

**26-18-03 - Gen 3 Phase 2B Diesel Particulate Filter (DPF)
Replacement**

Release date: 11/6/2024

Condition

Applicable Vehicles					
Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Passat, Jetta, Beetle, Beetle Convertible	2015	2.0L TDI (CVCA)	All	All	All
Golf, Golf Sportwagen	2015	2.0L TDI (CRUA)	All	All	All

Revision Table			
Instance Number	Published Date	Version Number	Reason For Update
2051596/6	11/6/24	26-18-03	Update to coolant part number and quantity.
2051596/5	1/22/24	26-18-03	Update to coolant part number and quantity.
2051596/4	9/6/22	26-18-03	Update to Golf parts table.
2051596/2	5/23/22	26-18-03	Update to procedure.
2051596/1	6/22/18	V261803	Original publication.

Prerequisites

1. Warranty Key USJ "GEN 3 Phase 2B Repair Kit" is present in ELSA.
2. **23Y8** closed in ELSA with only Step 2A performed according to Service History, or vehicle has received a GEN 3 Phase 2B Repair Kit prior to 40,000 miles (automatic) or 70,000 miles (manual).
3. The vehicle has accumulated more than 70,000 miles, and the customer requests replacement of the Emissions Control Module (DOC/DPF/SCR).



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Technical Background

Some vehicles were part of the TDI Buyback and Remarketing program and received only the Step 2A portion of the **23Y8** Action. Customers purchasing these vehicles are entitled to a no-charge replacement of the Emissions Control Module (DOC/DPF/SCR) once the vehicle accumulates more than 70,000 miles.

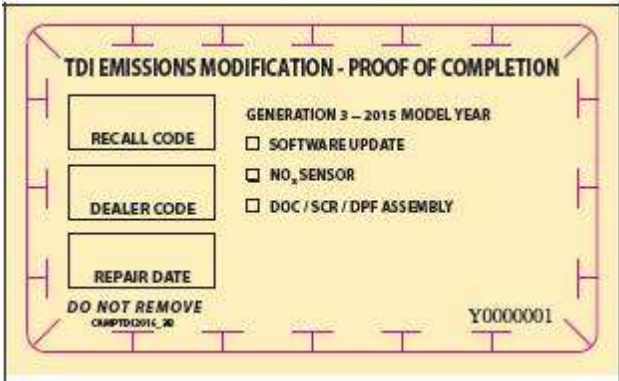
Production Solution

Not applicable.

Service



See Campaign 23Y8 Section G for additional details. Only Section G applies to this action.

Replace Emissions Control Module (DOC/SCR/DPF):	
	Inspect for TDI Emissions Modification – Proof of Completion Label: - If label is not present, install TDI Recall Proof of Completion Label. Label part number CAMPTDI2016_3B - Clean a painted surface on the underside of the hood surface next to the existing supplemental Vehicle Emission Control Information Label or Proof of Partial Completion Label where the Proof of Completion Label is to be installed. - Fill out completely the Recall Code, Dealer Code, and Repair Date and affix the label. Label must NOT cover any existing label(s). - Apply clear overlay (provided on bottom of the label backer).

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If the vehicle did not participate in the TDI Emissions Modification Recall, this label should not be installed.

Warranty

Active VW Customer Mobility Program (VWCMP) loaner vehicles are eligible to receive \$35 per day for loaner expense reimbursement under warranty (refer to document VWS-14-03 for applicable labor operation).

