

TSB #202001

Vanderhall

Product Improvement Program (PIP)

Front lower control arm bumpstop retrofit.

Vehicle range: 2017-2019 venice. Vin 10th digit H, J, K.

Concerns: This "PIP" is being implemented to avoid any damage to the lower control arms and to avoid any interaction with the lower control arms and the lower frame. This is an attempt to control the components in the event of an extreme suspension compression.

Goal: Introduce the bumpstop to the correct location, in the correct orientation and affix it to the frame.

P/n 20172019

Tech time 1.0

1. Apply masking tape to the frame in front of the cv axle pass through opening, and mark a line vertically $\frac{5}{8}$ in in front of the cv opening.



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2. Hold bracket in place and line up the upper hole with the vertical mark. The height is correct when the weld in the chassis sits inside the notched area on the new bracket.
 3. With the bracket in the correct position mark the frame through the bolt holes.



(Passenger side shown)



