



Service Bulletin

Bulletin No.: 24-NA-231
Date: November, 2024

TECHNICAL

Subject: Front Headlamp Moldings Loose

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
GMC	Sierra EV	2024	2025	-	-	All	All

Involved Region or Country	North America
Condition	Some customers may comment on that the front headlamp moldings are not fully seated.  6751017
Cause	The cause of the condition may be the retainers that secure the headlamp moldings could have been misaligned during the assembly process.
Correction	Refer to the procedure outlined below.

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

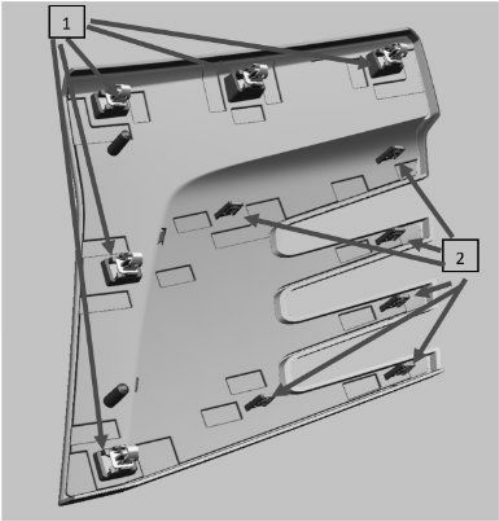
Important: This technical service bulletin (TSB) can only be completed by certified repair facilities who have met all specific training, tool and equipment requirements pertaining to the vehicle Brand and Model serviced. Repairs must be performed by a technician who has successfully completed the required training.

Service Procedure

Technicians are to remove the affected front headlamp molding and check for any damage to the molding retainers.

If no damage is found, reinstall the front headlamp molding and confirm the molding is seated properly.

If any clips are damaged – replace as required.



Call Out 1 – Part Number – 11603057

Call Out 2 – Part Number – 11547375

6751019

Parts Information

Causal Part	Description	Part Number	Qty
N/A	RETAINER, FRT BPR FASCIA	11603057	As needed
	RETAINER, FRT BPR FASCIA	11547375	

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
*1486058	Headlamp Molding Retainer Replacement	0.3
Add	Additional Side	0.3

*This is a unique Labor Operation for Bulletin use only.

Version	1
Modified	Released November 13, 2024

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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