To determine if this procedure is covered under Warranty, always refer to the Warranty Policies and Procedures Manual ¹⁾

Model(s)	Year(s)	Eng. Code(s)	Trans. Code(s)	VIN Range From	VIN Range To
Passat, Jetta, Beetle, Beetle Convertible	2015	2.0L TDI (CVCA)	All	All	All
Golf, Golf Sportwagen	2015	2.0L TDI (CRUA)	All	All	All
SAGA Coding					
Claim Type:	G14 ¹⁾				
Service Number:	Damage Code	HST		Damage Location (Depends on Service No.)	
S379	0055	--		Use applicable when indicated in Elsa (L/R)	
Parts Manufacturer	Passat		WWO ²⁾		
	Jetta, Beetle, Beetle Convertible, Golf, Golf Sportwagen		3ME ²⁾		
Passat					
Labor Operation ³⁾ : Replace Particle Filter			26745599 = 10 TU		

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Labor Operation ³⁾ : Remove and Install Particle Filter		26742999 = 670 TU
Jetta		
Labor Operation ³⁾ : Replace Particle Filter		26745599 = 10 TU
Labor Operation ³⁾ : Remove and Install Particle Filter		26742699 = 670 TU
Beetle		
Labor Operation ³⁾ : Replace Particle Filter		26745599 = 10 TU
Labor Operation ³⁾ : Remove and Install Particle Filter		26742799 = 690 TU
Beetle Convertible		
Labor Operation ³⁾ : Replace Particle Filter		26745599 = 10 TU
Labor Operation ³⁾ : Remove and Install Particle Filter		26742899 = 760 TU
Golf		
Labor Operation ³⁾ : Replace Particle Filter		26745599 = 10 TU
Labor Operation ³⁾ : Remove and Install Particle Filter		26742599 = 660 TU
Golf Sportwagen		
Labor Operation ³⁾ : Replace Particle Filter		26745599 = 10 TU
Labor Operation ³⁾ : Remove and Install Particle Filter		26742599 = 660 TU
Causal Part:		Mark 2.0L Gen3 Phase 2B Kit as causal part
Diagnostic Time ⁴⁾		
GFF Time expenditure	01500000 = Actual GFF print out	YES
Road Test	01210002 = 00 TU	NO

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	01210004 = 00 TU	
Technical Diagnosis	01320000 = 00 TU max.	NO
Claim Comment: Input "As per Technical Bulletin 2051596" in comment section of Warranty Claim.		
1) Vehicle may be outside any Warranty in which case this Technical Bulletin is informational only. 2) Code per warranty vendor code policy. 3) Labor Time Units (TUs) are subject to change with ELSA updates. 4) Documentation required per Warranty Policies and Procedures Manual.		

Required Parts and Tools

Passat

Part No:	Part Description	Quantity
1K0298101FX	Passat - Gen 3 Phase 2B Kit	1.00
1K0298201B	Passat - Gen 3 Phase 2B Sub Kit	1.00
1K0253141S	Exhaust Clamp	1.00
WHT000729A	Noise Insulation Bolts	3.00
G 12E100S1	Coolant	Up to 85.00
N 90761103	Nut - Shift Lever Bracket to Transmission (manual transmission only)	1.00
N 90815903	Clip - Shift Cable to Transmission (manual transmission only)	1.00
CAMP TDI 2016_3B	TDI Emissions Modification – Proof of Completion Label	1.00 (if required)
*See parts appendix for the parts included in parts kits. Part numbers are accurate at time of publication. Always refer to ETKA for the latest part information.		

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Jetta, Beetle or Beetle Convertible

Part No:	Part Description	Quantity
1K0298101EX	Jetta/Beetle - Gen 3 Phase 2B Kit	1.00
1K0298201A	Jetta/Beetle - Gen 3 Phase 2B Sub Kit	1.00
1K0253141S	Exhaust Clamp	1.00
WHT000729A	Noise Insulation Bolts	3.00
G 12E100S1	Coolant	Up to 85.00
N 90761103	Nut - Shift Lever Bracket to Transmission (manual transmission only)	1.00
N 90815903	Clip - Shift Cable to Transmission (manual transmission only)	1.00
CAMP TDI 2016_3B	TDI Emissions Modification – Proof of Completion Label	1.00 (if required)
*See parts appendix for the parts included in parts kits. Part numbers are accurate at time of publication. Always refer to ETKA for the latest part information.		

