



Bulletin No.: PIP6031

Published date: 12/11/2024

Preliminary Information

PIP6031 CVT Transmission Leaks From Case Half

Models

Brand:	Model:	Model Years:	VIN: from to	Engine:	Transmissions:
Buick	Encore GX	2022 - 2024	All All	All	MRG
Chevrolet	Malibu	2022 - 2024	All All	All	MRG
Chevrolet	Trailblazer	2022 - 2024	All All	All	MRG

Involved Region or Country	North America
Condition	Transmission leaks from the case half.
Cause	Machining Issues on the case.

Correction:

Some Customers may comment on a leak from the transmission.

Technicians may find a leak coming from the case halves.

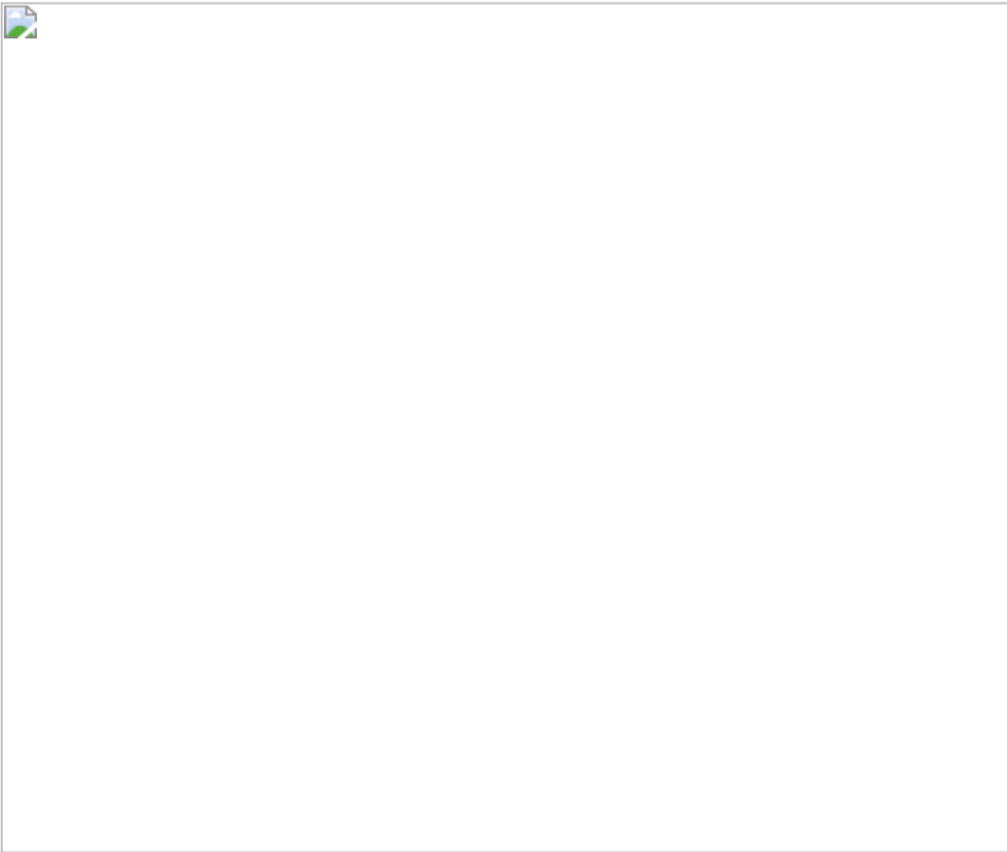
Now that tool GM-52317 is available we can separate the case and repair.

If a leak is found in this location Follow the Video in the Emerging issues 10224.07V in Center of Learning to separate the case halves.

Separate the Case halves and inspect for Machining damage.

Machining Damage as seen below can be repaired by block sanding the case with either 400 or 600 grit sandpaper then replacing the gasket .


NOTE: When sanding the case attention must be paid to prevent taking off too much metal, all that needs to be done is to remove the machining damage to the case.



Once reassembled please drive the vehicle and re inspect for leaks.

Version History.

Version	1
Modified	12/11/2024 - Created on.

 GM Global Brands

© 2024 General Motors. All Rights Reserved.