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**Dealer Principal, Warranty Manager, Service Manager, Parts Manager, Sales Manager**

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**WARRANTY INFORMATION LETTER**

**No.** W124-019  
**Release** 11/11/2024  
**Effective** 12/08/2024  
**Subject** Detroit Line or Line Seal, High Pressure Fuel Injector Standard Repair Time Updates

- ❖ **Overview** As a result of ongoing continuous improvement projects, the Detroit Service Methods team removed priming the fuel system from the repair procedure for replacing the high pressure fuel injector lines or line seals. Priming the system is no longer necessary for a fuel line/seal replacement and updating the procedure improves repair efficiency. Standard Repair Times (SRTs) were also re-studied and as a result, are being adjusted.
  
- ❖ **Updated SRTs** The table below identifies the impacted labor, times, and engine series which will be applied to repair orders opened on or after December 8, 2024. For service locations using a dealer management system (DMS), DTNA outputs the time guide (TG) file twice a week to enable regular updates. Any questions regarding SRTs may be submitted through the [Warranty Support Center \(WSC\)](#) > Standard Repair Time.

Labor Code	Description	Current Hours	Updated Hours
102-6222A	LINE OR LINE SEAL, HIGH PRESSURE FUEL INJECTOR, ONE, R/R WITH STEAM CLEAN AND REPAIR VALIDATION	1.4	0.9
102-6223A	LINE OR LINE SEAL, HIGH PRESSURE FUEL INJECTOR, ONE, R/R WITH STEAM CLEAN AND REPAIR VALIDATION	1.5	1.2

**Summary:**  
Removal and installation of one high pressure fuel injector line or seal; see workshop manual for detailed information.

Includes additional 0.3 hours for steam cleaning and additional 0.2 hours for repair validation; does not include diagnostic time.

If applicable, Additional Operations (Add Ops) will become available after saving the claim. Check the box in the *Add Ops* column to add applicable Add Op. If necessary, select "add" to add multiples of Add Op 102-7100C, EA ADD LINE SEAL, for any additional lines or seals replaced.

Add Op	Description	Current Hours	Updated Hours
102-7100C	EA ADD LINE SEAL	0.2 – 0.4	0.2 – 0.3

**Summary:** Includes time to replace each additional fuel injector line and/or line seal.

Engine Series <sup>1</sup>		
<ul style="list-style-type: none"> <li>• EA4 DD13 GHG17</li> <li>• EA5 DDE GEN 5 DD13</li> </ul>	<ul style="list-style-type: none"> <li>• EA6 DDE DD13 EURO 5</li> <li>• EB5 DD15GHG17AT</li> </ul>	<ul style="list-style-type: none"> <li>• EB6 DDE GEN 5 DD15</li> <li>• EC3 DD16 GHG17</li> </ul>

<sup>1</sup> Applies to all chassis service models that can be equipped with the listed engines.

Verify latest version online; access [Warranty Information Letters at DTNA Portal > Warranty Literature > Letters](#).

*Note: The information in this letter becomes effective on the date noted above and supersedes and/or supplements policies and procedures in the DTNA Warranty Manual and/or previously released letters with respect to the subject matter of this letter. When information reflects pending changes to the Warranty Manual, after revision, to the extent there is a conflict between the Warranty Manual and this letter, the Warranty Manual controls.*