Golf or Golf Sportwagen

Part No:	Part Description	Quantity
1K0298101GX	Golf - Gen 3 Phase 2B Kit	1.00
1K0298201	Golf - Gen 3 Phase 2B Sub Kit	1.00
1K0253141S	Exhaust Clamp	1.00
G 12E100S1	Coolant	Up to 85.00
N 90761103	Nut - Shift Lever Bracket to Transmission (manual transmission only)	1.00
N 90815903	Clip - Shift Cable to Transmission (manual transmission only)	1.00



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CAMP TDI 2016_3B	TDI Emissions Modification – Proof of Completion Label	1.00 (if required)
*See parts appendix for the parts included in parts kits. Part numbers are accurate at time of publication. Always refer to ETKA for the latest part information.		

For Special Tools see Repair Manual.

Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

Parts Appendix

QTY	Part Number	Description	Model s	1K0 298 101 FX (Passat)	1K0 298 101 EX (Jetta/Beetle)	1K0 298 101 GX (Golf)
1	04L 131 606 MX	Emissions Control Module (DPF/SCR/DOC)	P, J, B	X	X	
	04L 131 670 GX		G			X
1	N 10604403	Top bolt for DPF	All	X	X	X
1	N 10646901	Lower bolt for DPF (top position)	All	X	X	X
1	N 91108301	Lower bolt for DPF (bottom position)	All	X	X	X
1	1K0 253 115 AE	Gasket -DPF to Exhaust Pipe	All	X	X	X
1	1K0 253 725	Clamp - DPF to Exhaust Pipe	All	X	X	X
1	04L 253 725 B	Clamp - DPF to Turbo	All	X	X	X
1	04L 253 115 A	Gasket -DPF to Turbo	All	X	X	X
1	04L 131 547	Gasket - EGR cooler to DPF	All	X	X	X
1	04L 131 455 A	Gasket - EGR cooler to DPF	All	X	X	X
2	N 91012502	Side bolt for DPF	All	X	X	X
1	04L 253 725 D	Clamp - Adblue Injector to DPF	All	X	X	X
1	04L 253 115	Gasket - Adblue injector to DPF	All	X	X	X
1	5Q0 129 646	Turbocharger fresh air inlet pipe O-ring	All	B	A	O
1	04L 145 117	Turbocharger inlet muffler O-ring	All	B	A	O
1	04L 145 119 A	Turbocharger charge air tube O-ring	All	B	A	O
2	N 10769401	Spring clips for differential pressure sensor lines	All	B	A	O
2	04L 131 547 T	EGR Cooler Pipe o-rings	P, J, B	B	A	
1	04L 131 547 A	Gasket - EGR Valve to EGR Cooler	P, J, B	B	A	
4	N 91208401	Bolt - Subframe (M12 x 105)	P, J, B	X	X	
2	N 91143301	Bolt - Subframe (M12 x 95)	P, J, B	X	X	
2	WHT 005 350	Subframe Plate	P, J, B	B	X	
6	N 10785401	Bolt - Subframe (M12 x 95)	G			X
4	N 91231201	Bolt - Subframe Bracket (M10 x 30)	G			O
1	N 91167101	Bolt - Pendulum Support (M12 x 75)	All	X	X	X
1	N 91066101	Bolt - Pendulum Support (M12 x 35)	P, J, B	X	X	
1	N 10699401	Bolt - Pendulum Support (M12 x 50)	G			X
1	N 01033513	Bolt - Steering shaft to steering gear	All	X	X	X

2	N 0150816	Nut - Stabilizer Link	All	X	X	X
2	N 90942902	Nut - Tie Rod End	All	X	equivalent*	X
6	N 10332002	Nut - Ball Joint	All	X	X	X
1	1K0 423 187	Steering Gear Grommet	P, J, B	B	A	
1	1K0 423 187 F	Steering Gear Grommet	G			O

X	Included in Phase 2B parts kit
B	Included in Phase 2B sub-kit part # 1K0298201B
A	Included in Phase 2B sub-kit part # 1K0298201A
O	Included in Phase 2B sub-kit part # 1K0298201
All	Required by all models
P, J, B	Required for Passat, Jetta and Beetle
G	Required for Golf
	Not Applicable