



Service Bulletin

Bulletin No.: 24-NA-226


Date: November, 2024

TECHNICAL

Subject: Passenger Side Windshield A-Pillar Speaker Grill Cover Falling Off/Loose/Not Flush

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
GMC	Hummer EV Pickup	2024	2025				
	Hummer EV SUV						

Involved Region or Country	North America
Condition	Some customers may comment on the passenger side Front Windshield A-pillar Speaker Grill Cover being loose, popping off, or not sitting flush with the assist handle.

Cause	<p>The cause of the condition may be that the assist handle mounting bosses are out of position causing the A-pillar trim to twist when the assist handle bolts are torqued.</p>  <p>6750484</p>
Correction	Refer to the Service Procedure below.

Service Procedure

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Important: This technical service bulletin (TSB) can only be completed by certified repair facilities who have met all specific training, tool and equipment requirements pertaining to the vehicle Brand and Model serviced. Repairs must be performed by a technician who has successfully completed the required training.



1. Remove the speaker grill cover and set to the side.

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2. Remove and reposition the right hand A-pillar (do not disconnect the speaker connector). Refer to *Windshield Pillar Assist Handle Replacement* to remove the panel, but leaving the speaker attached.



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3. Then apply a small piece of 3M foam tape measuring 1/4" by 1/4" by 1" long to the inside of the A-pillar near the bolt hole.



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Note: It's best to install the foam tape onto the inside of the A-pillar assist handle, otherwise it may shift when the panel is reattached.

4. Then, reinstall the A-pillar trim, ensuring the foam tape is not knocked out of the way when reattaching.
 - Start by installing the lower fastener and hand tighten the bolt. Then, install the top bolt but leave it loose.
5. Push the assist handle forward with hard pressure and tighten the upper bolt to torque. Then, torque the lower bolt.





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6. Reinstall or install a new speaker grill cover and inspect for proper fit to the A-pillar trim.

Note: A minor gap may still appear which is considered normal.

Parts Information

Causal Part	Description	Part Number	Qty
X	COVER-W/S PLR ASST HDL	84874066	1

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information:

Labor Operation	Description	Labor Time
*1086918	Windshield Pillar Assist Handle Cover Adjustment - Passenger Side	0.3 hr

*This is a unique Labor Operation for Bulletin use only.

Version	1
Modified	Released November 13, 2024

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, **DO NOT** assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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