schedule an appointment to have the service action performed.

The bolts on both front brake discs need to be checked and if necessary tightened with 24 Nm.

CLAIM INFORMATION

Please submit claims via the normal claim process using the information below:

Defect code

00 34 81 00 00	Check front brake disc bolts
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Labor Operation

00 60 425	Technical campaign standard 2	4 FRU
+00 60 925	Technical campaign standard 2	3 FRU

FRUs includes all repair procedures to complete the task with allowance for necessary ancillary tasks (e.g., visual inspection, lubrication, cleaning parts etc.) and administrative tasks.

Labor operation code 00 60 425 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation instead.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Contact the BMW Technical Support Group via TSARA
Warranty inquiries	Submit an IDS ticket to the Warranty Department
Parts inquiries	Submit an IDS ticket to the Motorrad Parts Department

Supporting Materials

[picture_as_pdf 34 02 24 - Check Brake Disc Bolts.pdf](#)

